NAFE33352

Software Configurable Universal Low-Power AIO-AFE Rev. 2.0 — 5 September 2025

Product data sheet

Document information

Information	Content
Keywords	NAFE33352, industrial, software-configurable, universal analog, low-power, input/output (UAIO), 24-bit ADC, 18-bit DAC
Abstract	The NAFE33352 is a software-configurable universal input/output AFE that meets high-precision measurement and control requirements of industrial applications, such as process control, programmable logic controllers (PLC), and distributed control systems (DCS).



Software Configurable Universal Low-Power AIO-AFE

1 General description

The NAFE33352 is a software-configurable universal analog input and output (AIO) analog front-end (AFE) family that meets high-precision measurement and control requirements of industrial-grade applications. The AIO-AFE integrates the following components:

- A precision 14/16/18-bit digital-to-analog converter (DAC)
- A 16/24-bit analog-to-digital converter (ADC)
- · A low-drift voltage reference
- · Low-offset drift buffers
- High-voltage and high-precision amplifiers with 65 V input-protection circuit for EMC and miswiring scenarios

For open-circuit and short-circuit detection, the output stage includes built-in diagnostic and protection circuitry. The input stage includes advanced diagnostic circuits enabling anomaly detection and facilitating predictive maintenance and functional safety.

The AIO-AFE is suitable for programmable logic controllers (PLC), I/O modules, data loggers, isolated industrial control systems, process control, and high-precision data acquisition systems.

2 Features and benefits

- · High-precision pin-to-pin and firmware compatible AIO-AFE family
- Multifunction and multiranges software configurable analog I/O
 - Voltage, current, resistance, temperature (RTD, thermistors), load cell
- · Integrated voltage references for end-to-end system calibration
- · Both factory calibration and custom-user calibration options available
- · Precise and fast response AIO-AFE architecture provides
 - 14-/16-/18-bit DAC and 16-/24-bit ADC
 - ADC 7.5 sps to 288 ksps data rate
 - DAC 0 ksps to 100 ksps data rate
 - ± 12.5 V, ± 25 mA, 1 m Ω -1 M Ω I/O
 - ±0.01 % ADC accuracy at room
 - ±0.05 % ADC accuracy overtemperature (Voltage mode after room calibration)
 - INL 0.5 LSB max @ 16-bit; and 2 LSB max @ 18-bit
- · Advanced diagnostic circuits for fault and anomaly detection and prediction
- · Robust and flexible
 - ±36 V protected I/O (external transient voltage suppressor (TVS), required for output)
 - ±7 V to ±28 V wide supply range, HVDD-HVSS = 14 V to 48 V
- -40 °C to 125 °C temperature range
- 6 mm x 6 mm small TQFN-40 package

2.1 IEC EMC ratings

IEC61004-2 ESD

IEC61004-4 Electrical Fast Transient/Burst Test (EFT)

IEC61004-5 2 kV Surge Immunity Test

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2.2 ESD stress rating and latch-up

Table 1. ESD stress rating and latch-up

Description	Max	Units
Human body model (HBM) on all pins	±4500	V
Charged device model (CDM) on all pins	±750	V
Latch-up at 150 °C	±200	mA

Note: <u>Table 1</u> describes only the stress ratings. Functional operation of the product at conditions or above its ratings is not implied.

3 Applications

- · Data acquisition system
- PLC, DCS I/O modules
- · Industrial automation and process control

4 Ordering information

The NAFE33352 is a software-compatible family of products which can be used to design a flexible and scalable analog output module.

<u>Table 2</u> shows the nomenclature for different options available for the entire family. For part variants with different resolution, number of I/Os and calibration, contact your NXP representative.

Table 2. Part family

	······································							
NAFE33352 DS ^[1]	NAFE33352 DS ^[1]							
NAFE	2							
NXP analog front-end	Power 3 = Low power 9 = High speed	PGA 3 = 1 and 16	Reference 3 = Factory calibrated 1 = Non-factory calibrated	Resolution (DAC-ADC) 5 = 18/24 4 = 16/16 3 = 14/16	Channels 2: 1 AIO - 2UI 1: 1 AIO			

^[1] Contact the NXP factory or an NXP sales representative to get further information and available part numbers.

Table 3. Ordering information

Type number	Topside mark	Package				
		Name Description Version				
NAFE33352B40BS	FE33352	HVQFN40	Plastic thermal enhanced thin quad flat package; no leads; 40 terminals; body 6 mm x 6 mm x 0.85 mm	SOT618-20(D)		

Table 4. Ordering options

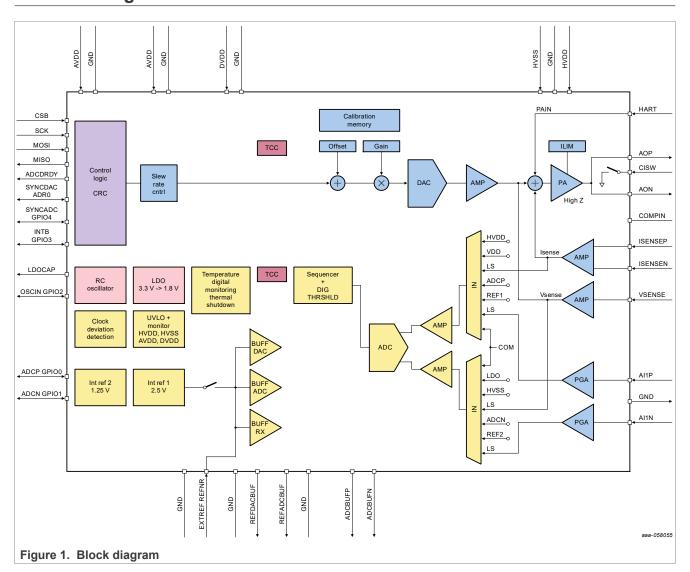
Type number	Orderable part number	Package	Packing method	Minimum order quantity	Temperature	
	NAFE33352B40BSMP		Reel 13" Q2 DP	4000		
NAFE33352B40BS	NAFE33352B40BSE	HVQFN40	Tray single DP bakeable	490	Ta = -40 °C to	
	NAFE33352B40BSK		Tray multiple DP bakeable	2450		

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Table 5. Product family

Part number	Power/speed	Factory calibration	Number of inputs/outputs	DAC Resolution [bits]	ADC resolution [bits]
NAFE33352	Low power	Yes	1x universal input/output 2x universal inputs	18	24

5 Block diagram

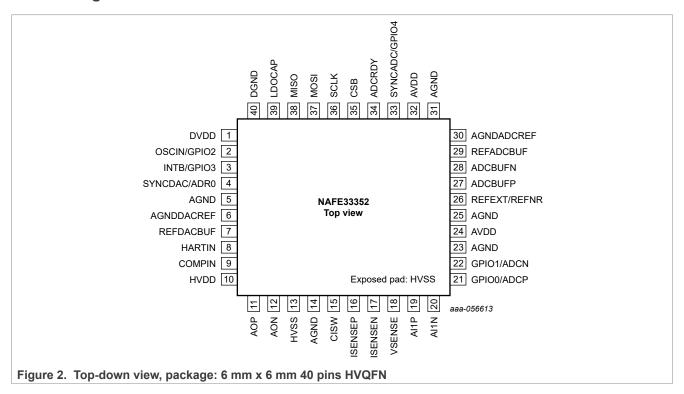


6 Pinning information

This chapter explains the configuration and assignment of pins on NAFE33352.

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6.1 Pinning



6.2 Pin description

Table 6. Pin number and pin description

Number	Name	I/O	Functional description
1	DVDD		3.3 V digital power supply.
2	OSCIN/GPIO2	DI	External clock input and GPIO2 multifunction pin. Default is an external clock input pin. It can be left floating if the external clock function is not used. When it is configured as GPIO functionality, it functioned as a GPIO. Also refer to auto clock source selection for further details.
3	INTB/GPIO3	DO	Interrupt flag output (active-low) and GPIO3 multifunction pin. Default is INTB and it can be configured as GPIO3.
4	SYNCDAC/ADR0	DI	DAC sync input and ADR0 multifunction pin. Default is SYNCDAC and it can be configured as ADR0. It can be grounded if SYNCDAC is not used.
5	AGND		Analog ground.
6	AGNDDACREF	Al	DAC voltage reference GND sense.
7	REFDACBUF	AO	DAC voltage reference output bypass. Connect a 0.1 μF bypass capacitor close to the pin.
8	HARTIN	Al	HART signal input. A coupling capacitor is required.
9	COMPIN	AIO	External compensation for the output driver amplifier. External passive compensation network can be connected between AO and COMP_IN pins.
10	HVDD		High-voltage positive supply.
11	AOP	AO	High-side analog output. This pin is connected to the anode of an off-chip Schottky diode. The cathode of the Schottky diode is connected to the AIO onboard terminal through an off-chip current sensing resistor (50 Ω TYP).

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Table 6. Pin number and pin description...continued

Number	Name	I/O	Functional description
12	AON	AO	Low-side analog output. This pin is connected to the cathode of an off-chip Schottky diode. The anode of the Schottky diode is connected to the AIO onboard terminal through an off-chip current sensing resistor (50 Ω TYP).
13	HVSS		High-voltage negative supply.
14	AGND		Analog ground.
15	CISW	Al	Current input switch pin (CISW). This pin is connected to the AIO onboard terminal through the current sensing resistor connected to the AOP and AON pins.
16	ISENSEP	Al	Positive input for an external current sense resistor. Must have an RC filter (5 k Ω and 100 pF).
17	ISENSEN	Al	Negative input for an external current sense resistor. Must have an RC filter (5 k Ω and 100 pF).
18	VSENSE	Al	Voltage sense input must have an RC filter (5 kΩ and 100 pF).
19	Al1P	Al	Analog input must have an RC filter (5 k Ω and 1 nF). Connect to AGND if not used.
20	AI1N	Al	Analog input must have an RC filter (5 $k\Omega$ and 1 nF). ^[1] Connect to AGND if not used.
21	ADCP/GPIO0	AI, DI, DO	Analog input with general-purpose digital I/O. Connect to AGND if not used. Default is ADCP, and can be configured as GPIO0. Connect to AGND if not used.
22	ADCN/GPIO1	AI, DI, DO	Analog input with general-purpose digital I/O. Default is ADCN, and can be configured as GPIO1. Connect to AGND if not used.
23	AGND		Analog ground.
24	AVDD		3.3 V analog power supply.
25	AGND		Analog ground.
26	REFEXT/REFNR	Al	External reference voltage input/internal reference output bypass.
27	ADCBUFP	AO	ADC in-buffer positive output, 1 nF C0G to ADCBUFN.
28	ADCBUFN	AO	ADC in-buffer negative output, 1 nF C0G to ADCBUFP.
29	REFADCBUF	AO	ADC reference buffered output. Connect a 0.1 µF bypass capacitor close to the pin.
30	AGNDADCREF	Al	ADC voltage reference GND sense.
31	AGND		Analog ground.
32	AVDD		3.3 V analog power supply.
33	SYNCADC/GPIO4	DI	ADC sync input and GPIO4 multifunction pin. Default is SYNCADC and it can be configured as GPIO4. It can be grounded if SYNCADC is not used.
34	ADCRDY	DO	ADC data ready output, active-high.
35	CSB	DI	Chip-select input, active-low.
36	SCLK	DI	SPI clock input.
37	MOSI	DI	SPI data input.
38	MISO	DO	SPI data output.
39	LDOCAP		1.8 V regulator output bypass.
40	DGND		Digital ground.
	EP		Exposed pad (HVSS).

^[1] See <u>Section 7.6</u> for details.

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7 Functional description

The NAFE33352 is a universal I/O software-configurable AFE for high-precision and high-accuracy measurements. The NAFE33352 platform includes a family of software configurable voltage/current analog input and output channels.

7.1 Overview

Both the analog input and output are software configurable to voltage or current with specific ranges.

All the analog input/output ranges and types have the full range or overload range 1.25 times the linear range.

The max voltage input and output overload is ±12.5 V and the correspondent max linear range is ±10 V.

The max current input and output overload is ±25 mA and the correspondent max linear range is ±20 mA.

Linear voltage input ranges:

- ±10 V; ±0.625 V
- Load resistance > 1 kΩ

In addition, the NAFE33352 fits the most common output current ranges and load resistance.

- ±20 mA; 0 mA to +20 mA; 4 mA-20 mA
- Load resistance from 0 Ω; 1 kΩ

The NAFE33352 includes a readback path to measure voltage and current output (Vsense, Isense), and an LVMUX connection to ADC to digitize external and internal signal for condition monitoring. The combination of current output and voltage input allows measurement of the resistance and the temperature using RTD or thermistor.

The integrated programmable current output source provides a wide range of current from 1 μ A to 20 mA, which allows the user to measure the resistance values from 1 m Ω to 10 M Ω .

7.2 System self-calibration

The NAFE33352 is capable of system self-calibration without an external calibrator. The NAFE33352 integrates an accurate readback signal path between the DAC and the ADC, replacing the need for an external calibrator. The measurement of a known voltage source allows the gain and offset compensation of all the error sources included in the signal path. Factory-calibrated ADC can be used to calibrate the DAC, or vice versa, to give better accuracy on the user board.

7.3 Digital factory calibration

To save time and the cost of calibration, select the parts that are already digitally calibrated and do not require further and long calibration procedures. The NAFE33352 integrates a non-volatile memory (NVM). The NVM allows digital calibration of the AFE in the factory and stores the coefficient values for offset and gain in the NVM memory.

7.4 Precise and fast analog input/output

The NAFE33352 integrates a high-precision DAC, low-drift voltage reference, and a precise high-voltage amplifier to precisely generate small and wide output signals. In addition, the DAC and the amplifier have been designed to provide fast-output response with 10 µs settling time.

The total error of an end-to-end acquisition system is:

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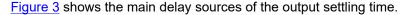
- ±0.01 % of full-scale range at 25 °C with factory calibration
- ±10 ppm of full scale/°C temperature coefficient (Voltage mode)
- ±0.05 % of full-scale range over I/O module temperature range from 0 °C to 60 °C

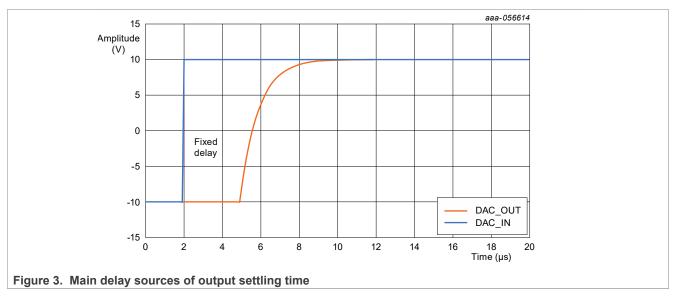
The NAFE33352 provides a wide range of programmable data rate. The fast data rate fits systems with fast response time requirements.

The host processor update rate determines the DAC output data rate.

The update rate is 0 ksps to 100 ksps.

To provide a fast response, the precise HV amplifiers have been designed with a wide GBW product and fast slew rate for short settling time. The DAC has been designed with a fast update rate and low propagation delay.





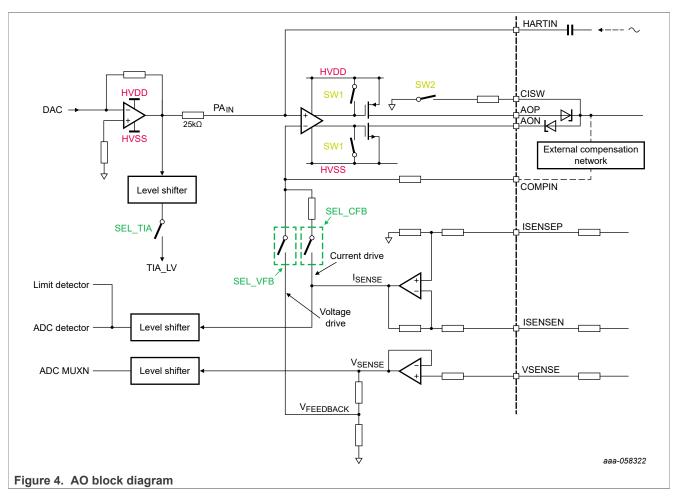
7.5 AO signal path

The analog output can be configured as Voltage-output mode and Current-output mode.

