

# TEST REPORT (시 험 성 적 서)

신청기관 (인) : 코리아써키트

APPLICANT : KOREA CIRCUIT CO., LTD.

주소 (한글) :경기도 안산시 단원구 강촌로 25

ADDRESS (ENGL.) : 25, Gangchon-ro, Danwon-gu,

Ansan-si, Gyeonggi-do, Korea

발행면수 (PAGE): 1 of 10

발행일자 (DATE): 2025. 02. 12.

시험성적서 번호 (REPORT NO.) :RT25R-S0916-K 사로 면세 사람이 대화 사세화 정비는 이래의 가운

시료 명세 :시료에 대한 상세한 정보는 아래와 같음 (SAMPLE DESCRIPTION) (The following submitted sample(s) said to be)

제품명/형식 : Cu Plating (NAME/TYPE OF PRODUCT) (Cu Plating)

재질 : Cu (NAME OF MATERIAL) (Cu)

시료고유번호 : RT25R-S0916 (SAMPLE ID NO.) (RT25R-S0916)

제품 생산자/공급자 : 코리아 써키트

(MANUFACTURER/VENDOR) (KOREA CIRCUIT CO., LTD.)

시료접수일자 : 2025. 02. 06. (SAMPLE RECEIVED) (Feb. 06, 2025)

시험일자 : 2025. 02. 06. ~ 2025. 02. 12. (TESTING DATE) : (Feb. 06, 2025 ~ Feb. 12, 2025)

시험방법 : 이 시험성적서의 다음 페이지 첨부

(TEST METHOD) (Please see the following page)

시험결과 : 이 시험성적서의 다음 페이지 첨부

(TEST RESULT) (Please see the following page)

비고 (Notes): 1. 이 시험성적서는 제시된 시료 및 시료명으로 시험한 결과로서 유사 대상시료에 적용할 수 없음.

(The test results presented in this report refer only to the object tested.)

2. 이 시험성적서는 승인없이 복사 사용을 금함.

(This report shall not be reproduced except in full without the written approval of the testing laboratory.)

승인자 (Approved by)

- Car

이청수/기술책임자

(Nikkie Lee / Lab. Technical Manager)

권한자 (Authorized by)

268

(Jade Jang / Lab. General Manager)

장준용/소장

Authenticity check

(0)

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(시 험 성 적 서)

발행면수 (PAGE): 2 of 10 발행일자 (DATE) : 2025. 02. 12.

시험성적서 번호 (REPORT NO.): RT25R-S0916-K

시료고유번호 (SAMPLE ID NO.) : RT25R-S0916 시료명 (SAMPLE DESCRIPTION) : Cu Plating (Cu Plating)

| 시험항목  | 단위  | 분석방법   | 검출한계  | 시험결과     |
|---|---|--|-------|----------|
| (TEST ITEM)   | (UNIT)  | (TEST METHOD)  | (MDL) | (RESULT) |
| 카드뮴 (Cadmium, Cd)   | mg/kg With reference to IEC 62321-5 Edition 1.0: 2013,  |  | 0.5   | N.D.     |
| 납 (Lead, Pb)  | mg/kg   | by acid digestion and determined by ICP-OES  | 5     | N.D.     |
| 수은 (Mercury, Hg)  | mg/kg  Mith reference to  IEC 62321-4: 2013/AMD1: 2017, by acid digestion and determined by ICP-OES |  | 2     | N.D.     |
| 6가 크롬 (Hexavalent Chromium, Cr <sup>6+</sup> )<br>(For metal) | μg/cm²  | With reference to IEC 62321-7-1 Edition 1.0 : 2015, by boiling water extraction and determined by UV-VIS Spectrophotometer | 0.10  | Negative |

Tested by : Jooyeon Lee, Chano Kim

Notes: mg/kg = ppm = parts per million (함량 표시 : 백만분의 일)

 $\mu$ g/ $m^2$  = microgram per square centimeter

<= Less than (결과 값 이하)

N.D. = Not detected (< MDL, 미검출 – 검출한계 이하)

MDL = Method detection limit (검출한계)

Remarks: Interpretation of Cr6+ results

| Qualitative result | Concentration of Cr <sup>6+</sup><br>(μg/ဏ³) | Meaning  |
|--------------------|--|--|
| Negative           | < 0.10                                       | The sample coating is considered a non-Cr <sup>6+</sup> based coating. |
| Inconclusive       | 0.10 ≤ and ≤ 0.13                            | Unavoidable coating variation may influence the determination.         |
| Positive           | > 0.13                                       | The sample coating is considered to contain Cr <sup>6+</sup> .         |

- 1. The qualitative results should be determination by the average result of three test results. (If concentration of  $Cr^{6+}$  is over  $0.10\mu g/m^2$ )
- 2. The above results will be carried out by visual comparison only with the standard.

