

Analytical Testing Report

Indalloy 256 with NC-SMQ75 (Paste)

Report Number: R-20250430-122A

Prepared for:

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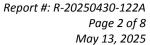
May 13, 2025

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Tests Requested:

- European Directive 2011 / 65 / EU Annex II (RoHS; Recasting 2001 / 95 / EC: Cadmium, Lead, Mercury, Hexavalent Chromium, Polybromobiphenyl (PBB), and Polybromodiphenylether (PBDE) content.
- Antimony, Beryllium and Arsenic Content
- Total Halogen and Sulfur Content
- DIBP, DBP, BBP, DEHP, DnOP, DINP, DIDP
- PFOA, PFOS, PFHxS, C9-C14
- HBCDD contents
- Chlorinated Organic Compounds Content
- Organic Tin Compounds Content
- PVC Content







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Project Definition and Scope

European Directive 2011 / 65 / EU Amending 2011/65/EU Annex II (RoHS; Recasting 2001 / 95 / EC: European Directive 2021/1297 Annex VII

Cadmium, Lead, Mercury, Hexavalent Chromium, Polybromobiphenyl (PBB), and Polybromodiphenylether (PBDE) content.

Antimony, Beryllium, Arsenic Content, Total Halogen and Sulfur content.

DIBP, DBP, BBP, DEHP, DnOP, DINP, DIDP content.

PFOA, PFOS, PFHxS, C9-C14 content.

HBCDD contents

Chlorinated Organic Compounds Content and Organictin Compounds Content

PVC Contents

Report Revised to correct reference to most current IEC methods.

Sample Identification

The sample was received on April 30th, 2025 and is labeled as indicated below.

Sample Number Client Label

S-250430-242 Indalloy 256 with NC-SMQ75 (Paste)

Method

With reference to IEC 62321-7-2:2017 Chromium (VI) analysis was conducted by UV-Visible Spectroscopy.

With reference to IEC 62321-6: 2015: PBB, PBDE analysis was conducted by Gas Chromatography - Mass Spectrometry (GC-MS).

With reference to IEC 62321-4: 2013: Mercury analysis was conducted by Inductively Coupled Plasma- Optical Emission Spectroscopy (ICP-OES).

With reference to IEC 62321-5: 2013: Lead, Cadmium and Chromium analysis was conducted by Inductively Coupled Plasma - Mass Spectrometry (ICP-MS).

Antimony, Beryllium and Arsenic analysis was conducted by Inductively Coupled Plasma - Mass Spectrometry (ICP-MS).

With reference to IEC62321-3-2: 2013, BS EN 14582, ASTM D 7359: Halogen and Sulfur analysis was conducted by Ion Chromatography.

With reference to IEC 62321-8: 2017, DIBP, DBP, BBP, DEHP, DnOP, DINP, DIDP were analyzed by Gas Chromatography – Mass Spectrometry (GC-MS).

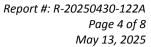
PFOA, PFOS, PFHxS and C9-C14 by Liquid Chromatography-Mass Spectrometry (LC-MS)

With reference to IEC 62321:2008: HBCDD was analyzed by Gas Chromatography – Mass Spectrometry (GC-MS).

With reference to US EPA 3540C, Chlorinated Organic was analyzed by GC/MS

With reference to ISO 17353, Organictin was analyzed by GC/FPD

Polyvinyl Chloride was analyzed by FTIR and FLAME Test





Results, Opinions, and Interpretations

Table 1: RoHS Results

<u>Test Item</u>	Results (mg/kg) Sample#S-250430-242	Detection Limit (mg/kg)	Reference Limit (mg/kg)
Lead (Pb)	75	5	1000
Cadmium (Cd)	n.d	5	100
Chromium (Cr)	n.d.	5	-
Hexavalent Chromium (Cr(VI))	n.d.	1	1000
Mercury (Hg)	n.d.	5	1000
Sum of PBBs	<300	300	1000
Monobromobiphenyl	n.d.	100	-
Dibromobiphenyl	n.d.	100	-
Tribromobiphenyl	n.d.	10	-
Tetrabromobiphenyl	n.d.	10	-
Pentabromobiphenyl	n.d.	10	-
Hexabromobiphenyl	n.d.	10	-
Heptabromobiphenyl	n.d.	10	-
Octabromobiphenyl	n.d.	10	-
Nonabromobiphenyl	n.d.	10	-
Decabromobiphenyl	n.d.	10	-
Sum of PBDEs	<300	300	1000
Monobromodiphenyl ether	n.d.	100	-
Dibromodiphenyl ether	n.d.	10	-
Tribromodiphenyl ether	n.d.	10	-
Tetrabromodiphenyl ether	n.d.	10	-
Pentabromodiphenyl ether	n.d.	10	-
Hexabromodiphenyl ether	n.d.	10	-
Heptabromodiphenyl ether	n.d.	10	-
Octabromodiphenyl ether	n.d.	10	-
Nonabromodiphenyl ether	n.d.	50	-
Decabromodiphenyl ether	n.d.	100	-

Table 2: Antimony, Beryllium and Arsenic Content

<u>Test Item</u>	Results (mg/kg)	Detection Limit
	Sample#S-250430-242	(mg/kg)
Antimony (Sb)	33	5
Beryllium (Be)	n.d.	5
Arsenic (As)	n.d.	5