As shown in Figure 4, an on-chip precise DAC is used as output signal source followed by gain stage and power amplifier. The power amplifier can be configured for voltage output, current output, or high-impedance (Hi-Z state). The output of voltage feedback amplifier (VFB) and current feedback amplifier (CFB) is routed to ADC for the user to read-back. The CFB amplifier output is also used to monitor current limits and trigger protection mode to avoid damage in the system.

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7.5.1 Power amplifier output



As shown in <u>Figure 4</u>, there are several switches in the output stage which allow different modes of operation: AO pin - high-Z, voltage output (VO), current output (CO), voltage input (VI), current input (CI).

Two switches are connected at the analog-output pin. The high-Z switch SW1 connects or disconnects the PA out to analog output pin while the ShortGND switch SW2 connect the output pin to GND.

To configure the device in Input mode or high-Z, SW1 should be open. While the SW1 is open, if the SW2 is open, the device exhibits high-impedance, so it can be used for Voltage input mode. If SW1 is open and SW2 is closed, the device exhibits low impedance, so it can be used for Current-input mode.

To configure the device in Output mode, SW1 should be closed and SW2 open. The appropriate power amplifier (PA) feedback path (VFB or CFB) should be enabled using SEL_VFB or SEL_CFB, respectively. PA input feedback path can be floated for High-Z mode at the AO.

Analog output mode (AO_MODE)

Pre-configured AO modes:

- 00\b: High-Z mode, PA_ON = 0, VSA_ON = x, CSA_ON = x
- 10\b: Voltage-output mode, PA ON = 1, VSA ON = 1, CSA ON = x
- 11\b: Current-output mode, PA ON = 1, VSA ON = x, CSA ON = 1
- VSA ON = 1 turn ON VSA
- Exception: AO MODE = 10\b

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- Voltage-output mode force VSA ON = 1, this bit cannot be overwritten
- CSA ON = 1 turn ON CSA
- Exception: AO mode = 11\b
- Current-output mode force CSA ON = 1, this bit cannot be overwritten
- CISW ON = 1 turn on the current input switch connected to ground
- · CISW is used with external Rsense for Current-input mode configuration

Note: To avoid short-circuit, CSIW_ON should be 0\h when the PA_ON = 1 if the CISW pin is connected to the AOP/AON path.

7.5.2 Output modes

NAFE33352 supports both Voltage output and Current output modes with programmable FS ranges of 12.5 V and ±25 mA, respectively.

7.5.2.1 Voltage output

NAFE33352 voltage output can drive the maximum Rload of 10 M Ω and a maximum Cload of 2 μ F. The output settling time depends on the combined RC loading at the AO pin.

The voltage output settles to 0.1 % accuracy for a 10 V output swing with no Rload as below:

- 50 µs with Rload = open and Cload = 20 nF
- 0.5 ms with Rload = open and Cload = 2 μF

The NAFE33352 settles to 0.1 % of a 10 V swing within 10 μ s for Cload in a range of 1n F to 10 nF. If Cload > 20 nF, the system can hit the current limit and overcurrent drives the device into High-Z protection mode. To avoid it, the user can use the slew rate control to ramp up the DAC softly. Alternatively, use the current limiter to clamp the current to a specified level within the current limiter duration. The current limiter response time depends on the load capacitance. An external component can also be used to dampen the overvoltage and overcurrent condition at the device input pins. See Section 7.5.6 for overcurrent protection details.

7.5.2.2 Current output

NAFE33352 current output can drive the maximum Rload of 10 k Ω and a maximum Lload of 1 mH.

The current output settles to 0.1 % accuracy for a 25 mA output swing with no Rload as below:

- 50 μs with Rload = open and Lload = 47 μH
- 0.5 ms with Rload = open and Lload = 1 mH

The user can achieve fast settling and limit the maximum current during the step response by keeping load inductance below 10 μ H. If Lload > 10 μ H, the user can avoid overcurrent triggered High-Z protection mode by using the slew rate control to ramp up the DAC softly. Alternatively, the user can place an RC filter at the HART input pin. See Section 7.5.7 for details. If required, an external component (such as a TVS diode) can be used to mitigate the current surge at the AO pin.

7.5.3 DAC output slew rate control

The slew rate control feature of the NAFE33352 allows the user to control the rate at which the output value changes. This feature is available on both the current and voltage outputs. The user can program the slew rate control parameters in register AO_SLR_CTRL defined in <u>Table 20</u>. With the slew rate control feature disabled, the output value changes at a rate limited by the output drive circuitry and the attached load. To reduce the slew rate, this can be achieved by enabling the slew rate control feature. With the feature enabled via the SLREN bit of the slew rate control register (see <u>Table 8</u>), the output steps digitally instead of slewing directly between two

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values. The rate of these steps is defined by two parameters accessible via the slew rate control register, as shown in <u>Table 7</u> and <u>Table 8</u>.

The user can program the slew rate control parameters in register AO_SLR_CTRL defined in <u>Table 20</u>. The parameters are SLR_CLOCK and SR_STEP. SR_CLOCK defines the rate at which the digital slew is updated. For example, if the selected update rate is 8 kHz, the output updates every 125 µs. With this, SLR_STEP defines by how much the output value changes at each update. Together, both parameters define the rate of change of the output value. <u>Table 7</u> and <u>Table 8</u> outline the range of values for both the SLR_CLOCK and SLR_STEP parameters.

Table 7. Slew rate update clock selection

SLR_CLOCK [2:0]	Update clock frequency in Hz.
0 0 0	4000
0 0 1	6000
0 1 0	9000
0 1 1	12000
100	40000
101	60000
1 1 0	90000
111	150000

Table 8. Slew rate steps

DAC's	SLR_STEP									
resolution	0	1	2	3	4	5	6	7		
Step_size: 18- bit	1024	2048	4096	8192	16384	32768	65536	131072		
Step_size: 16- bit	256	512	1024	2048	4096	8192	16384	32768		
Step_size: 14- bit	64	128	256	512	1024	2048	4096	8192		
Step_size: 12- bit	16	32	64	128	256	512	1024	2048		

When the slew rate control feature is enabled, SLREN = 1, all output changes occur at the programmed slew rate. For example, if the RESET command is asserted, the output slews to the clear value at the programmed slew rate (assuming that the clear channel is enabled to be cleared). The update clock frequency for any given value is the same for all output ranges. The step size, however, varies across output ranges for a given value of step size because the LSB size is different for each output range.

The following equation describes the slew rate as a function of the step size, the update clock frequency, and the LSB size:

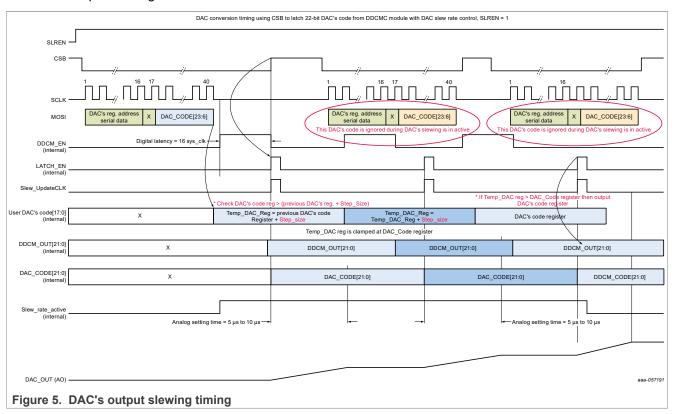
Where: Slew time is expressed in seconds.

Output change is expressed in amps for IOUT or volts for VOUT.

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7.5.3.1 DAC conversion during digital slew active

When the DAC slew is active, new DAC codes sent from the SPI host are ignored. The host must wait for the completion of the current DAC's conversion. <u>Figure 5</u> shows that the DAC code sent from the SPI host during the DAC's output slewing active.



7.5.4 Auto-DAC waveform generator

The Auto-DAC waveform generator can be triggered by the SPI host sending the DAC's command CMD_WGEN. Before issuing this command, all the waveform parameters in AWG_AMP_MAX[23:0], AWG_AMP_MIN[23:0], STEP_AMP[2:0], and STEP_FREQ[2:0] registers are programmed to get the desired output waveform. See Table 20 and Table 21 for the register address of these AWG parameters. CMD_WGEN_START continuously executes until CMD_WGEN_STOP is told to stop. When the waveform generator is enabled, AIO_CHOP is ignored. The chopping feature is not supported for auto-waveform generator.

Table 9. Step frequency selection

STEP_FREQ[2:0]	Update clock frequency in Hz
0 0 0	4000
0 0 1	6000
0 1 0	9000
0 1 1	12000
1 0 0	40000
1 0 1	60000
1 1 0	90000
1 1 1	150000

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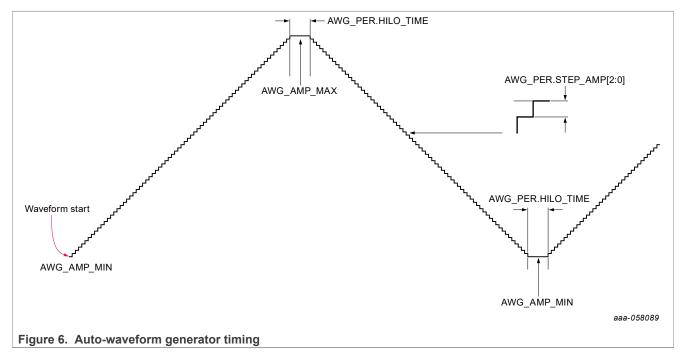
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Table 10. Auto-DAC waveform generator step size

DAC's resolution	STEP_AMP[2:0]									
	0	1	2	3	4	5	6	7		
Step_size: 18-bit	1024	2048	4096	8192	16384	32768	65536	131072		
Step_size: 16-bit	256	512	1024	2048	4096	8192	16384	32768		
Step_size: 14-bit	64	128	256	512	1024	2048	4096	8192		



Note: For some instances with different programming STEP_AMP value, AWG_AMP_MAX, or AWG_AMP_MIN value, it is not possible to reach exactly. In these cases, the maximum, minimum code must be clamped to AWG_AMP_MAX, AWG_AMP_MIN value respectively.

$$AMPmintomax_steps = (Amp_max - Amp_min)/(step_size * LSB)$$
(2)

$$AMPmintomax_time = (AMPmintomax_steps)/step_freq$$
(3)

$$Waveform_period = 2*(AMPmintomax_time + HILO_time)$$
(4)

$$Waveform_freq = 1/Waveform_period$$
 (5)

For example:

For 18 bits

$$LSB = (25)/2^{18} = 95.367 \,\mu V \tag{6}$$

If Step_size(Code = 0) = 1024, Amp_max = 12.5 V, Amp_min = -12.5 V then AMPmintomax_steps = 256 If Step_period(Code = 0) = 4000, then AMPmintomax_time = 0.064 s

If HILO time = 0, then WF freq = 7.8125 Hz.

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Table 11. Generated waveform frequency with HILO time = 0

Generated waveform frequency (Hz)		STEP_Amp	STEP_Amp (18-bit)									
		0	1	2	3	4	5	6	7			
Code	Step_period (Hz)	1024	2048	4096	8192	16384	32768	65536	131072			
0	4000	7.8125	15.6250	31.2500	62.5000	125.0000	250.0000	500.0000	1000.0000			
1	6000	11.7188	23.4375	46.8750	93.7500	187.5000	375.0000	750.0000	1500.0000			
2	9000	17.5781	35.1563	70.3125	140.6250	281.2500	562.5000	1125.0000	2250.0000			
3	12000	23.4375	46.8750	93.7500	187.5000	375.0000	750.0000	1500.0000	3000.0000			
4	40000	78.1250	156.2500	312.5000	625.0000	1250.0000	2500.0000	5000.0000	10000.0000			
5	60000	117.1875	234.3750	468.7500	937.5000	1875.0000	3750.0000	7500.0000	15000.0000			
6	90000	175.7813	351.5625	703.1250	1406.2500	2812.5000	5625.0000	11250.0000	22500.0000			
7	150000	292.9688	585.9375	1171.8750	2343.7500	4687.5000	9375.0000	18750.0000	37500.0000			

7.5.5 ±36 V at the screw terminal AIO pin

The IO module is protected at the AIO screw terminal pin for voltage surge (IEC61004-5) with the help of the TVS mounted on the board. The TVS should clamp the voltage within ±36 V.

The device should sustain ±36 V DC protection at the AIO screw terminal pin with the help of a Schottky diode and series resistor, as reported in Figure 49.

In addition, when the device is in High-Z mode, the device should not load the AIO pin at the screw terminal up to ± 36 V.

7.5.6 Overcurrent protection in Voltage-output mode

The NAFE33352 is protected against overload and short-circuit.

Since the AIO-AFE can operate in Voltage mode with different load, the current limit should be smart and configurable to adapt to different scenarios.

A typical scenario is the Voltage mode with capacitive load. In this case, during a voltage transient a surge current happens to charge the capacitor. The slew rate, voltage-step amplitude, and load capacitor determine the surge current. The overcurrent protection should be able to manage the short surge current to satisfy the settling time of the system. At the same time, the device should be protected in case of real short.

For this reason, dual protection mechanisms are considered with a different current threshold and reaction time. The fast-reaction and high-current threshold (Red area in <u>Figure 7</u> and <u>Figure 8</u>) protects against severe short-circuit, while the slow-reaction (Green area in <u>Figure 7</u> and <u>Figure 8</u>) and low-current threshold protect against long-period overload.

The figures below report the time-dependent threshold profile and the current surge. When the surge current is below the current protection profile, see <u>Figure 7</u>, the protection circuit is not activated and the AIO-AFE can charge the capacitor without interruption.

If the surge exceeds the short-circuit limit of 70 mA or lasts longer than the reaction time of 5 μA, as shown in Figure 8, the protection circuit gets activated and the part goes in High-Z mode. The following section explains how the user can handle such situations by using a device-programmable current limiter.

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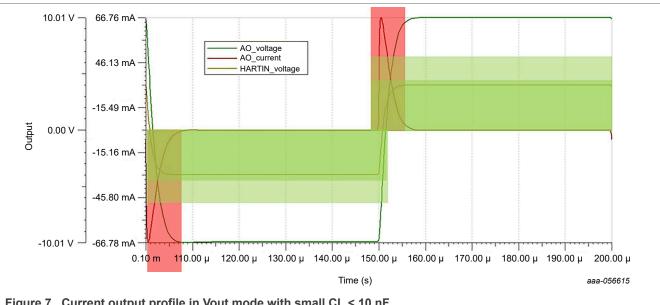
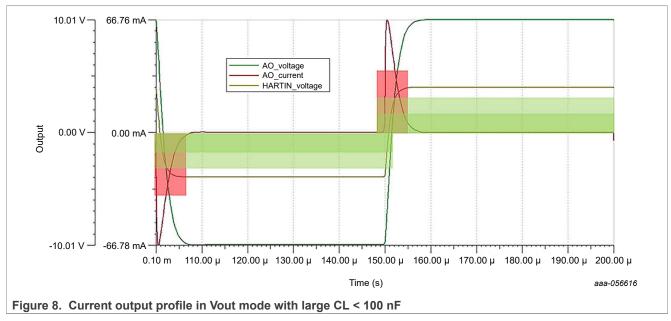


Figure 7. Current output profile in Vout mode with small CL < 10 nF



Once a short-circuit is detected, the fast-current limiter limits the current to a max value of ~150 mA.

7.5.6.1 Overcurrent limits

This section describes short-circuit and overload circuit limits.