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(시 험 성 적 서)

발행면수 (PAGE): 3 of 10

시험성적서 번호 (REPORT NO.): RT25R-S0916-K 발행일자 (DATE): 2025. 02. 12.

시료고유번호 (SAMPLE ID NO.) : RT25R-S0916 시료명 (SAMPLE DESCRIPTION) : Cu Plating (Cu Plating)

| 시험항목                                      | 단위             | 분석방법  | 검출한계  | 시험결과     |
|---|----------------|---|-------|----------|
| (TEST ITEM)                               | (UNIT)         | (TEST METHOD)   | (MDL) | (RESULT) |
| 폴리브롬화비페닐 (Polybrominated Biphenyls, PBBs) |                |   |       |          |
| 모노브로모비페닐 (MonoBB)                         | mg/kg          |   | 5     | N.D.     |
| 다이브로모비페닐 (DiBB)                           | mg/kg          |   | 5     | N.D.     |
| 트라이브로모비페닐 (TriBB)                         | mg/kg          |   | 5     | N.D.     |
| 테트라브로모비페닐 (TertaBB)                       | mg/kg          | With reference to   | 5     | N.D.     |
| 펜타브로모비페닐 (PentaBB)                        | mg/kg          | IEC 62321-6 Edition 1.0 : 2015,   | 5     | N.D.     |
| 헥사브로모비페닐 (HexaBB)                         | mg/kg          | by solvent extraction and   | 5     | N.D.     |
| 헵타브로모비페닐 (HeptaBB)                        | mg/kg          | determined by GC/MS   | 5     | N.D.     |
| 옥타브로모비페닐 (OctaBB)                         | mg/kg          |   | 5     | N.D.     |
| 노나브로모비페닐 (NonaBB)                         | mg/kg          |   | 5     | N.D.     |
| 데카브로모비페닐 (DecaBB)                         | mg/kg          |   | 5     | N.D.     |
| 폴리브롬화디페닐에테르 (Polybrominated               | Diphenyl Ether | rs, PBDEs)  |       |          |
| 모노브로모디페닐에테르 (MonoBDE)                     | mg/kg          |   | 5     | N.D.     |
| 다이브로모디페닐에테르 (DiBDE)                       | mg/kg          |   | 5     | N.D.     |
| 트라이브로모디페닐에테르 (TriBDE)                     | mg/kg          |   | 5     | N.D.     |
| 테트라브로모디페닐에테르 (TetraBDE)                   | mg/kg          | With reference to   | 5     | N.D.     |
| 펜타브로모디페닐에테르 (PentaBDE)                    | mg/kg          | IEC 62321-6 Edition 1.0 : 2015,<br>by solvent extraction and<br>determined by GC/MS | 5     | N.D.     |
| 헥사브로모디페닐에테르 (HexaBDE)                     | mg/kg          |   | 5     | N.D.     |
| 헵타브로모디페닐에테르 (HeptaBDE)                    | mg/kg          |   | 5     | N.D.     |
| 옥타브로모디페닐에테르 (OctaBDE)                     | mg/kg          |   | 5     | N.D.     |
| 노나브로모디페닐에테르 (NonaBDE)                     | mg/kg          |   | 5     | N.D.     |
| 데카브로모디페닐에테르 (DecaBDE)                     | mg/kg          |   | 5     | N.D.     |

Tested by : Hayan Park

Notes: mg/kg = ppm = parts per million (함량 표시 : 백만분의 일)

<= Less than (결과 값 이하)

N.D. = Not detected (< MDL, 미검출 - 검출한계 이하)

MDL = Method detection limit (검출한계)

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(시 험 성 적 서)

발행면수 (PAGE): 4 of 10 발행일자 (DATE): 2025. 02. 12.

