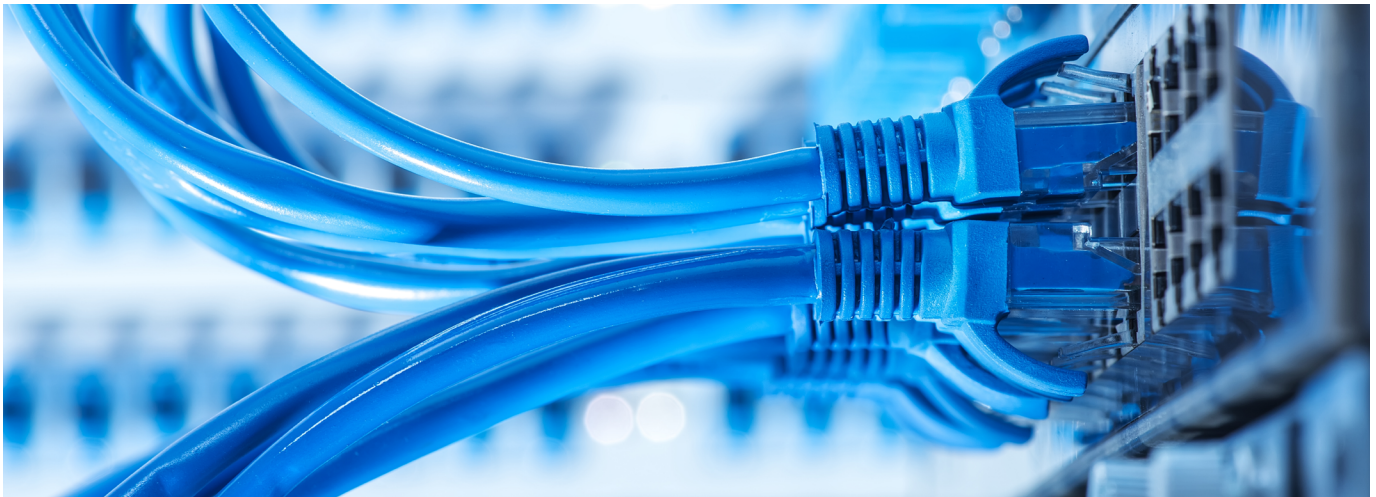


# Industrial Ethernet protocol stack: Modbus TCP/IP



Modbus TCP/IP is an Ethernet-based communication protocol widely used in industrial automation to enable data exchange between controllers, sensors and devices, typically using TCP port 502.

It encapsulates standard Modbus RTU frames within TCP/IP packets, enabling faster communication speeds compared with traditional serial networks.

NXP offers a Modbus TCP/IP protocol stack as part of its Industrial protocol suite built on the GOAL framework, enabling easier integration across multiple Industrial Ethernet protocols and NXP SoCs.

The stack is available as a binary evaluation image for applicable evaluation kits, with a combination source code and compiled library for integration into production systems.