7.5.6.1.1 Short-circuit limits

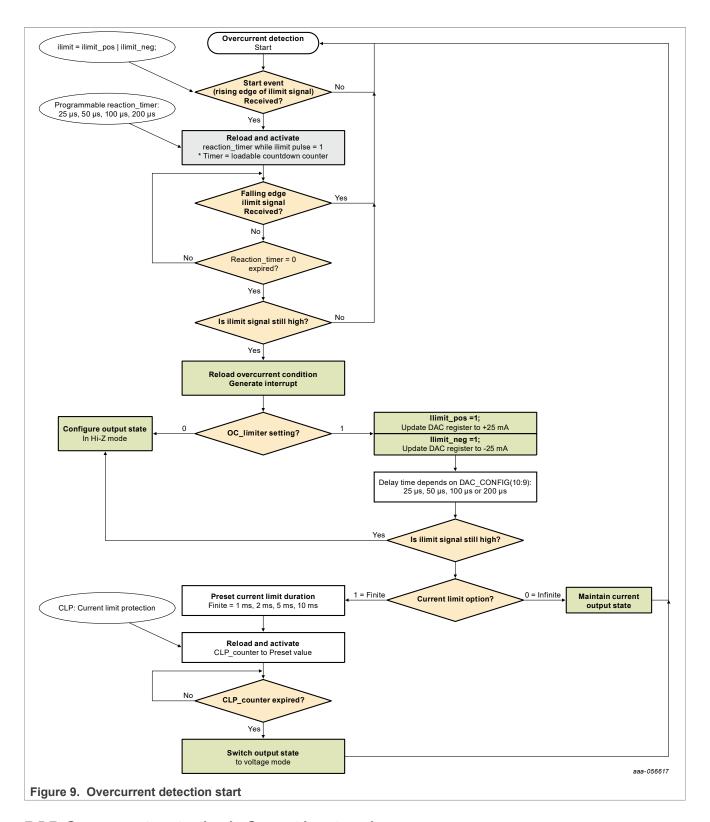
- Short current threshold ~ ±70 mA (output stage coarse current limiter)
- Reaction time < 5 µs (faster)
- The current limiter limits the maximum current at ~ ±70 mA
- Overload is detected in approximately 1 μs-2 μs, but is not activated if the overload lasts < programmable 10 μs/20 μs/50 μs/100 μs

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7.5.6.1.2 Overload circuit limits

- Overload current threshold can be programmed to 5 mA, ±10 mA, ±20 mA, or ±25 mA.
 - If the overload condition happens, even after the deglitch timer, the user can handle this situation by choosing to trigger High-Z protection mode or initiate the programmable current limiter.
- Reaction time (for the current limit to settle) can be programmed to 25 μ s, 50 μ s, 100 μ s, 200 μ s with the default being 25 μ s.
 - After the reaction time expires and if the overload (comparator output) is still active high, the output stage does the following:
 - Switch to Current-input mode and set a configured current limit output (< abs (±25) mA).
 - Set to high Z. (default Safe state)
 - The user can write the programmed overload threshold on the shadow register. The default value is +/- 25 mA.
 - If, after a defined reaction time (current settling time), the current output is still over the current threshold, then the output stage is set in high Z. An alarm is issued and the output stage status register is updated accordingly.
 - If, after a defined reaction time (current settling time), the current output is under the current threshold, then
 the output stage maintains the current output for a defined period, as given below:
 - Current limiter period
 - Infinite
 - Finite = 1 ms, 2 ms, 5 ms, 10 ms
 - After the current limiter period, the digital control logic switches from Current mode to Voltage mode.

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7.5.7 Overcurrent protection in Current input mode

A dedicated analog and digital circuit provides protection and detection of overcurrent to protect the device from a misused wire or fault condition.

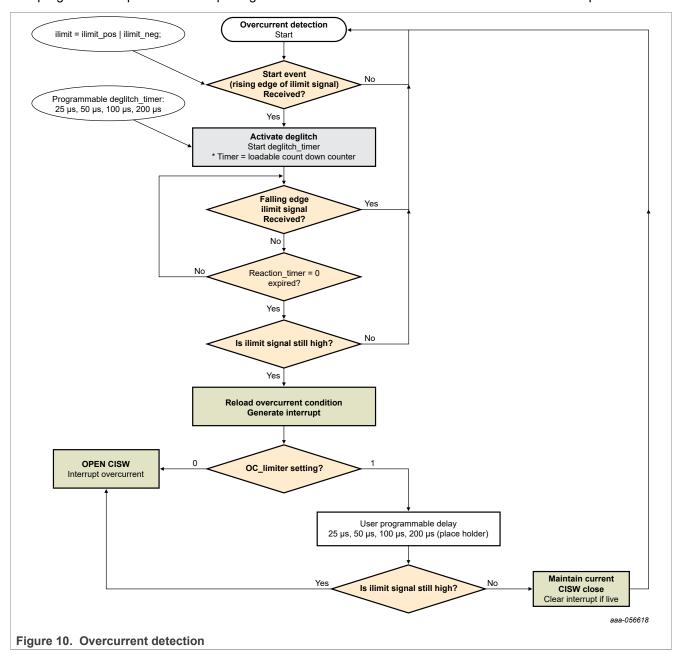
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A fast-analog circuit limits the maximum current to a safe level (~50 mA) if there is a fault. A digital, configurable circuit allows the user to set the max duration to open the CISW in case of persistent overcurrent.

Overcurrent threshold ± ~~25 mA

Overcurrent limit ± ~~50 mA

The programmable period before opening the CISW after the overcurrent detection is between 50 µs to 10 ms.



7.5.8 Voltage sources polarity switching (AC excitation)

If VIEX_CHOP is set, two ADC conversions are performed. The first conversion takes on the current polarity set by VIEX_POL and the second conversion then follows with the opposite polarity. The final ADC output is an average of the differences. The DAC value is reverted to the initial value at the end of the second conversion.

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This feature allows the device to compensate for offset generated internally, externally, or by input leakage current.

Moreover, by switching the polarity of the output voltage or current source, the input Common mode voltage could be removed.

The start of the second reading processes triggers the polarity change on the DAC. This allows synchronization between DAC and ADC.

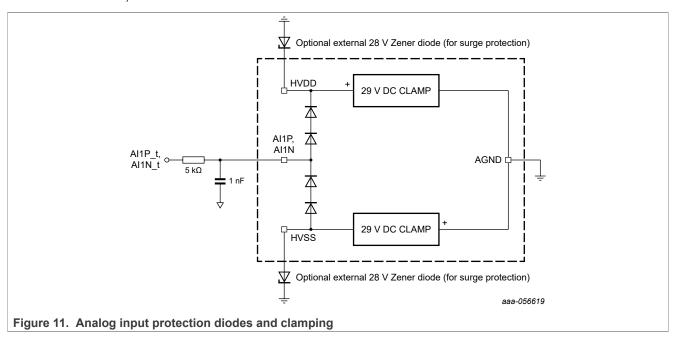
If the VIEX_CHOP bit is set, upon the reading start event the ADC starts the first reading process, while the DAC uses current (initial) polarity. At the completion of the first ADC conversion, the DAC polarity is inverted and the ADC starts the second reading process. To allow TX and RX signal paths to settle, the user should set the programmable delay accordingly.

7.6 Analog input signal paths

The analog inputs of the NAFE33352 consist of clamping circuits for electrostatic discharge (ESD) and surge protection. These are followed by a programmable gain amplifier (PGA) and two input multiplexers. The input multiplexers route external or internal inputs to the precision ADC.

7.6.1 Analog input protection diodes and clamping

As shown in <u>Figure 11</u>, the external analog input pins of the AIO-AFE are followed by clamping circuits for electrostatic discharge (ESD) and surge protection. Each input pin is equipped with input protection diodes connected to HVDD. HVSS.



It is recommended, for reliability, that an external series 5 k Ω resistor with a 1 nF or 10 nF capacitor to AGND is installed for each HV input pin.

The integrated clamping circuits, shown in <u>Figure 11</u>, protect the AIO-AFE inputs from possible surge voltage and from ESD events occurring during the manufacturing process and during printed-circuit board (PCB) assembly. If an analog input is driven below HVSS, or above HVDD, the internal protection diodes may conduct a current.

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7.6.2 Analog input RC filter

The Al inputs must have an RC filter. This RC filter performs multiple functions - low-pass filter (LPF), current limiter, and slew rate limiter as, as explained below:

- LPF: For antialiasing and to reduce external noise. An LPF with -3 dB BW < DRO/2 is recommended to
 achieve this. For example, an LPF with a BW < 9 kHz is recommended for a conversion data rate of 18 ksps.
- · Current limiter: Set by the resistor and sized to limit the maximum current.
 - The resistor should limit the peak current to < 330 mA for a surge test with ~100 μs duration. For example, if the surge peak voltage is 1 kVp → the minimum resistance needed is 3 kΩ and a metal electrode leadless face (MELF) resistor is recommended to handle high voltage.</p>
 - The max current should be less than 16.5 mA for miswiring protection. For example, if the voltage is ±36 V
 → the minimum resistance is 36 V/16.5 mA = 2.2kΩ MELF resistor.
- The slew rate limiter is set by the resistor and is sized to limit the maximum current. Slew rate must be limited to 20 V/µs for parts protection and operation. For example, if the max input step expected is 25 V (-12.5 V to 12.5 V), the input RC filter should be designed to have a time constant >1 µs. This can be achieved with a 5 kΩ resistor and a capacitor > 200 pF. NXP recommends 1 nF for most applications.

The following are the RC value recommendations for different user applications:

- 5 kΩ and 1 nF for high-speed applications (≥72 ksps). The LPF is 31.8 kHz and meets the current-limiter and slew rate limiter requirements.
- 5 kΩ and 4.7 nF for medium-speed applications (≥12 ksps and < 72 ksps). The LPF is ~6 kHz and meets the current-limiter and slew rate limiter requirements.
- 5 k Ω and 10 nF for low-speed applications (<12 ksps). The LPF is 3.18 kHz and meets the current-limiter and slew rate limiter requirements.

7.6.3 HV input

The AFE can measure the differential, pseudo-differential, and single-ended signal, selecting the appropriate inputs. When the input is used in Differential mode, the AFE provides high Common mode rejection.

The differential configuration is obtained connecting the positive wire of the signal to the Al1P input and the negative wire of the signal to the Al1N input. Then, via software configuration, the respective inputs of LVMUX are selected.

The single-ended configuration is obtained by connecting the positive wire of signal to either of the AI1P or AI1N inputs. The negative wire of the signal is connected to GND. Then, via software configuration, the respective inputs of LVMUX are selected.

HV input positive: Al1P, Isense HV input positive: Al1N, Vsense

7.6.4 Transimpedance amplifier

A transimpedance amplifier (TRIAMP) is used to readback the voltage output for diagnostic purpose.

7.6.5 Programmable gain amplifier

The programmable gain amplifier (PGA) is a low-noise, programmable gain, differential-input, differential-output amplifier. Typically, the PGA is programmed to adjust the input range of the AFE to the full-scale range of input signal. The PGA has two gain options: 1 and 16.

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7.6.5.1 PGA input operating ranges

The maximum input voltage of each channel gain setting is defined in Table 49.

PGA input common mode voltage range depends on PGA gain.

For cases with fully differential input voltages, the maximum allowable input common mode voltage can be calculated as below:

If
$$V_{in+} = VCM + V_{DIFF}/2$$
 and $V_{in-} = VCM - V_{DIFF}/2$

Then,
$$VCM_{max} = (PFS/2 - CH_{GAIN} \cdot V_{DIFF}/2)$$

$$CH_{GAIN}$$
= 1,16

Positive full scale (PFS) = 25 V for Gain = 1.

Positive full scale (PFS) = 1.5625 V for Gain = 16.

7.6.6 Analog inputs to low-voltage multiplexer (LV_MUX)

As shown in <u>Figure 1</u>, the input of a low-voltage multiplexer is connected to PGA output, power rails supply, internal voltage reference, and the GPIO0 and GPIO1.

Table 12. Analog input selection

ANALO	ANALOG INPUT SELECTION (AI_Config0 at address 0x20\h -> IN_SEL bits 7:3)							
S.No	IN_SEL	Input MUXP	Input MUXN	Measure type	Transfer function			
0	00000	VCM	VCM	DIFF	Vvcm-vcm = adc_code*20*2.5/(12.5*2^24)			
1	00001	Al1P	Al1N	DIFF	Vaipn = adc_code*20*2.5/(Gain*2^24)			
2	00010	Al1P	VSNS	DIFF	(Vaip-Vsns)* PGA_Gain = adc_code*20*2.5/2^24			
3	00011	ADCP/GPIO0	ADCN/GPIO1	DIFF	Vgpio01 = adc_code*20*2.5/(12.5*2^24)			
4	00100	Al1P	VCM	SE	Vaip = adc_code*20*2.5/(Gain*2^24)			
5	00101	VCM	Al1N	SE	Vain = adc_code*20*2.5/(Gain*2^24)			
6	00110	ISNS	VCM	SE	Visns = adc_code*20*2.5/(3.7989*2^24), where CSA gain = 3.7989 with 5 k Ω external resistors.			
7	00111	VCM	VSNS	SE	Vvsns = adc_code*20*2.5/2^24, where VSA gain = 1			
8	01000	TIA	VCM	SE	Vtia = adc_code*20*2.5/(2.5*2^24)			
9	01001	ADCP/GPIO0	VCM	SE	Vgpio0 = adc_code*20*2.5/(12.5*2^24) + 1.5 (VCM voltage)			
10	01010	VCM	ADCN/GPIO1	SE	Vgpio1 = adc_code*20*2.5/(12.5*2^24) + 1.5(VCM voltage)			
11	01011	REF_BYP	VCM	SE	REF_BYP = adc_code*20*2.5/(12.5*2^24) + 1.5 (VCM voltage) ≥ ~2.5 V			
12	01100	VCM	REF_BYP	SE	REF_BYP = (adc_code-2^24)*20*2.5/(12.5*2^24) - 1.5 (VCM voltage) ≥ ~ -2.5 V			
13	01101	VCM	BG	SE	BG = (adc_code-2^24)*20*2.5/(12.5*2^24) + 1.5 (VCM voltage) where adc_code > 2^23 ≥ ~1.25 V			
14	01110	VADD	VCM	SE	Vavdd = adc_code*2*20*2.5/(12.5*2^24) + 1.5 (VCM voltage) ≥ ~ AVDD			
15	01111	VCM	LDO	SE	LDO = adc_code*20*2.5/(12.5*2^24) + 1.5(VCM voltage) ≥ ~1.8 V			
16	10000	VHDD	VCM	SE	Vhvdd = adc_code*40*20*2.5/(12.5*2^24) ≥ ~ HVDD			
17	10001	VCM	VHSS	SE	Vhvss = adc_code*40*20*2.5/(12.5*2^24) ≥ ~ HVSS			
18	10010	DAC_REF	VCM	SE	Vdac_ref = adc_code*20*2.5/(12.5*2^24) + 1.5 (VCM voltage) ≥ ~2.5 V			

7.6.7 ADC buffer

The ADC buffer provides the necessary signal strength to drive the sampling circuit of the ADC.

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7.6.8 ADC modulator

The ADC modulator is a third order sigma-delta ($\Sigma\Delta$) modulator. The modulator samples the analog-input voltage at a high sample rate (fMOD = fCLK/4). It converts the analog input to a bit stream. The following digital filter processes this bit stream.

7.6.9 ADC digital filter

The digital filter processes the modulator output data to produce the high-resolution conversion result. The digital filter filters and decimates the data. By adjusting the type of filtering, tradeoffs are made between resolution, data rate, and line cycle rejection.

The ADC digital filter consists of two SINC filter stages. The first stage is a variable-decimation SINC4 filter while the second is a variable-decimation, variable-order sinc filter. The first stage SINC4 filter averages and down-samples the modulator data (fCLK/4) to produce a high-speed data rate from 288 ksps down to 6 ksps. These data outputs bypass the second filter stage, and as a result, have the response characteristics of the first stage SINC4 filter. The second stage receives the first stage output data and performs additional filtering and decimation to produce data rates of 4.5 ksps to 7.5 sps in Normal settling mode.

The AIO-AFE has four configurable digital filters to optimize speed and noise performance: SINC1, SINC2, SINC3, SINC4.

The CONFIG REGISTER bits of the register program the second stage order filter (in effect the data rate).

Section 7.6.10 shows the programmable data rate for different SINC digital filters and settling modes.

The Single-cycle settling mode is suggested when multiple logical channels have to be measured to avoid the settling time error. While the Normal settling mode is suggested for a single logical channel conversion to get a faster data rate.

Table 13 shows the controller clock, system clock, and modulator clock.

Table 13. Clock reporting

Controller clock	18,432,000.00	Hz
System clock	9,216,000.00	Hz
Modulator clock	4,608,000.00	Hz

The system clock is 4608000 Hz and the modulator clock is 4608000/2 Hz.