시험성적서 번호 (REPORT NO.) : RT25R-S0916-K

시료고유번호 (SAMPLE ID NO.) : RT25R-S0916 시료명 (SAMPLE DESCRIPTION) : Cu Plating

(Cu Plating)

| (Cu riating)                                      |        |  |      |          |
|---|--------|--|------|----------|
| 시험항목  | 단위     | 분석방법 검출한계 시학   |      | 시험결과     |
| (TEST ITEM)                                       | (UNIT) | (TEST METHOD) (MDL)  |      | (RESULT) |
| 브롬 (Bromine, Br)                                  | mg/kg  | With reference to EN 14582,<br>by oxygen combustion with<br>bomb and determined by IC                      | 30   | N.D.     |
| 염소 (Chlorine, Cl)                                 | mg/kg  | With reference to EN 14582,<br>by oxygen combustion with<br>bomb and determined by IC                      | 30   | N.D.     |
| 플루오르 (Fluorine, F)                                | mg/kg  | With reference to EN 14582,<br>by oxygen combustion with<br>bomb and determined by IC                      | 30   | N.D.     |
| 요오드 (Iodine, I)                                   | mg/kg  | With reference to EN 14582,<br>by oxygen combustion with<br>bomb and determined by IC                      | 30   | N.D.     |
| 베릴륨 (Beryllium, Be)                               | mg/kg  | With reference to US EPA<br>3052, by acid digestion and<br>determined by ICP-OES                           | 2    | N.D.     |
| 안티몬 (Antimony, Sb)                                | mg/kg  | With reference to US EPA<br>3052, by acid digestion and<br>determined by ICP-OES                           | 2    | N.D.     |
| 퍼플루오로옥타노익에시드<br>(Perfluorooctanoic acid, PFOA)    | mg/kg  | With reference to DIN CEN/<br>TS 15968, by ultrasonic extraction<br>and determined<br>by LC/MS or LC/MS/MS | 0.01 | N.D.     |
| 퍼플루오로옥탄설포네이트<br>(Perfluorooctane sulfonate, PFOS) | mg/kg  | With reference to DIN CEN/<br>TS 15968, by ultrasonic extraction<br>and determined<br>by LC/MS or LC/MS/MS | 0.01 | N.D.     |

Tested by : Chano Kim, Jooyeon Lee, Hayan Park

Notes: mg/kg = ppm = parts per million (함량 표시 : 백만분의 일)

<= Less than (결과 값 이하)

N.D. = Not detected (< MDL, 미검출 – 검출한계 이하)

MDL = Method detection limit (검출한계)

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(시 험 성 적 서)

발행면수 (PAGE): 5 of 10 발행일자 (DATE): 2025. 02. 12.

시험성<u>적서 번호 (REPORT NO.)</u> : RT25R-S0916-K

시료고유번호 (SAMPLE ID NO.) : RT25R-S0916 시료명 (SAMPLE DESCRIPTION) : Cu Plating

(Cu Plating)

| 시험항목  | CAS번호     | 단위     | 분석방법  | 검출한계  | 시험결과     |
|---|-----------|--------|---|-------|----------|
| (TEST ITEM)                                       | (CAS NO.) | (UNIT) | (TEST METHOD)   | (MDL) | (RESULT) |
| 디부틸프탈레이트<br>(Dibutyl phthalate, DBP)              | 84-74-2   | mg/kg  |   | 50    | N.D.     |
| 디에틸헥실프탈레이트<br>(Di-(2-ethylhexyl) phthalate, DEHP) | 117-81-7  | mg/kg  | With reference to<br>IEC 62321-8<br>Edition 1.0 : 2017, | 50    | N.D.     |
| 벤질부틸프탈레이트<br>(Benzyl butyl phthalate, BBP)        | 85-68-7   | mg/kg  | by solvent extraction<br>and determined by<br>GC/MS     | 50    | N.D.     |
| 디이소부틸프탈레이트<br>(Diisobutyl phthalate, DIBP)        | 84-69-5   | mg/kg  | GC/WI3  | 50    | N.D.     |

Tested by : Hayan Park

Notes: mg/kg = ppm = parts per million (함량 표시 : 백만분의 일)

< = Less than (결과 값 이하)

N.D. = Not detected (< MDL, 미검출 - 검출한계 이하)

MDL = Method detection limit (검출한계)

\* 시료 접수 시 시료 상태 : (View of sample as received)