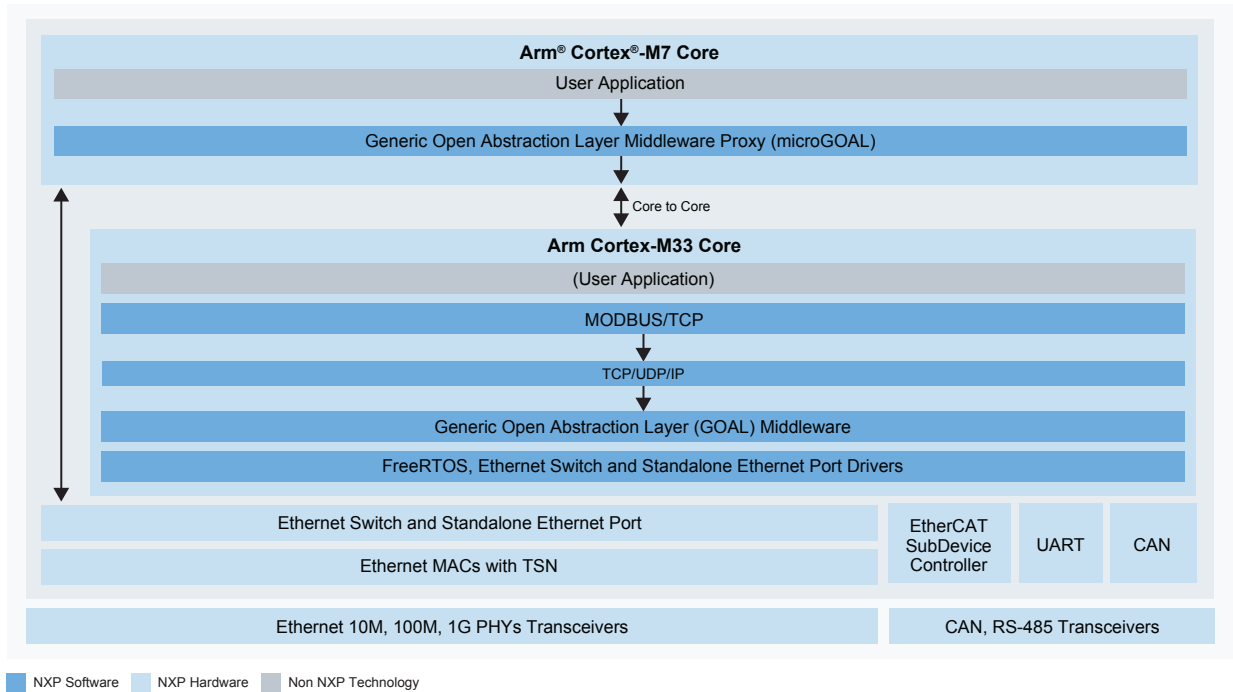
## Features supported on NXP's Modbus TCP/IP protocol stack

- Modbus TCP/IP server implementation
- User-programmable data regions for coils, discrete inputs and registers
- Supported link speeds: 10 Mbit/s, 100 Mbit/s and 1000 Mbit/s
- Support for single-port and multi-port devices
- Integration with the Industrial communication creator (ICC) tool for simplified protocol data structure configuration
- Part of the Industrial Protocol Suite built on the GOAL framework

## MCUXpresso developer experience

Designed to simplify and accelerate embedded system development and optimization, the MCUXpresso ecosystem delivers high-quality, comprehensive enablement for NXP's general-purpose, crossover, and wireless-enabled Arm® Cortex®-M-based MCUs. It supports easy migration and scalability across MCU families, helping developers streamline workflows and reduce time-to-market.

## Modbus TCP/IP Industrial Ethernet protocol block diagram



### Function codes supported in NXP's Modbus TCP/IP protocol stack

- 0x01—read coils
- 0x02—read discrete inputs
- 0x03—read holding registers
- 0x04—read input registers
- 0x05—write coil
- 0x06—write register
- 0x0F—write multiple coils
- 0x10—write multiple registers

### NXP enhancements

- Hardware-independent and hardware-dependent components communicate via message queues
- Applications interact only with the hardware-independent layer, simplifying migration across protocols and NXP SoCs

- Incoming communication is validated by the stack before reaching the user application
- Access evaluation binary images and the Industrial communications explorer tool

### Getting started with Modbus TCP/IP

1. Download the relevant evaluation binaries and flash to the board
2. Download the [Industrial communication explorer](#) evaluation tool
3. Access the [Industrial networking protocols knowledge base](#) on the NXP Community for installation and evaluation instructions

### Additional resources

1. [i.MX RT1180 evaluation kit](#)
2. [Modbus TCP training: i.MX RT1180 setup, integration and industrial networking](#)
3. [NXP support](#) and [technical community](#)

[nxp.com/modbus](http://nxp.com/modbus)

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