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7.6.10 Data rates, SINC filter orders, and Settling modes

Table 14. ADC data rate (system clock: 4.608 MHz)

				Normal settlir	ng			Si	ngle-cycle se	settling		
DRO code	OSR	SINC4	SINC4+ SINC1	SINC4+ SINC2	SINC4+ SINC3	SINC4+ SINC4	SINC4	SINC4+ SINC1	SINC4+ SINC2	SINC4+ SINC3	SINC4+ SINC4	
0	8	288000	-	-	-	-	72000	-	_	_	_	
1	12	192000	_	_	-	-	48000	_	_	_	_	
2	16	144000	_	_	_	_	36000	_	_	_	_	
3	24	96000	_	_	_	_	24000	_	_		_	
4	32	72000	_	_	_	_	18000	_	_	_	_	
5	48	48000	_	_	_	_	12000	_	_	_	_	
6	64	36000	_	_	_	_	9000	_	_	_	_	
7	96	24000	_	_	_	_	6000	_	_	_	_	
8	128	18000	_	_	_	_	4500	_	_	_	_	
9	192	12000	_	_	_	_	3000	_	_	_	_	
10	256	9000	_	_	_	_	2250	_	_	_	_	
11	384	6000	_	_	_	_	1500	_	_	_	_	
12	512		4500.00	4500.00	4500.00	4500.00	_	2250.00	1500.00	1125.00	900.00	
13	768	_	3000.00	3000.00	3000.00	3000.00	_	1500.00	1000.00	750.00	600.00	
14	1024	_	2250.00	2250.00	2250.00	2250.00	<u> </u>	1125.00	750.00	562.50	450.00	
15	2048	_	1125.00	1125.00	1125.00	1125.00	_	562.50	375.00	281.25	225.00	
16	4096	_	562.50	562.50	562.50	562.50	_	281.25	187.50	140.63	112.50	
17	5760	_	400.00	400.00	400.00	400.00	_	200.00	133.33	100.00	80.00	
18	7680	_	300.00	300.00	300.00	300.00	_	150.00	100.00	75.00	60.00	
19	11520	_	200.00	200.00	200.00	200.00	_	100.00	66.67	50.00	40.00	
20	23040	_	100.00	100.00	100.00	100.00	_	50.00	33.33	25.00	20.00	
21	38400	_	60.00	60.00	60.00	60.00	_	30.00	20.00	15.00	12.00	
22	46080	_	50.00	50.00	50.00	50.00	-	25.00	16.67	12.50	10.00	
23	76800	_	30.00	30.00	30.00	30.00	_	15.00	10.00	7.50	6.00	
24	92160	_	25.00	25.00	25.00	25.00	_	12.50	8.33	6.25	5.00	
25	115200	_	20.00	20.00	20.00	20.00	_	10.00	6.67	5.00	4.00	
26	153600	_	15.00	15.00	15.00	15.00	_	7.50	5.00	3.75	3.00	
27	230400	_	10.00	10.00	10.00	10.00	_	5.00	3.33	2.50	2.00	
28	307200	_	7.50	7.50	7.50	7.50	<u> </u>	3.75	2.50	1.88	1.50	

7.6.11 Frequency response

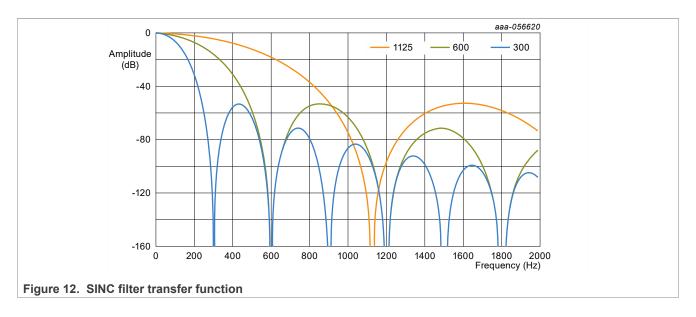
The low-pass filtering effect of the sinc filters sets the overall frequency response of the ADC.

The frequency response of data rates x sps, y sps, and z sps is that of the first filter stage.

In Normal settling mode, the frequency response of data rates 12000 sps to 57600 sps is determined by the transfer function of SINC4. The frequency response of data rates 2.5 sps to 9000 sps is the product of the transfer function of the first digital filter stage (SINC4) and the selected digital filter of the second stage (SINC1, SINC2, SINC3, SINC4).

An example of filter response is reported in Figure 12.

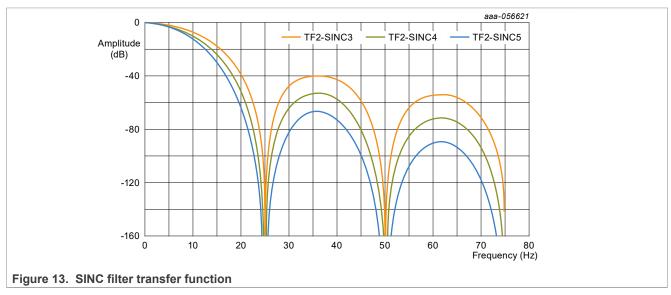
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7.6.12 50 Hz/60 Hz Normal mode noise rejection

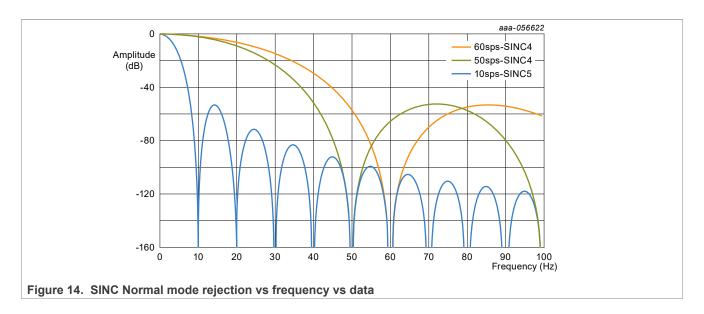
The AIO AFE features a digital filter that provides a 50 Hz and 60 Hz Normal mode rejection.

Typical transfer functions for 50 Hz and 60 Hz Normal mode rejection are reported in Figure 13 and Figure 14.



SINC4 provides enough NMR at 50 Hz.

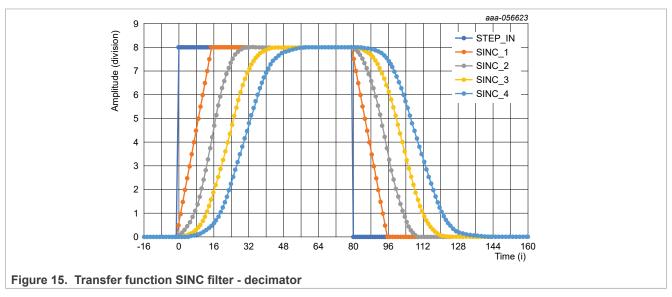
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7.6.13 Step response

The AIO-AFE could be configured for the following Settling mode.

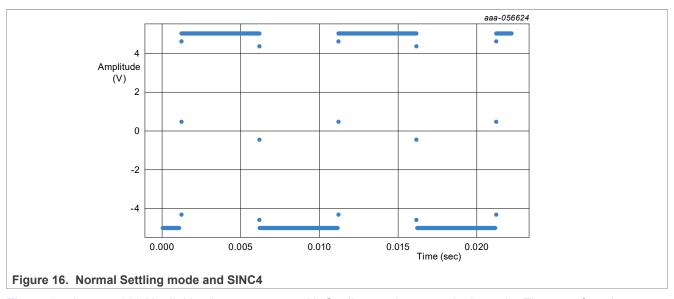
- · Normal settling: fits better for single-channel reading
- Single-cycle settling: fits better for multichannel reading



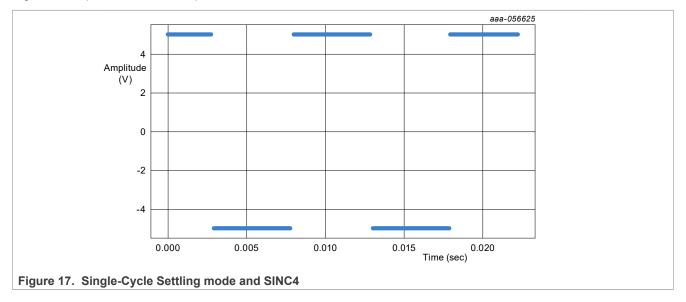
7.6.13.1 Normal settling at 36 ksps vs. Single-cycle settling at 9 ksps

<u>Figure 16</u> shows a 100 Hz digitized square wave sampled at 36 ksps. The digital filter is SINC4 and the Settling mode is set to normal. As expected during the square wave transition from low to high, the output takes four samples to settle.

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<u>Figure 17</u> shows a 100 Hz digitized square wave with Settling mode set to single-cycle. The waveform is sampled at 9 ksps and the digital filter is SINC4. As expected during the square wave transition from low to high, the output takes one sample to settle.



7.7 Common system

This section describes the parts of the device which are not specifically dedicated to the input and output channels.

7.7.1 Voltage reference sources

The user has an option to use an on-chip low drift internal reference or external reference as device reference source. This source is to generate individual buffered reference for ADC and DAC blocks (refer to Figure 1).

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7.7.1.1 Voltage reference selector

The voltage reference selector enables the selection of internal or external reference. The device uses an internal reference by default on power up and the user can assert SYS_CONFIG.REF_SEL to use an external 2.5 V reference.

7.7.1.2 Low-drift internal voltage reference 1

The AIO-AFE integrates a precise voltage reference with a low-temperature coefficient to reduce the drift error overtemperature.

7.7.1.3 External-voltage reference input

The AIO-AFE features a dedicated input pin to allow the connection to an external voltage reference.

7.7.1.4 Internally buffered reference for ADC and DAC

The AIO-AFE has two independent internal buffers (sourced by either internal or external reference) to provide individual reference sources to ADC and DAC block. The ADC reference buffer is enabled by default whereas the DAC reference buffer need to be turned on by setting AO_SYSCFG.DAC_SEL_REFBUF_ON = 0x10 or 0x11 (see Table 20).

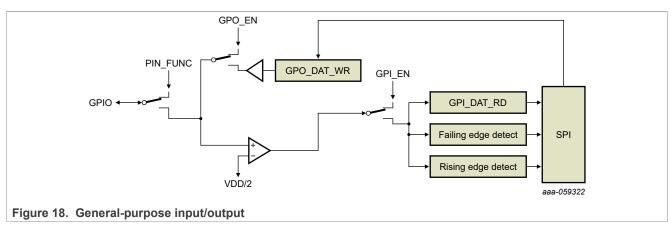
7.7.2 Temperature sensor

The AIO-AFE includes a temperature sensor to monitor the IC junction temperature with accuracy of ±3 °C.

7.7.3 General-purpose input/output

The AIO-AFE has five pins (2, 3, 21, 22, 33) that serve dual purposes and can be configured as GPIO. The operating input and output voltage ranges are 0 V to VDD when pins GPIO0..5 are configured as GPIO.

GPIO0 and GPIO1 are shared with the ADCP and ADCN (pin21 and pin22) that serve as single-ended and differential analog input by setting LVMUX. The input common voltage range for ADCP/ADCN is from 0.5 V to 2.5 V.



The GPIO control and data registers are organized by 4x5 bits register.

- 1. GPI_DATA (0x23\h): Read (R) only register and it detects a level logic from the pad.
- 2. GPO_ENABLE (0x24\h): Read/Write (R/W) GPO_EN register. It enables an output path.
- 3. GPIO FUNCTION(0X25\h): R/W PIN FUNC register.

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4. GPI_ENABLE (0x26\h): R/W GPI_ENABLE. It enables the input path to allow reading data from the pad, looping back from the GPO_DATA register and/or GPIO edges detection.

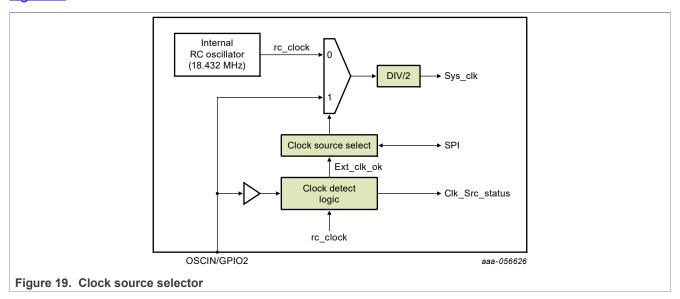
GPIO both edges detection results in 2x5-bit register 0x27 for positive and 0x28 for negative respectively are implemented as follows.

While GPI_EN = 1 and GPIO_CON =1, during any transition from $0 \ge 1$ (positive edge) or $1 \ge 0$ (negative edge), the edge detection register is set to 1. This edge detection register is defined as a sticky by nature and require the host to clear it by writing 1 to the bit that is set to 1 (W1C).

7.7.4 Clock sources

The NAFE33352 provides flexible and configurable operating modes that can function with two different clock sources: internal RC oscillator and external oscillator.

Figure 19 shows the clock architecture.



7.7.4.1 Internal RC oscillator

The AIO-AFE integrates an internal oscillator to allow autonomous and cost-effective operation without support of any external clock source.

The internal oscillator nominal frequency is 18.432 MHz.

7.7.4.2 External oscillator

The AFE can also operate with an external oscillator to enable applications that require synchronization between the AFE and the host, as well as coherent sampling of the input signal.

The external oscillator should be applied to pin OSCIN. If not used, OSCIN can be left floating.

7.7.4.3 Clock selection

At power on, the AFE starts with the internal RC oscillator.

The NAFE33352 provides the following mechanisms for system clock selection:

- User selection via system register configuration
 - The AIO-AFE detects the presence of the external oscillator before activating the external oscillator input.

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If the external oscillator is not detected, the AFE continues to operate with the internal clock and provides an
error message via the error status register.

See Table 22.

7.7.4.4 User selection of clock sources

The user selection option allows the user to select the desired clock after power on. The clock source can be selected by writing to the clock source system configuration register.

Check the presence of the external clock while making external clock selection in the system configuration register to ensure proper functioning of the NAFE33352. If the external clock is detected and the NAFE33352 switches to the external clock, the system status register is updated accordingly. If the external clock is not detected, the NAFE33352 maintains the previous clock configuration.

7.7.4.5 Clock frequency drift detection

Whenever clock_src_sel [1:0] is set to 2'b11 or 2'b10 by the user, the clock period monitoring circuit is activated. This circuit continuously measures the clock frequency difference between the external clock and the internal RC oscillator INTOSC.

The default value of the clock frequency difference is set to 20 % at power-on reset (POR). The clock comparison logic issues an alarm when the running average clock count difference is greater than 20 %. The alarm status bit for clock variation is user accessible via SPI register. The average time window is ~64 ms. If the external clock is selected as the system clock source and the EXTCLK_FREQ_ALRM bit is enabled, the external clock alarm interrupt is triggered (EXTCLK_FREQ_INT = 1). This occurs whenever the EXTCLK is not within the 20 % period difference.

7.8 Reading modes

The AI-AFE provides five reading (conversion) modes with the correspondent commands.

- 1. Single-channel single-reading (SCSR) set by the CMD_SS command
- 2. Single-channel continuous-reading (SCCR) set by the CMD SC command
- 3. Multichannel single-reading (MCSR) set by the CMD MS command
- 4. Multichannel multireading (MCMR) set by the CMD MM command
- 5. Multichannel continuous-reading (MCCR) set by the CMD_MC command

To complete a reading process, the AIO-AFE must perform a sequence of steps:

- 1. Idle state. Wait and sense the start event: SPI start command or SYNC pulse.
- 2. Update and enable the channel configuration.
- 3. Wait for the timer of the programmable delay to expire.
- 4. Start and complete ADC conversion on the selected channel.
 - a. In Multichannel reading mode (MCSR, MCMR, and MCCR), the channel configuration pointer is automatically incremented to the next selected channel.
 - b. In Single-reading mode (SCSR and MCSR), the AFE returns to step 1.
 - c. In Continuous mode (SCCR, MCCR), jump to step 2 and repeat the cycle.
 - d. In Multireading mode, MCMR jumps to step 2 until completing the reading of the last enabled channel. Then return to step 1.