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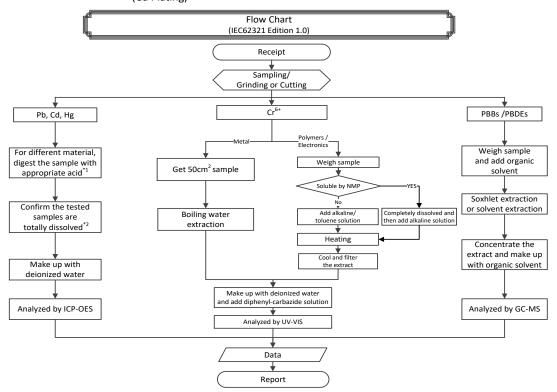
(시 험 성 적 서)

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시료고유번호 (SAMPLE ID NO.) : RT25R-S0916 시료명 (SAMPLE DESCRIPTION) : Cu Plating

(Cu Plating)



Remarks:
\*1: List of appropriate acid:

| List of appropriate acid. |   |
|---------------------------|---|
| Material                  | Acid added for digestion                |
| Polymers                  | HNO₃, HCl, HF, H <sub>2</sub> O₂, H3BO₃ |
| Metals                    | HNO <sub>3</sub> , HCl, HF              |
| Electronics               | HNO₃, HCl, H₂O₂, HBF₄                   |

\*2 : The samples were dissolved totally by pre-conditioning method according to above flow chart.

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(시 험 성 적 서)

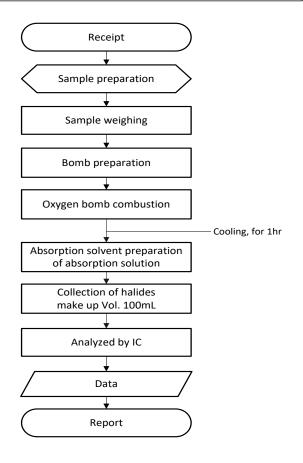
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시험성적서 번호 (REPORT NO.): RT25R-S0916-K 시료고유번호 (SAMPLE ID NO.): RT25R-S0916

시료명 (SAMPLE DESCRIPTION) : Cu Plating

(Cu Plating)

Flow Chart (EN14582)



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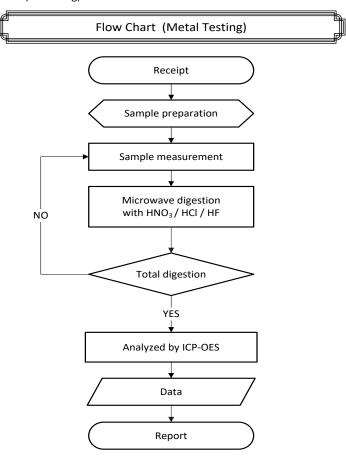
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시험성<u>적서 번호 (REPORT NO.)</u> : RT25R-S0916-K

시료고유번호 (SAMPLE ID NO.) : RT25R-S0916 시료명 (SAMPLE DESCRIPTION) : Cu Plating

(Cu Plating)



\*\* 비고 : 이 샘플은 위의 흐름도에 따른 전처리 방법에 의해 완전용해 되었음. (The samples were dissolved totally by pre-conditioning method according to above flow chart.)

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(시 험 성 적 서)

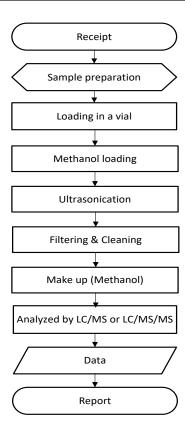
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시료고유번호 (SAMPLE ID NO.): RT25R-S0916 시료명 (SAMPLE DESCRIPTION) : Cu Plating

(Cu Plating)

Flow Chart (PFOS, PFOA)



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(시 험 성 적 서)

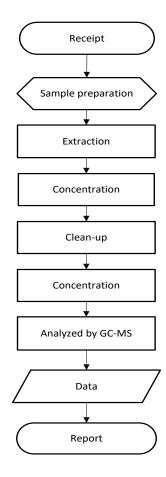
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시료고유번호 (SAMPLE ID NO.) : RT25R-S0916 시료명 (SAMPLE DESCRIPTION) : Cu Plating

(Cu Plating)

Flow Chart (Phthalates)



#### \*\*\*\*\* End of Report \*\*\*\*\*

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