Table 3: Halogen and Sulfur Content

<u>Test Item</u>	Results (mg/kg) Sample#S-250430-242	Detection Limit (mg/kg)
Chlorine (Cl)	n.d.	10
Bromine (Br)	n.d.	10
Fluorine (F)	n.d.	10
Iodine (I)	n.d.	10
Sulfur (S)	n.d.	10

Table 4: PFOA and PFOS Content

<u>Test Item</u>	Results (ug/kg) Sample#S-250430-242	Detection Limit (mg/kg)	Reference Limit (ug/kg)
Perfluorooctanoic acid (PFOA)	n.d.	n.d.= <1	
Perfluorooctane sulfonate (PFOS)	n.d.	n.d.= <1	
Perfluorohexanesulfonic acid (PFHxS)	n.d.	n.d.= <1	
C9 PFNA	n.d.	n.d.= <1	
C10 PFDA	n.d.	n.d.= <1	
C11 PFUnDA	n.d.	n.d.= <1	
C12 PFDoDA	n.d.	n.d.= <1	
C13 PFTrDA	n.d.	n.d.= <1	
C14 PFTDA	n.d.	n.d.= <2	
Sum C9-C14	<7		<25

Table 5: HBCDD Results

<u>Test Item</u>	Results (ug/kg)	Detection Limit
	Sample#S-250430-242	(mg/kg)
Hexabromocyclododecane (HBCDD)	n.d.	100

Table 6: Phthalates Results

<u>Test Item</u>	Results (mg/kg) Sample#S-250430-242	Detection Limit (ug/kg)	Reference Limit (mg/kg)
Di-isobutyl Phthalate (DIBP)	n.d.	20	-
Dibutyl Phthalate (DBP)	n.d.	20	1000
Butyl Benzyl Phthalate (BBP)	n.d.	20	1000
Di-(2-ethylhexyl) Phthalate (DEHP)	n.d.	20	1000
Di-n-octyl Phthalate (DnOP)	n.d.	20	1000
Di-iso-nonyl Phthalate (DINP)	n.d.	100	1000
Diisodecyl Phthalate (DIDP)	n.d.	100	1000
Di-n-hexyl Phtahlate (DnHP)	n.d.	20	



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Table 7: Chlorinated Organic Compounds Results

Test Item	Results (mg/kg) Sample#S-250430-242	Detection Limit (mg/kg)
Polychlorinated Biphenyls (PCBs)	n.d.	10
Polychlorinated Terphenyls (PCTs)	n.d.	10
Chlorinated Paraffins (C10~C13)	n.d.	10
Polychlorinated Naphthalene (PCN)	n.d.	10

Table 8: Organic Tin Compounds Results

<u>Test Item</u>	Results (mg/kg) Sample#S-250430-242	Detection Limit (mg/kg)
Tributyl Tin (TBT)	n.d.	10
Triphenyl Tin (TPT)	n.d.	10
Tributyl Tin Oxide (TBTO)	n.d.	10
Di-Butyl Tin (DBT)	n.d.	10
Di-Octyl Tin (DOT)	n.d.	10

Table 9: Polyvinyl Chloride

Test Item	Results (mg/kg) Sample#S-250430-242	Detection Limit (mg/kg)
Polyvinyl Chloride (PVC)	**	Negative

If you have any questions regarding these results, please contact us.

Report Prepared By: Rebecca Bailey

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Tal-



Process Flow - Analytical Methods for Chemical Analysis

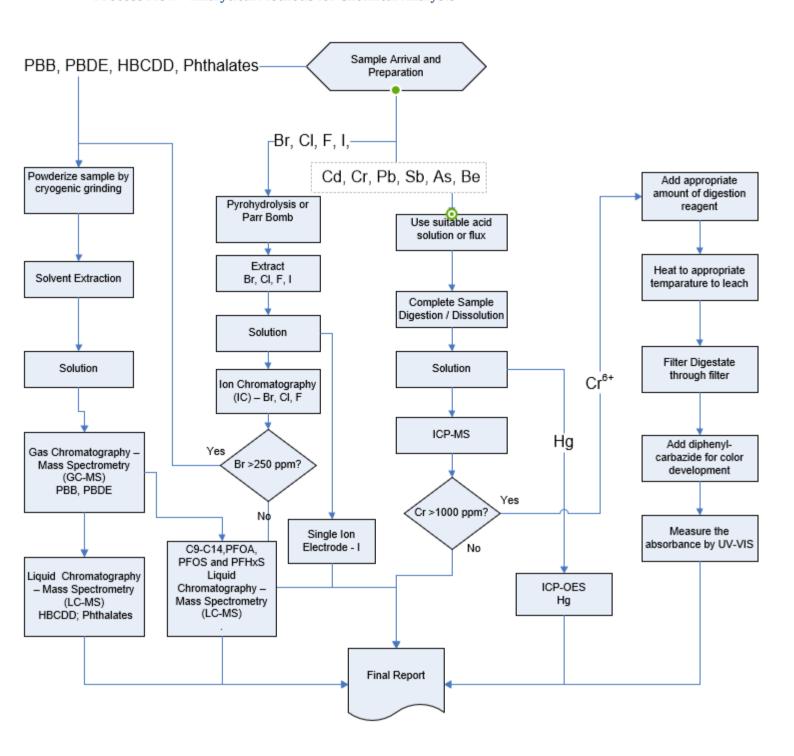






Photo: Sample # S-250430-242