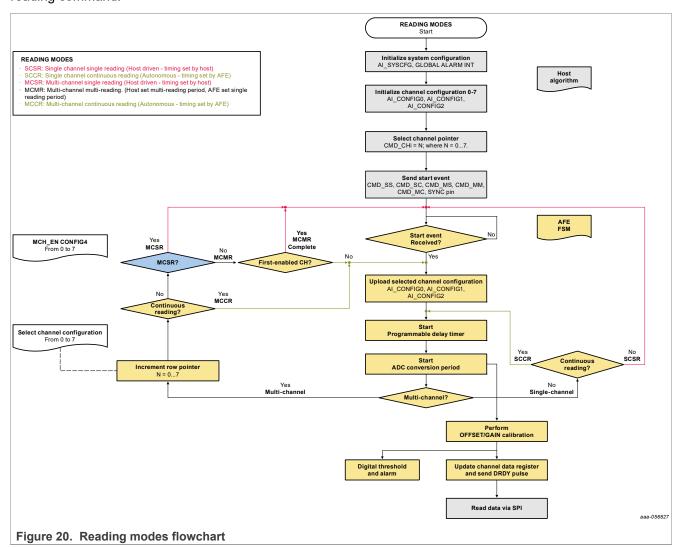
In Single-reading mode (SCSR mode), the host triggers the conversion start issuing the CMD_SS or the SYNC pulse. After the reading process is complete, the device returns to the waiting state and awaits the next instruction command or conversion start event from the host.

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In Continuous-reading mode (SCCR and MCCR), the host starts the reading, issuing the CMD_SC, CMD_MC, or the SYNC pulse. After the first reading is complete, the device jumps to step 2 and continues the reading process forever or until it is interrupted or restarted.

The CMD END, CMD ABORT ends or aborts the conversion, respectively.

If the bit ADC_SYNC = 0, the last falling edge of the SPI command starts a new conversion. If the bit ADC_SYNC = 1, a rising edge signal at the SYNC pin restarts a new conversion based on the last valid issued reading command.



7.9 Conversion start triggers

The AIO-AFE features two types of events to trigger the conversion start: a SPI command-based (software) event and a signal-based (hardware) event at the SYNC pin.

The ADC_SYNC bit defines if the trigger is enabled on an SPI command or SYNC pin.

If ADC_SYNC bit = 0, the last SPI clock falling edge of SPI conversion commands triggers the conversion start.

Note: In this case the CMD_xy implements two functions, select the reading mode and trigger the conversion start.

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If ADC SYNC bit = 0, the SPI commands that set and start a new conversion are as follows.

- 1. CMD SS is a single-channel and single-reading command
- 2. CMD SC is a single-channel and continuous-reading command
- 3. CMD_MS is a multichannel and single-reading command
- 4. CMD MM is a multichannel and multireading command
- 5. CMD MC is a multichannel and continuous-reading command

If ADC_SYNC bit = 1, a rising edge at the SYNC pin triggers the conversion start.

Note: In this case, the CMD_xy implements only the function to select the conversion mode, therefore the conversion start is only triggered by a rising edge at the SYNC pin.

The conversion starts with SYNC pulse and is supported in all reading modes.

Table 15 summarizes the reading mode and start commands.

Table 15. Conversion start trigger

Deading mades	Abbreviation	Conversion start trigger			
Reading modes	Appreviation	ADC_SYNC = 0	ADC_SYNC = 1		
Single-channel single-reading	SCSR	CMD_SS	SYNC pin		
Single-channel continuous- reading	SCCR	CMD_SC	SYNC pin		
Multichannel single-reading	MCSR	CMD_MS	SYNC pin		
Multichannel multireading	MCMR	CMD_MM	SYNC pin		
Multichannel continuous-reading	MCCR	CMD_MC	SYNC pin		

7.10 Reading time

The reading time is a function of system clock, reading mode, fixed delay, data rate and programmable delay.

- · Reading modes: SCSR, SCCR, MCSR, MCMR, MCCR
- Fixed delay
- · The system clock is the internal or external clock divided by 2

For example, with the internal clock at 18.432 MHz, the system clock frequency is 9.216 MHz and the period of system (T_sysclk) is 1/(9.216 MHz) = 108.5 ns.

Table 16. Programmable delay

Controller clock	18,432,000	
System clock		9,216,000
Prog delay code	Prog delay (# sysclk)	Delay time (s)
0	0	000.000E+0
1	2	434.028E-9
2	4	868.056E-9
3	6	1.302E-6
4	8	1.736E-6
5	10	2.170E-6
6	12	2.604E-6
7	14	3.038E-6

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Table 16. Programmable delay...continued

Controller clock		18,432,000
System clock		9,216,000
Prog delay code	Prog delay (# sysclk)	Delay time (s)
8	16	3.472E-6
9	18	3.906E-6
10	20	4.340E-6
11	28	6.076E-6
12	38	8.247E-6
13	40	8.681E-6
14	42	9.115E-6
15	56	12.153E-6
16	64	13.889E-6
17	76	16.493E-6
18	90	19.531E-6
19	128	27.778E-6
20	154	33.420E-6
21	178	38.628E-6
22	204	44.271E-6
23	224	48.611E-6
24	256	55.556E-6
25	358	77.691E-6
26	512	111.111E-6
27	716	155.382E-6
28	1024	222.222E-6
29	1664	361.11E-6
30	3276	710.938E-6
31	7680	1.667E-3
32	19200	4.167E-3
33	23040	5.000E-3
		· · · · · · · · · · · · · · · · · · ·

Note: The data rate output (DRO) of low-power version is half of the DRO of high speed for the same DRO code. For example, code 0 corresponds to 576 ksps for the HS option and 288 ksps for the LP option.

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7.10.1 Reading-time calculation

The general reading time formula is:

$$Total_reading_time = T_fixed + T_prog_delay + T_conv$$

The fixed delay depends on the reading mode. In addition, the fixed delay is different for the first reading and subsequent readings.

7.10.2 Reading time on first reading is:

$$Total_reading_time = T_fixed + T_prog_delay + T_conv$$
 (8)

Where:

$$T_sys_clk = 1/System_freq = 1/4.608 Mhz = 217.01 ns$$
 (9)

$$T_fixed = 4 \times T_sys_clk \pm 1 \times T_sys_clk$$
 (10)

T_prog_delay = see Table 16.

 $T_{conv} = 1/DRO$. See <u>Table 14</u>.

Example, given:

T_prog_delay set to code 16, CH_Delay = 64 counts;

T_conv set to code 2, DRO = 36000 sps.

Then,

Total reading time =
$$2 * 217.01 \text{ ns} \pm 217.01 \text{ ns} + 64 * 217.01 \text{ ns} + 27.78 \mu s = 42.31 \mu s \pm 217.01 \text{ ns}$$
 (11)

7.10.3 Reading time after first reading:

$$Total_reading_time = T_fixed + T_prog_delay + T_conv$$
 (12)

Where:

$$T_sys_clk = 217.01 \, ns \tag{13}$$

$$T_fixed = 0 \times T_sys_clk \tag{14}$$

T_prog_delay = see Table 16.

T conv = 1/DRO. See Table 14.

Example, given:

T_prog_delay set to code 16, CH_Delay = 64 counts;

T_conv set to code 2, DRO = 36000 sps.

Then,

Total reading time =
$$64 * 217.01 \text{ ns} + 27.78 \mu s = 41.66 \mu s$$
 (15)

7.10.4 Fastest reading time in Single-channel continuous-reading mode

The fastest reading period is achievable in Single-channel continuous-reading mode. In particular, after the first reading, it is possible to achieve a data rate up to 288 ksps.

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7.11 Flexible data rate output with programmable delay

In addition to the programmable date rate provided by the ADC, the AFE offers further data rate output availability with the combination of ADC conversion and programmable delay.

<u>Table 17</u> shows examples of the most common reading periods.

Table 17. Popular reading periods

System clock = 4,608,0	000					
ADC data rate (sps)	ADC conversion period (s)	Fixed delay (# sysclk)	Prog delay (# sysclk)	Prog delay (s)	Actual reading period (s)	Target reading period (s)
288000.00	3.472E-6	0	0	000.000E+0	3.5E-6	4.0E-6
288000.00	3.472E-6	0	2	434.028E-9	3.9E-6	4.0E-6
192000.00	5.208E-6	0	4	868.056E-9	6.1E-6	6.0E-6
192000.00	5.208E-6	0	6	1.302E-6	6.5E-6	6.7E-6
144000.00	6.944E-6	0	4	868.056E-9	7.8E-6	8.0E-6
144000.00	6.944E-6	0	14	3.038E-6	10.0E-6	10.0E-6
96000.00	10.417E-6	0	8	1.736E-6	12.2E-6	12.0E-6
96000.00	10.417E-6	0	12	2.604E-6	13.0E-6	13.3E-6
96000.00	10.417E-6	0	16	3.472E-6	13.9E-6	14.0E-6
72000.00	13.889E-6	0	10	2.170E-6	16.1E-6	16.0E-6
72000.00	13.889E-6	0	18	3.906E-6	17.8E-6	18.0E-6
72000.00	13.889E-6	0	28	6.076E-6	20.0E-6	20.0E-6
48000.00	20.833E-6	0	20	4.340E-6	25.2E-6	25.0E-6
48000.00	20.833E-6	0	42	9.115E-6	29.9E-6	30.0E-6
36000.00	27.778E-6	0	56	12.153E-6	39.9E-6	40.0E-6
24000.00	41.667E-6	0	38	8.247E-6	49.9E-6	50.0E-6
18000.00	55.556E-6	0	20	4.340E-6	59.9E-6	60.0E-6
18000.00	55.556E-6	0	90	19.531E-6	75.1E-6	75.0E-6
18000.00	55.556E-6	1	204	44.271E-6	99.8E-6	100.0E-6
12000.00	83.333E-6	0	76	16.493E-6	99.8E-6	100.0E-6
9000.00	111.111E-6	0	40	8.681E-6	119.8E-6	120.0E-6
9000.00	111.111E-6	0	64	13.889E-6	125.0E-6	125.0E-6
9000.00	111.111E-6	0	178	38.628E-6	149.7E-6	150.0E-6
9000.00	111.111E-6	0	224	48.611E-6	159.7E-6	160.0E-6
6000.00	166.667E-6	0	154	33.420E-6	200.1E-6	200.0E-6
4500.00	222.222E-6	0	128	27.778E-6	250.0E-6	250.0E-6
4500.00	222.222E-6	0	358	77.691E-6	299.9E-6	300.0E-6
2250.00	444.444E-6	0	256	55.556E-6	500.0E-6	500.0E-6
2250.00	444.444E-6	0	716	155.382E-6	599.8E-6	600.0E-6
1125.00	888.889E-6	0	512	111.111E-6	1.0E-3	1.0E-3
1125.00	888.889E-6	0	1,664	361.111E-6	1.3E-3	1.3E-3
1125.00	888.889E-6	0	3,276	710.938E-6	1.6E-3	1.6E-3
562.50	1.778E-3	0	1,024	222.222E-6	2.0E-3	2.0E-3
400.00	2.500E-3	0	0	000.000E+0	2.5E-3	2.5E-3
200.00	5.000E-3	0	0	000.000E+0	5.0E-3	5.0E-3
100.00	10.000E-3	0	0	000.000E+0	10.0E-3	10.0E-3
60.00	16.667E-3	0	0	000.000E+0	16.7E-3	16.7E-3
50.00	20.000E-3	0	0	000.000E+0	20.0E-3	20.0E-3
30.00	33.333E-3	0	0	000.000E+0	33.3E-3	33.3E-3
30.00	33.333E-3	0	19,200	4.167E-3	37.5E-3	37.5E-3
25.00	40.000E-3	0	0	000.000E+0	40.0E-3	40.0E-3
25.00	40.000E-3	0	23,040	5.000E-3	45.0E-3	45.0E-3
20.00	50.000E-3	0	0	000.000E+0	50.0E-3	50.0E-3

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Table 17. Popular reading periods...continued

System clock = 4,608,000								
ADC data rate (sps)	ADC conversion period (s)	Fixed delay (# sysclk)	Prog delay (# sysclk)	Prog delay (s)	Actual reading period (s)	Target reading period (s)		
15.00	66.667E-3	0	0	000.000E+0	66.7E-3	66.6E-3		
10.00	100.000E-3	0	0	000.000E+0	100.0E-3	100.0E-3		
7.50	133.333E-3	0	0	000.000E+0	133.3E-3	133.3E-3		
7.50	133.333E-3	0	7,680	1.667E-3	135.0E-3	135.0E-3		
7.50	133.333E-3	0	8,191	1.778E-3	135.1E-3	360.0E-3		

7.12 CMD_SS: single-channel single-reading command

CMD_SS: Set Single-Channel Single-Reading (conversion) mode.

If bit ADC_SYNC = 0, this SPI command triggers the conversion start at the last SPI clock falling edge.

If bit ADC_SYNC = 1, the SYNC rising edge triggers the conversion start.

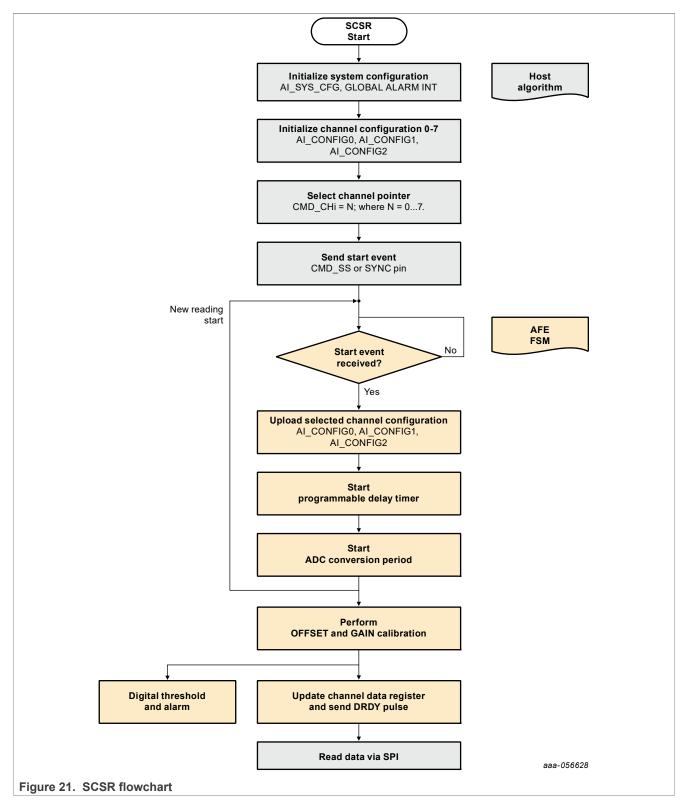
In both cases, the conversion is executed on the selected channel.

After the conversion completion, the device returns to the waiting state.

Data can be read serially via the MISO pin after the DRDY pin asserts high or after the reading is completed.

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7.12.1 Single-channel single-reading mode flowchart



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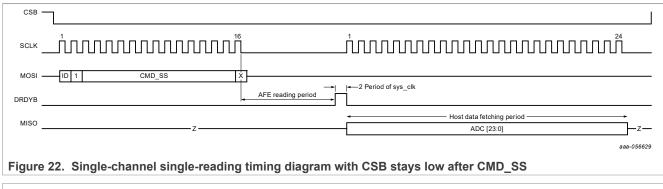
7.12.2 Example code sequence

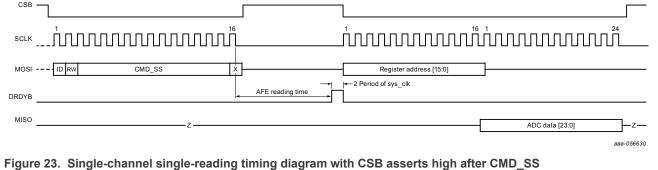
```
Reg_write (`SYS_CONFIG, config_data); //
Reg_write (`CH_CONFIGi, config_data); // i = 0...to . 7
Set CMD_CHi; // i = 0...to . 7
Send CMD_SS;
```

7.12.3 Single-channel single-reading timing diagram

Host can fetch single channel data after the AFE reading period by the two methods:

- · Keeping the CSB low after the command was issued.
- De-asserting the CSB high, then waiting for DRDY to go low and fetch the channel data.





7.13 CMD SC: single-channel continuous-reading command

CMD_SC sets a Single-channel continuous-reading (conversion) mode.

If bit ADC SYNC = 0, this SPI command triggers the conversion start at the last clock falling edge.

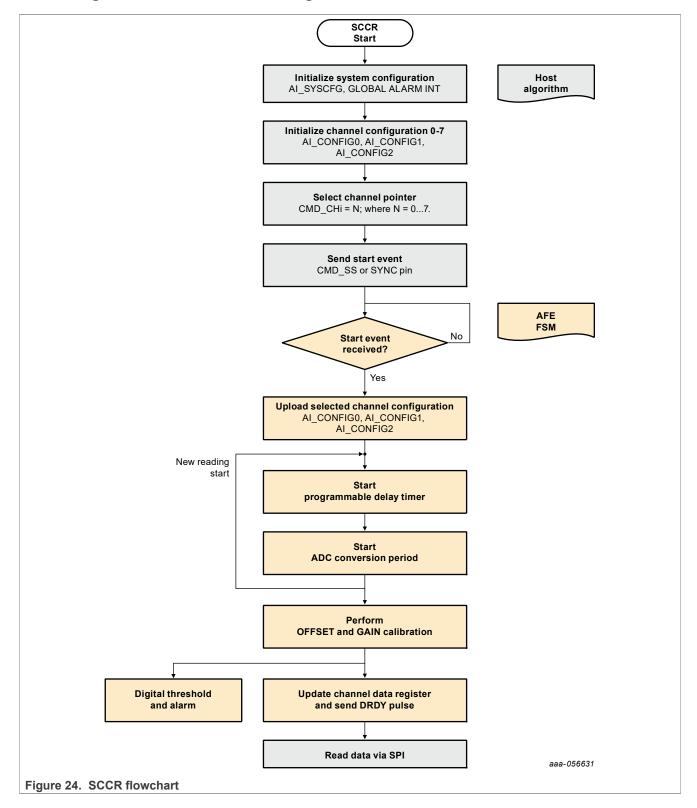
If bit ADC_SYNC = 1, the SYNC rising edge triggers the conversion start.

In both cases, the conversions are executed on the selected channel until they are interrupted or restarted. CMD_ABORT and CMD_END can interrupt the conversion. If ADC_SYNC = 1, a SYNC pulse can abort and restart it; if ADC_SYNC = 0, any conversion command can do so.

Data can be read serially via the MISO pin after the DRDY pin asserts high or after the reading is completed.

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7.13.1 Single-channel continuous-reading mode flowchart



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7.13.2 Example code sequence

```
Reg_write (`SYS_CONFIG, config_data);
Set CMD_CHi; // i = 0...7
Reg_write (`CH_CONFIGi, config_data); // i = 0...7
Send CMD SC;
```

7.13.3 Single-channel continuous-reading timing diagram

The reading time for a single-channel continuous-reading is reported in the following equation. For the detailed analysis on reading time, see Section 7.10.

AFE reading first period =
$$T_fix_delay + T_prog_delay + T_conv;$$
 (16)

If ADC_FILTER_RESET = 1;

AFE reading second period and after =
$$T_prog_delay + T_conv;$$
 (17)

If ADC FILTER RESET = 0;

AFE reading second period and after =
$$T_{conv}$$
; (18)

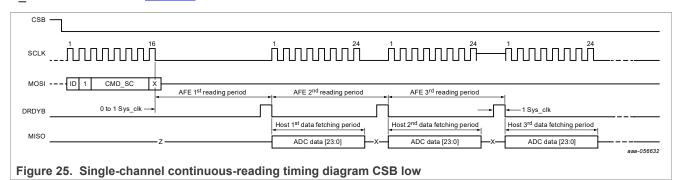
Where:

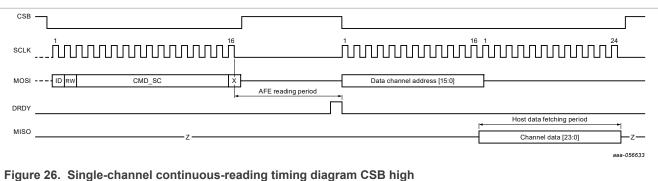
$$T_sys_clk_sync = 2*108.5 ns \pm 108.5 ns$$
 (19)

$$T_fix_delay = 6.076 \,\mu s \tag{20}$$

T prog delay = see Table 16.

T conv = 1/DRO. See Table 14.

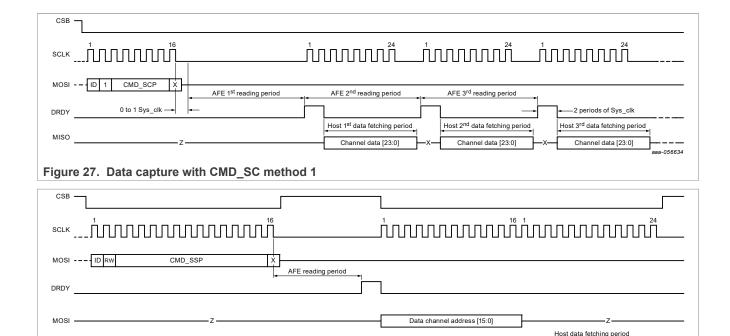




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Channel data [23:0]

aaa-056635



7.14 CMD_MM: multichannel multireading command

CMD MM: Set Multichannel multireading (conversions) mode.

Figure 28. Data capture with CMD_SC method 2

If bit ADC_SYNC = 0, this SPI command triggers the conversion start at the last clock falling edge.

If bit ADC SYNC = 1, the SYNC rising edge triggers the conversion start.

After the first conversion, the sequencer will start the conversion by sequencing on the enabled channel set via MCH_EN[15:0] register, from CH0 to CH15. After the conversion completion of the last enabled channel, the device returns to the waiting state.

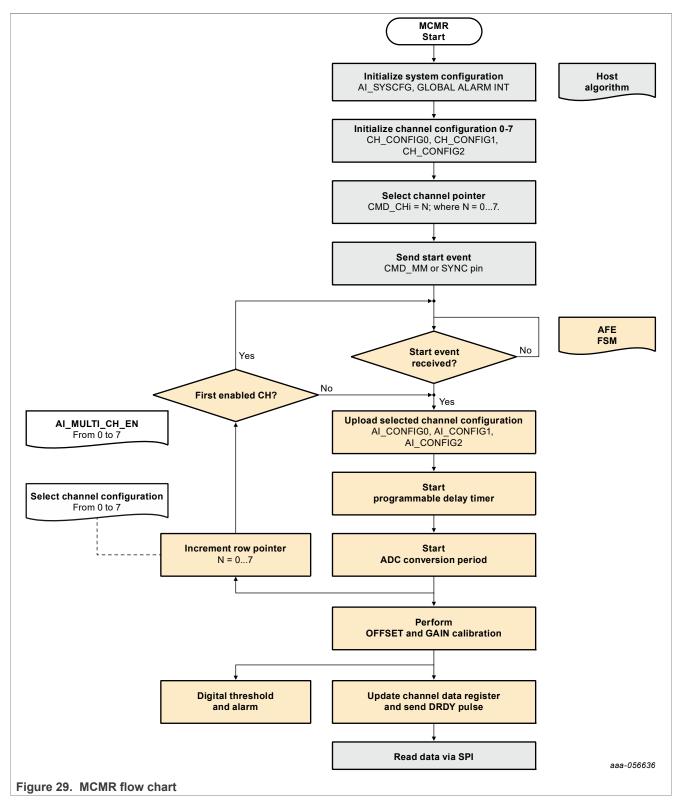
CMD_ABORT and CMD_END interrupt the conversion. A SYNC pulse aborts and restarts the conversion if ADC SYNC = 1. Any conversion command aborts and restarts the conversion if ADC SYNC = 0.

If a SPI conversion CMD or a SYNC pulse is issued before the current conversion is completed, the ADC aborts the conversion immediately. The ADC then restarts the conversion, starting from the first enabled channel.

Data can be read serially via the MISO pin after the DRDY pin asserts high or after the reading is completed.

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7.14.1 Multichannel Multireading mode flow chart



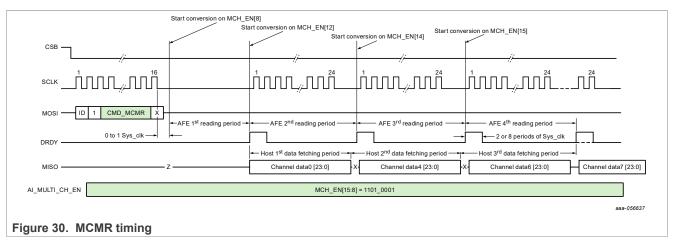
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7.14.2 Example code sequence

```
Reg_write (`SYS_CONFIG, config_data);
Reg_write (`CH_CONFIGi, config_data); // i = 0...7
Send CMD_MM;
```

7.14.3 Multichannel multireading timing diagram

The timing diagram for a multichannel multireading is shown in <u>Figure 30</u>. For the detailed analysis on reading time, see <u>Section 7.10</u>.



Channel 0, 4, 6, and 7 are enabled in multichannel conversion, as shown in <u>Figure 30</u>, MCH_EN = 1101_0001. The sequencer generates four conversion results based on the four configurations stored at these respective locations 0, 4, 6, and 7 in the sequencer table.

7.15 CMD MC: multichannel continuous-reading command

CMD_MC sets Multichannel Continuous-Reading (conversions) mode.

If bit ADC SYNC = 0, this SPI command triggers the conversion start at the last clock falling edge.

If bit ADC_SYNC = 1, the SYNC rising edge triggers the conversion start.

After the first conversion, the sequencer starts the conversion by sequencing on the enabled channel set via MCH_EN[15:8] register, from CH0 to CH7. After the conversion completion of the last enabled channel, the device restarts a new cycle in an infinite loop.

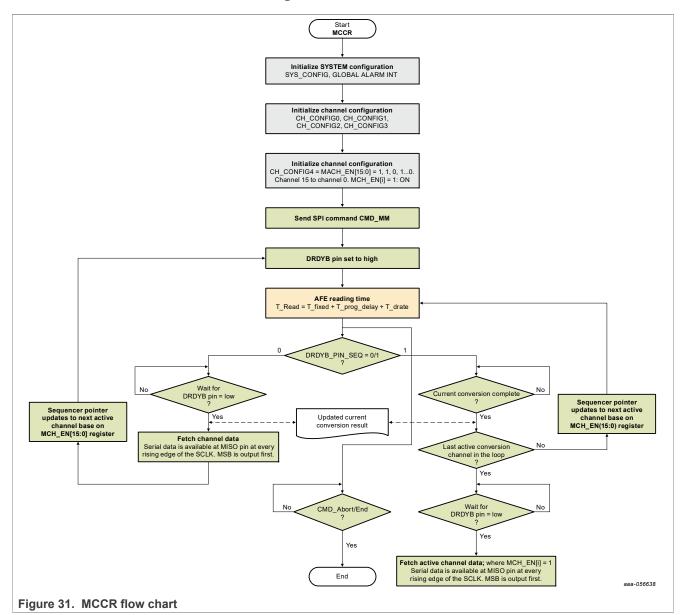
CMD_ABORT and CMD_END can interrupt the conversion. A SYNC pulse can abort and restart the conversion if ADC_SYNC = 1. Any conversion command can abort and restart the conversion if ADC_SYNC = 0.

If an SPI conversion CMD or a SYNC pulse is issued before the current conversion is completed, the ADC aborts the conversion immediately. The ADC then restarts the conversion, starting from the first enabled channel.

Data can be read serially via the MISO pin after the DRDY pin asserts high or after the reading is completed.

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7.15.1 Multichannel continuous-reading mode flow chart



7.15.2 Example code sequence

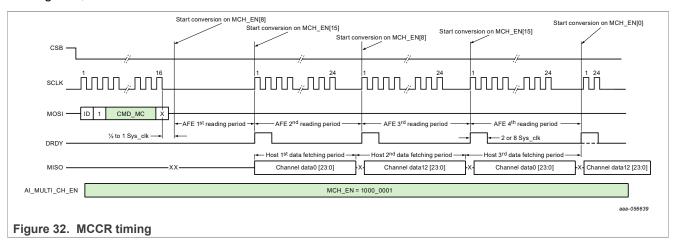
```
Reg_write (`SYS_CONFIG, config_data);
Reg_write (`CH_CONFIGi, config_data); // i = 0...7
Send CMD_MC;
```

Channels 0 and 7 are enabled in multichannel conversion as shown in <u>Figure 31</u>, MCH_EN[15:8] = 1000_0001. For the CMD_MC command, the sequencer generates a looping through two conversions. These conversions are based on the two configurations stored at locations 0 and 7 in the sequencer table. The conversions keep running through the loop until CMD_ABORT or CMD_END are issued.

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7.15.3 Multichannel continuous-reading timing diagram

The timing diagram for a multichannel continuous-reading is shown in <u>Figure 32</u>. For a detailed analysis of the reading time, see <u>Section 7.10</u>.



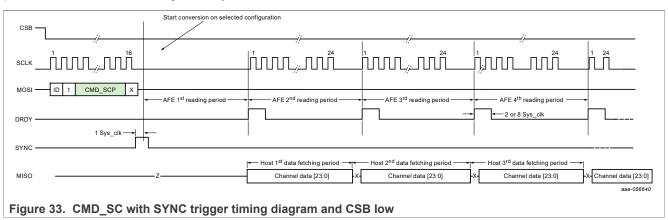
7.16 SYNC signal as conversion start event

If ADC SYNC = 1, a new ADC conversion starts at each rising edge of the SYNC pulse at the pin.

If there is a conversion in progress when the SYNC pulse is issued, the reading in progress aborts and a new reading based on the last sent command conversion starts.

The SYNC pulse width should be a minimum of 1 system clock cycles 108.5 ns.

<u>Figure 33</u> shows an ADC conversion triggered by pulse at the SYNC pin in Single-channel continuous-reading mode (CMD_SC). The Continuous-reading mode, in combination with SYNC, allows the fastest reading mode while requiring only one SYNC pulse to collect many or infinite reading samples. In addition, it mitigates the timing requirements for fetching channel data on the SPI bus. In fact, the fetching period is close to the reading period for the second reading and beyond.



Note: NAFE33352 Rev. A silicon supports the start event triggered by a SYNC pulse on single-channel reading modes, CMD_SS and CMD_SC.

7.17 Conversion stop command and signal

The SPI commands can issue the conversion stop signal. The SPI commands to stop reading in progress are CMD_ABORT and CMD_END.

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7.17.1 Abort command

While the AIO-AFE reading period is active and the ADC is converting, if CMD_ABORT command is received, the ongoing conversion is aborted, and the device returns to its initial waiting state. The corresponding CH_DATA register is not updated.

7.17.2 End command

While the AIO-AFE reading period is active and the ADC is converting, if CMD_END is received, the ongoing conversion is completed, and the device returns to its initial waiting state. The CH_DATA register is updated.

7.18 ADC synchronization

The AIO-AFE supports four different types of synchronization.

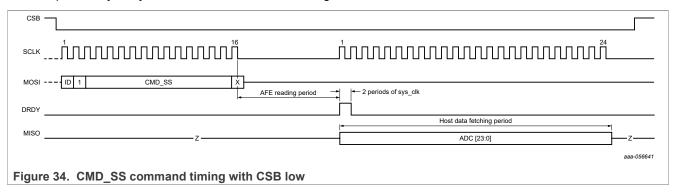
- 1. Synchronization of Multi AIO-AFE with a SYNC pulse at the SYNC pin.
- 2. Synchronization of the AIO-AFE to host conversion starts through SYNC pulse.
- 3. Synchronization of the host to AIO-AFE DRO through DRDY signal.
- 4. Synchronization of the AIO-AFE and the host clock to the same controller clock using the external clock input.

To synchronize multi-NAFE33352, the same SYNC signal generated by the host is connected to the SYNC pin of many AIO-AFEs. When the host issues the SYNC pulse, all the connected AIO-AFEs trigger the start conversion on the rising edge of the SYNC pulse. Enabling this functionality is required to set ADC_SYNC = 1. A SYNC pulse width should be greater or equal to two clock periods.

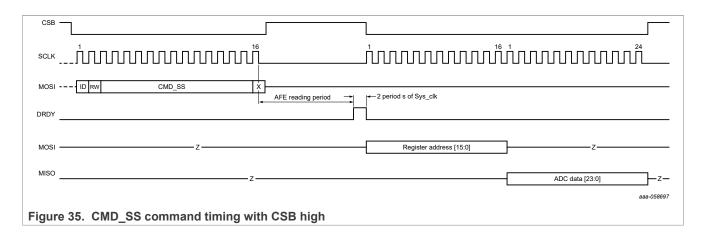
The SYNC input enables the host to control the start conversion of the AIO-AFE. Consequently, this provides a synchronization mechanism driven by the host also for a single AIO-AFE.

The host to be synchronized to AIO-AFE data rate output (DRO) can detect the rising edge of the DRDY signal. This enables the host to estimate the effective DRO and to be in SYNC with the AIO-AFE on fetching the data at the right time, also in case of infinite readings.

To synchronize the Al-AFE and the host clock to the same controller clock, the user may apply an external 18.432 MHz clock to XI/EXTCLK, and CK_SRC_SEL = 1. This implementation enables coherent measurements and the possibility to synchronize the SPI data fetching with a timer.



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7.18.1 SYNC signal

If bit ADC_SYNC = 1, a detection of the rising edge at the SYNC pin starts a new conversion. If there is an ongoing conversion and the rising edge of the SYNC is received, the ongoing conversion aborts and a new conversion restarts. ADC_SYNC is set to 1 in bit 5 of the SYS_CONFIG0 register.

If bit ADC SYNC = 0, the SYNC pulse is ignored.

7.19 User register map

The user register maps are categorized into the following:

- 1. Input channel configuration, status, and data registers
- 2. Output channel configuration, status, and data registers
- 3. System configuration, status, and alarm registers
- 4. Calibration coefficients, PN, and SN

Table 18. Input channel configuration

16-bit user registers - in	nput channel	configuration			
Register address	Bit order	Bit name	RW	Default value	Short description
AI_CONFIG0 0x20\h	15:10	Reserved	R	0x0	Reserved
	9	PGA_PGAIN	RW	0x0	Select the positive PGA gain (V/V): 0\b = 1x, 1\b = 16x. If IN_SEL = 00001\b, PGA_PGAIN setting is used for the PGA differential gain.
	8	PGA_NGAIN	RW	0x0	Select the negative PGA gain (V/V): 0\b = 1x, 1\b = 16x. If IN_SEL = 00001\b, the PGA_NGAIN value is forced with PGA_PGAIN value.
	7:3	IN_SEL	RW	0x0	See Table 12. Note: When select ADCP, reset GPIO_FUNCTION[11] = 0\text{b}; When select ADCN, reset GPIO_FUNCTION[12]} = 0\text{b}.
	2:1	AI_TCC	RW	0x0	Proprietary channel temperature coefficient compensation: 00\b = enable Al_TCC for VI mode 01\b = enable Al_TCC for CI mode with CSA + CISW. 1x\b = Disable ADC_TCC.
	0	Reserved	R	0x0	Reserved

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Table 18. Input channel configuration...continued

16-bit user registers -	input channe	I configuration			
Register address	Bit order	Bit name	RW	Default value	Short description
AI_CONFIG1 0x21\h	15	Reserved	R	0x0	Reserved
	14:12	ADC_CAL_COEFF	RW	0x0	Pointer to select 1 of 8 calibrated gain and offset coefficient pairs in the calibrated channel coefficient registers. See <u>Table 38</u> .
	11	Reserved	R	0x0	Reserved
	10:8	CH_THRS	RW	0x0	Pointer to select the channel over- and underrange threshold: 000\b corresponds to ch0, 001\b corresponds to ch1, and likewise 111/b corresponds to ch7. The threshold values are stored in registers addresses mentioned in Table 19 .
	7:3	ADC_DATA_RATE	RW	0x00	ADC data rate: See <u>Table 14</u> .
	2:0	ADC_SINC	RW	0x0	Select an ADC sinc filter. See TABLE_ADC_RATE for further details 0\h = SINC4, 1\h = SINC4+1, 2\h = SINC4+2, 3\h = SINC4+3, 4\h = SINC4+4, 5\h to 7\h = SINC4.
AI_CONFIG2 0x22\h	15:10	CH_DELAY	RW	0x0	Preset channel delay before ADC start conversion. See <u>Table 16</u> .
	9	ADC_NORMAL_SETTLING	RW	0x0	ADC single-cycle settling or normal settling: 0\h = single-cycle settling (SCS), 1\h = normal settling (NS).
	8	ADC_FILTER_RESET	RW	0x0	Reset ADC digital filters at the start of every ADC conversion when set. 0\h = hold digital filters data from previous conversion, 1\h = reset digital filters.
	7:6	AIO_CHOP	RW	0x0	Enable chopping mechanism for ultra-low offset (Precision mode): 0x\h = chopping disabled, 10\h = enable the ADC input path chopping with two ADC readings average (AI precision) 11\h = enable the DAC polarity chopping with two ADC readings average (AIO precision).
	5:0	Reserved	R	0x0	Reserved
AI_MULTI_CH_EN 0x23\h	15:8	MCH_EN	RW	0x00	Enable logical configurable channel for ADC conversion in Multichannel mode: 0 = disable, 1 = enable. CH7 is bi 15 and CH0 is bit 8.
	7:0	Reserved	R	0x00	Reserved
AI_SYSCFG 0x24\h	15	ADCDRDY_PWDT	RW	0x0	DRDY pulse width duration (# of SYSCLK cycle): 0\h = 2, 1\h = 8.
	14	ADC_DATA_16BIT	RW	0x0	ADC data register readout: 0\h = 24 bit, 1\h = 16 bit
	13	STATUS_STICKY_AI	RW	0x0	Prepended status bits behavior when bursting output data with STATUS_EN = 1. 0\h = live; 1\h = sticky.
	12	ADC_OFF	RW	0x0	0\h = ADC_ON, normal analog input operations. 1\h = ADC_OFF, turn-off digital filter and related ADC functional blocks in digital domain in addition to turning off. ADCBUF (adcbuf_pd_3v), ADCREF_BUF (adcref_pd_3v), and ADC core (mod_pd_3v) in analog domain.
	11	PGA_ON	RW	0x0	0\h = PGA OFF; 1\h = PGA ON. Used for RTD mode, and combo mode with two extra inputs. Should be blocked during OP.
	10	STATUS_EN	RW	0x0	Prepend 8-bit status bits to ADC data. Status bits (MSB to LSB) are: overload, underload, overrange, underrange, overtemperature, global_alarm, overvoltage, CRC error.
	9	SYNCADC_EN	RW	0x0	If (GPIO_FUNCTION[15] = 0\b) and (SYNCADC_EN = 0\b), the start conversion is triggered by the last SPI serial clock falling edge at SCK pin. If (GPIO_FUNCTION[15] = 0\b) and (SYNCADC_EN = 1\b), the rising edge of external pulse triggers the start conversion at SYNCADC pin. If (GPIO_FUNCTION[15] = 1\b), the PIN operates as a GPIO, and the start conversion is triggered by the last SPI serial clock falling edge at SCK pin.

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Table 18. Input channel configuration...continued

16-bit user registers		I configuration			
Register address	Bit order	Bit name	RW	Default value	Short description
	8	ADCDRDY_PIN_EDGE	RW	0x0	Set the behavior of the DRDY pin for CMD_MS, CMD_MM, CMD_MC reading modes. 0\h = produce rising edge on every channel conversion done 1\h = produce rising edge only when the last enabled channel conversion is completed.
	7:0	Reserved	R	0x0	Reserved
AI_STATUS 0x25\h	15	SINGLE_CH_ACTIVE	R	0x00	Single-channel conversion mode indicator, which includes CH_DELAY. 0\h = idle, 1\h = active.
	14	MULTI_CH_ACTIVE	R	0x0	Multichannel conversion mode indicator, which includes CH_DELAY. 0\h = idle, 1\h = active.
	13:11	CONFIG_CH_PTR	R	0x0	The selected logical channel for R/W access to CH_CONFIG0,1,2 registers. (Result from the use of SPI CMD_Chx)
	10:8	ACT_CURR_CH	R		The current active logical channel.
	7:0	Reserved	R	0x00	Reserved
AI_STATUS_OVR	15:8	AI_OVR	R	0x00	Channel overrange.
0x26\h	7:0	Reserved	R	0x00	Reserved
AI_STATUS_UDR	15:8	AI_UDR	R	0x00	Channel underrange.
0x27\h	7:0	Reserved	R	0x00	Reserved

Table 19. 24-bit user registers - Al channel data

24-bit user registers - Al channel data										
AI_DATA07 0x30\h - 0x37\h	23:0	DATA0 DATA7	R	0x000000	Channel output data. Each channel has a corresponding data register. DATA0[23:0] is converted data output of CH0DATA7[23:0] is converted output of CH7.					
AI_CH_OVR_THR 0x38\h - 0x3F\h	23:0	OVR_THRS0 OVR_ THRS7	RW	0x000000	Overrange threshold setting for each logical data channel.					
AI_CH_UDR_THR 0x40\h - 0x47\h	23:0	UDR_THRS0 UDR_ THRS7	RW	0x000000	Underrange threshold setting for each logical data channel.					

Table 20. 16-bit user registers - output channel configuration registers

16-bit user registe	16-bit user registers - output channel configuration registers									
AIO CONFIG	15	Reserved	R	0x0						
0x20\h	14	VSA ON	RW	0x0	VSA ON = 1 turn ON VSA. Exception: AO_MODE = 10\b Voltage Output mode force VSA ON = 1, this bit cannot be overwritten.					
	13	CSA ON	RW	0x0	CSA ON = 1 turn ON CSA. Exception: AO_mode = 11\b Current Output mode force CSA ON = 1, this bit cannot be overwritten.					
	12	CISW_ON	RW	0x0	CISW_ON = 1 turn ON the current input switch connected to ground. CISW is used in conjunction with external Rsense for Current input mode configuration. Note: To avoid short-circuit, CSIW_ON should be 0\h when the PA_ON = 1, if the CISW pin is connected to the AOP/AON path.					
	11:7	Reserved	R	0x0	Reserved					
	6:5	AO_MODE	RW	0x0	AO_MODE Pre-configured AO modes. 00\b : Hi-Z mode, PA_ON = 0, VSA_ON = x, CSA_ON = x 10\b: Voltage Output mode, PA_ON = 1, VSA_ON = 1, CSA_ON = x 11\b : Current Output mode, PA_ON = 1, VSA_ON = x, CSA_ON = 1					
	4	UNIPOLAR_AO_MODE	RW	0x0	Select AO mode: 0\h = Bipolar AO mode 1\h = Unipolar AO mode. See Section 7.28.2.					
	3:2	Reserved	R	0x0	Reserved					

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Table 20. 16-bit user registers - output channel configuration registers...continued

		channel configuration registe		T	
	1:0	AO_TCC	RW	0x00	Proprietary AO temperature coefficient correction: 00\b = select AO_TCC for VO mode 01\b = select AO_TCC for CO mode 1x\b = Disable
AO_CAL_COEF 0x21\h	15	Reserved	R	0x0	Reserved
JAZ I (II	14:12	DAC_CAL_COEF	RW	0x0	Pointer to select DAC gain and offset calibration coeffs [3-BITS]
	11:0	Reserved	R	0x0	Reserved
AIO_PROT_CFG 0x22\h	15:13	AO_CLIM_PER	RW	0x0	Select the output current limit duration at AOP, AON: 0\h = 1 ms, 1\h = 2 ms, 2\h = 5 ms, 3\h = 10 ms; 4\h = 20 ms; 5\h = 50 ms; 6\h = 20 ms; 7\h = infinite. When the timer expires, if the AO_CLIM_PER timer duration is finite, the AO mode is changed back to VO mode. If the AO_CLIM_PER timer duration is infinite, it remains in limited current mode.
	12:11	AO_OVRLOAD_CUR_THR	RW	0x0	Select the output overload current thresholds at AOP, AON pin: $0\h = \pm 25 \text{ mA}$: $1\h = \pm 20 \text{ mA}$; $2\h = \pm 10 \text{ mA}$; $3\h = \pm 5 \text{ mA}$.
	10:9	AO_OVRCUR_DEG	RW	0x0	Set the output overcurrent deglitch timer duration. AO_OVRCUR_DEG is rearmed whenever DAC code or AO mode change. Then, the timer is triggered upon an AO_SHRT_L or AO_OVRLOAD_L alarm and last for a duration of 0\lambda = 10 \mus; 1\lambda = 20 \mus; 2\lambda = 50 \mus; 3\lambda = 100 \mus. When the timer expires, if AO_SHRT_L = 1 persists, the AO is put into High-Z mode and the AO_STATUS is set to 01\lo if (AO_SHRT_L = 0) and (AO_OVRLOAD_L = 0) and (AO_OVRLAOD_PROT = 0), the AO is put into High-Z mode and the AO_STATUS is set to 01\lo if (AO_SHRT_L = 0) and (AO_OVRLOAD_L = 1) and (AO_OVRLAOD_PROT = 1), the AO is put into limited current mode and the AO_STATUS is set to 11\lambda. A_CLIM_SD controlls the initial duration.
	8	AO_OVRLOAD_PROT	RW	0x0	Set the overload protection behavior post AO_OVR_CUR_RT reaction timer: In the event of a programmable overload condition (set by AO_OVRLOAD_CUR_THR), if 0\h = configure AO in High-Z mode and set AO_STATUS = 3\h 1\h = configure AO in current limiter mode and set AO_STATUS = 2\h for the duration of AO_CLIM_SD.
	7:6	AO_CLIM_SD	RW	0x0	Configure the output current limiter settling delay timer to allow the current limiter to settle. $0 \text{ h} = 25 \text{ µs; } 1 \text{ h} = 50 \text{ µs; } 2 \text{ h} = 100 \text{ µs; } 3 \text{ h} = 200 \text{ µs.}$ When the timer expires, if (AO_SHRT_L = 1), the AO is put into High-Z mode, and AO_STATUS alarm is set to 01\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\
	5:4	CISW_OVRCUR_DEG	RW	0x0	CISW input overcurrent deglitch timer duration $0\h = 10\ \mu s$; $1\h = 20\ \mu s$; $2\h = 50\ \mu s$; $3\h = 100\ \mu s$; When the timer expires, if CISW_SHRT_L = 1, the CISW is turned OFF, and the CISW_STATUS bit is reset. If (CISW_SHRT_L = 0) and (CISW_OVRLOAD_L = 1), the CISW current limiter mode is activated, and the CISW_STATUS bit is set. If (CISW_SHRT_L = 0) and (CISW_OVRLOAD_L = 0), the CISW remains turned ON.
	3:2	CISW_CLIM_PER	RW	0x0	CISW input over the current limit period: 0\h = 1 ms; 1\h = 2 ms; 2\h = 5 ms; 3\h = 10 ms
	1:0	CISW_CLIM_SD	RW	0x0	CISW input current limiter settling delay timer $0 h = 25 \mu s$; $1 h = 50 \mu s$; $2 h = 100 \mu s$; $3 h = 200 \mu s$; After the timer expires, if CISW_SHRT_L = 1 or CISW_OVRLOAD_L = 1 persists, the AO is set in High-Z mode, if AO_SHRT_L = 0 and AO_OVRLOAD = 0, the AO stays in current limiter mode for the duration of AO_CLIM_PER. During the CISW_CLIM_PER, if CISW_SHRT_L = 1 or CISW_OVRLOAD = 1 the CISW is opened.
AO_SLR_CTRL	15	SLREN	RW	0x0	Slew rate enabled = 1; default 0: disabled.
0x23\h	14:12	SLR_STEP	RW	0x0	Slew rate step. See <u>Table 8</u> .
	11:9	SLR_CLOCK	RW	0x0	Slew rate update clock. See <u>Table 7</u> .
	8	Reserved	R	0x0	Reserved
	7:0	Reserved	R	0x0	Reserved

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Table 20. 16-bit user registers - output channel configuration registers...continued

		channel configuration regist		0.0	Dra gramara a bila a d			on Coo Cooties 7.5.4	
AWG_PER 0x24\h	15:13	STEP_AMP	RW	0x0			•	ep. See Section 7.5.4.	
	12:10	STEP_freq	RW	0x0		Programmable frequency update: eight freq. update. See <u>Table 9</u> .			
	9:0	HILO_TIME	RW	0x000	Programmable high/low time in term of number of STEP_PERIOD(= 1 / FREQ). See <u>Table 11</u> .				
AO_SYSCFG 0x25\h	15	SYNCDAC_EN	RW	0x0	If SYNCDAC_EN = 0\b, the DAC code is latched by the ris If SYNCDAC_EN = 1\b, the DAC code is latched by the ris SYNCDAC pulse; Note: The SYNCDAC pin serves as the device address (in During POR, if the ADRO is at logic level HIGH, the addres otherwise it is set to 0. After POR the pin functions as SYN		e rising edge of Externations (ADR0) at POR. Identifying the street of		
	14	DAC_DATA_16BIT	RW	0x0	0\h = NUMBER OF 1\h= NUMBER OF				
	13	STATUS_STICKY_AO	RW	0x0	Prepended status by while STATUS_EN 1\h = sticky; 0\h = li	= 1.	reporting AO_O	C or CI_OC status	
	12	Reserved	R	0x0	Reserved				
	11:10	DAC_SEL_REFBUF_ON	RW	0x0					
					(AO_ON[1:0])		DAC_en	DACREFBUF_er	
					0	0	0	0	
					0	1	0	1	
					1	0	1	1	
					1	1	1	1	
				Note: Need to set AO_ON = 11 along with AO_MODE = 10\b or 11\b if an internal DAC is used for generating voltage and current output.					
	9:0	Reserved	R		Reserved				
AIO_STATUS 0x26\h	15	CISW_STATUS	R	0x0	CISW live status. C	ISW status to com	pare against CIS	W_ON configuration.	
0,2011	14	CSA_STATUS	R	0x0	CSA live status				
	13	VSA_STATUS	R	0x0	VSA live status				
	12:11	AO_STATUS	R	0x0		r, PA_ON = 0. The set by the protect out mode, PA_ON =	circuits if triggered ion circuit. : 1, VSA_ON = 1.		
	10:9	Reserved	R		Reserved				
	8	Slew Rate_ON	R	0x0	Live detection 0\h : Slew rate cont 1\h : Slew rate cont				
	7	AO_SHRT_L	R	0x0	Live detection 0\h : Current output 1\h : Current output				
	6	AO_OVRLOAD_L	R	0x0	Live detection 0\h : Current output overload detection ON = 0 1\h : Current output overload detection ON = 1				
5 CISW_SHRT_L R		R	0x0	Live detection 0\h : Current input s 1\h : Current input s					
	4	CISW_OVRLOAD_L	R	0x0	Live detection 0\h : Current input of 1\h :				
	3	CISW_SHRT_S	W1C	0x0	Sticky status bit. W to clear 0\h : Current input s	_	_	MS_CISW_ABORT_HI	

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Table 20. 16-bit user registers - output channel configuration registers...continued

16-bit user regist	ers - outpu	ut channel configuration regi	isters		
					1\h : Current input short-circuit detection ON = 1
	2	CISW_OVRLOAD_S	W1C	0x0	Sticky status bit. Write 1/Issue CMD_CISW_ABORT/CMS_CISW_ABORT_HIZ to clear 0\h: Current input overload detection ON = 0 1\h: Current input overload detection ON = 1
	1	AO_SHRT_S	W1C	0x0	Sticky status bit. Write 1/Issue CMD_AO_ABORT/CMS_AO_ABORT_HIZ to clear 0\h : Current output short-circuit detection ON = 0 1\h : Current output short-circuit detection ON = 0
	0	AO_OVRLOAD_S	W1C	0x0	Sticky status bit. Write 1/Issue CMD_AO_ABORT/CMS_AO_ABORT_HIZ to clear 0\h : Current output overload detection ON = 0 1\h : Current output overload detection ON = 1

Table 21. 24-bit user registers - AO channel data

24-bit user registers - A	O channel	data			
AO_DATA 0x28\h	23:0	DAC_DATA	RW	0x000000	[23:6] 18-bit DAC code: Analog_trim0[1:0] = 0; Range: -131072 to + 131071 [23:8] 16-bit DAC code: Analog_trim0[1:0] = 1; Range: -32768 to + 32767 [23:10] 14-bit DAC code: Analog_trim0[1:0] = 2; Range: -8192 to + 8191 [23:12] 12-bit DAC code: Analog_trim0[1:0] = 3; Range: -2048 to +2047
AO_OC_POS_LIMIT 0x29\h	23:0	OUT_OC_POS_LIMIT	RW	0x000000	Output overcurrent limit – positive [23:6] 18-bit - CSA
AO_OC_NEG_LIMIT 0x2A\h	23:0	OUT_OC_NEG_LIMIT	RW	0x000000	Output overcurrent limit – negative [23:6] 18-bit - CSA
AWG_AMP_MAX 0x2B \h	23:06	AMP_WMAX	RW	0x000000	[23:6] 18-bit MAX code range : -131072 to 131071. See Section 7.5.4.
	5:0	Reserved	R	0x0	Unused
AWG_AMP_MIN 0x2C\h	23:06	AMP_WMIN	RW	0x000000	[23:6] 18-bit MAX Code range : -131072 to 131071. See Section 7.5.4.
	5:0	Reserved	R	0x0	Unused

Table 22. 16-bit user registers - common system configuration and status

16-bit user registers - comm	on system	configuration and status			
CRC_CONF_REGS 0x20\h	15:0	CRC_CONF_REGS	R	0x0000	Calculated CRC result of all the current user's configuration registers (RW) except the status and data output register (R).
CRC_COEF_REGS 0x21\h	15:0	CRC_COEF_REGS	R	0x0000	Calculated CRC result of all the current user's 24-bit coefficient registers (RW).
CRC_TRIM_REGS 0x22\h	15:0	CRC_TRIM_REGS	R	0x0000	Calculated CRC output result of all the current internal trim registers (R internal)
CRC_TRIM_REF 0x3F\h	15:0	CRC_TRIM_REF	R	0x0	Stored reference result of precalculated CRC at production of internal trim registers, to be used for comparison against CRC_TRIM_REGS. (R internal)
GPI_DATA 0x23\h	15:11	GPI_DATA	R	0x00	GPI data detected: 0 = Logic 0 (DGND), 1 = Logic 1 (DVDD). GPIO4 is bit15, GPIO0 is bit11.
	10:0	Reserved	R	0x00	Reserved
GPO_ENABLE 0x24\h	15:11	GPO_ENABLE	RW	0x00	GPO driving enable:

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Table 22. 16-bit user registers - common system configuration and status...continued

	ion system (configuration and status			
					0 = disabled driving,
					1 = enabled driving.
	10:0	Reserved	R	0x00	GPIO4 is bit15, GPIO0 is bit11. Reserved
ODIO FUNCTION 0.05V				+	
GPIO_FUNCTION 0x25\h	15:11	PIN_FUNC	RW	0x00	0 = Normal pin function, 1= GPIO function. GPIO4 is mapped to bit15, GPIO0 is mapped to bit11.
	10:0	Reserved	R	0x0000	Reserved
GPI_ENABLE 0x26\h	15:11	GPI_ENABLE	RW	0x00	GPI read enable: 0 = disabled read, 1 = enabled read. GPIO4 is bit15, GPIO0 is bit11.
	10:0	Reserved	R	0X00	Reserved
GPI_EDGE_POS 0x27\h	15:11	GPI_EDGE_POS	R	0x00	GPI positive edge(s) data: 0\h = none, 1\h = positive edge detected. Cleared after readback or CMD_CLEAR_ALRM.
	10:0	Reserved	R	0x0000	Reserved
GPI_EDGE_NEG 0x28\h	15:11	GPI_EDGE_NEG	R	0x00	GPI negative edge(s) data: 0\h = none, 1\h = negative edge detected. Cleared after readback or CMD_CLEAR_ALRM.
	10:0	Reserved	R	0x0000	Reserved
GPO_DATA 0x29\h	15:11	GPO_DATA	RW	0x00	Set GPO output data: 0\h = output logic 0, 1\h = output logic 1. GPIO4 is bit15, GPIO0 is bit11.
	10:0	Reserved	R	0x0000	Reserved
SYS_CONFIG 0x2A\h	15:9	Reserved	R	0x0	Reserved
	8	REF_SEL	RW	0x0	Select internal or external 2.5 V voltage references for ADCREFBUF and DACREFBUF: 0\h = selects internal 2.5 V (REF_INT). 1\h = selects external 2.5 V (REF_EXT). Note: Internal reference is always powered on.
	7	GLOBAL_ALRM_STICKY	RW	0x0	Global alarm interrupt behavior is: 0\h= non-sticky, read to clear and it is live status. 1\h= sticky, write 1 to clear a specific bit.
	6	SPI_DOUT_DRIVE	RW	0x0	Increase DOUT output drive if high capacitance loading
	5	INTB_DRIVER_TYPE	RW	0x0	INTB pin driver type: 0 = 100 kΩ pullup with open drain, 1 = CMOS push-pull.
	4	CRC_EN	RW	0x0	Enable CRC: 0\h = disable, 1\h = enable.
	3:0	Reserved	R	0x0	Reserved
SYS_STATUS 0x2B\h	15:14	Reserved	R	0x0	Reserved
	13	CHIP_READY	R	0x0	Chip status indicator. Upon power up, the INTB pin goe LOW (active low) to indicate the chip is ready. The user must read this register to clear the INTB pin. This bit stays HIGH when the chip is operational. 0\h = Chip is not yet ready, 1\h = Chip is ready.
	12	Reserved	R	0x0	Reserved
	11:10	CK_SRC_SEL_STAT	R	0x0	Status indicating the system clock in use:

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Table 22. 16-bit user registers - common system configuration and status...continued

16-bit user registers - comi	mon system	configuration and status			
					1x\b : External clock in use.
	9	CRC_ERROR_S	W1C	0x0	CRC error encountered on MOSI line before the last transmission. Note: Write 1 to clear.
	8	CRC_ERROR_L	R	0x0	CRC error encountered on MOSI line on last transmission.
	7:0	Reserved	R	0x0	Reserved
CK_SRC_SEL_CONFIG	15:12	Reserved	R	0x0	Reserved
0x30\h	11:10	CK_SRC_SEL	RW	0x0	If (GPIO_FUNCTION[13] = 0\b) and (CK_SRC_SEL = 0 \b), select the internal clock; If (GPIO_FUNCTION[13] = 0\b) and (CK_SRC_SEL = 1 \b), select the applied external clock at OSCIN/GPIO2; Note: Switch time ~ 5 μs. If (GPIO_FUNCTION[13] = 1\b), the OSCIN/GPIO2 pin operates as GPIO, and the internal clock is selected; Note: Only during POR, an internal auto-selection logic selects the external clock source at OSCIN/GPIO2 pin it clock signal is detected. Before CHIP_READY is set to logic 1, the internal or external clock has already been selected and the auto-selection logic is disabled. Note: ~ 2 ms
	9 :0	Reserved	R	0x0	Reserved

Table 23. 16-bit user registers - global alarm configuration and status

16-bit user registe	ers - glo	obal alarm configuration and sta	atus		
GLOBAL ALARM	15	OVER_TEMP_ALRM	RW	0x0	Overtemperature warning at 145 °C.
ENABLE 0x2C\h	14	HVDD_ALRM	RW	0x0	Enable alarm for HVDD supply detect below preset threshold.
	13	HVSS_ALRM	RW	0x0	Enable alarm for HVSS supply detect below preset threshold.
	12	DVDD_ALRM	RW	0x0	Enable alarm for DVDD supply detect below preset threshold.
	11	CRC_ALRM	RW	0x0	Enable alarm for CRC error detection on MOSI line.
	10	GPI_POS_ALRM	RW	0x0	Enable alarm for rising edge detected at any of the GPI pins.
	9	GPI_NEG_ALRM	RW	0x0	Enable alarm for falling edge detected at any of the GPI pins.
	8	CONFIG_ERROR_ALRM	RW	0x0	Enable alarm for register configuration error.
	7	AI_OVRRNG_ALRM	RW	0x0	Enable alarm for one or more data channels is overrange.
	6	AI_UNDRNG_ALRM	RW	0x0	Enable alarm for one or more data channels is underrange.
	5	AI_OVRLOAD_ALRM	RW	0x0	Enable alarm for one or more data channels is overloaded or underloaded.
	4	EXTCLK_FREQ_ALRM	RW	0x0	Enable alarm when EXTCLK frequency varies with internal CLK by XX.
	3	AO_OC_ALRM	RW	0x0	Enable alarm for analog output overcurrent.
	2	CI_OC_ALRM	RW	0x0	Enable alarm for analog input overcurrent.
	1	AO_SHRT_ALRM	RW	0x0	Enable short alarm.
	0	TEMP_ALRM	RW	0x0	Enable programmable temperature alarm. The threshold is set in THRS_TEMP register bits.
GLOBAL ALARM	15	OVER_TEMP_INT	RW	0x0	Bit clear behavior controlled by GLOBAL_ALRM_STICKY.
INT 0x2D\h	14	HVDD_INT	RW	0x0	Bit clear behavior controlled by GLOBAL_ALRM_STICKY.
	13	HVSS_INT	RW	0x0	Bit clear behavior controlled by GLOBAL_ALRM_STICKY.
	12	ADVDD_INT	RW	0x0	Bit clear behavior controlled by GLOBAL_ALRM_STICKY.
	11	CRC_ERR_INT	RW	0x0	Bit clear behavior controlled by GLOBAL_ALRM_STICKY.
	10	GPI_POS_INT	RW	0x0	Bit clear behavior controlled by GLOBAL_ALRM_STICKY.
	9	GPI_NEG_INT	RW	0x0	Bit clear behavior controlled by GLOBAL_ALRM_STICKY.

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Table 23. 16-bit user registers - global alarm configuration and status...continued

16-bit user registe	ers - glob	pal alarm configuration and statu	s		
	8	CONFIG_ERROR_INT	RW	0x0	Bit clear behavior controlled by GLOBAL_ALRM_STICKY.
	7	AI_OVRRNG_INT	RW	0x0	Bit clear behavior controlled by GLOBAL_ALRM_STICKY.
	6	AI_UNDRNG_INT	RW	0x0	Bit clear behavior controlled by GLOBAL_ALRM_STICKY.
	5	AI_OVRLOAD_INT	RW	0x0	Bit clear behavior controlled by GLOBAL_ALRM_STICKY.
	4	EXTCLK_FREQ_INT	RW	0x0	Bit clear behavior controlled by GLOBAL_ALRM_STICKY.
	3	AO_OC_INT	RW	0x0	Bit clear behavior controlled by GLOBAL_ALRM_STICKY.
	2	CI_OC_INT	RW	0x0	Bit clear behavior controlled by GLOBAL_ALRM_STICKY.
	1	AO_SHRT_INT	RW	0x0	Bit clear behavior controlled by GLOBAL_ALRM_STICKY.
	0	TEMP_INT	RW	0x0	Bit clear behavior controlled by GLOBAL_ALRM_STICKY.
DIE_TEMP 0x2E \h	15:0	DIE_TEMP	R	0x00	16-bit die temperature readout in 2's compliment. Temperature = DIE_TEMP value/64 °C
TEMP_THRS 0x2F\h	15:0	TEMP_THRS	RW	0x00	Temperature threshold in 2's compliment for setting a custom temperature warning alarm.

Table 24. 24-bit calibration coefficient registers - common

24-bit calibration of	oefficier	nt registers - con	nmon		
GAIN_COEF07 0x50\h-0x57\h	23:0	GCC	RW	0x4000 00	Calibrated gain coefficients. The user may alter or update the values to fit their application. For each of the logical channel setup, these GAIN_COEF registers are indexed by addressable pointer set by register bits CH_CAL_GAIN_OFFSET[2:0]. Initially after CHIP_READY, the content of these registers are populated with factory-calibrated coefficients. See Table 32 if applicable.
OFFSET_COEF0 .7 0x58\h-0x5F\h	23:0	occ	RW	0x0000 00	Calibrated offset coefficients. The user may alter or update the values to fit their application. For each of the logical channel setup, these OFFSET_COEFF registers are indexed by addressable pointer set by register bits CH_CAL_GAIN_OFFSET[2:0]. Initially after CHIP_READY, the content of these registers are populated with factory-calibrated coefficients. See Table 32 if applicable.
EXTRA_CAL_ COEF07 0x60\h -0x67\h	23:0	EXTCC	RW	0x0000 000	Extra register for temporary storing coefficients, for example, it can be used as self-calibrated ADC values and internal VREF.

Table 25. 16-bit user registers - part number

16-bit user registers - p	art numbe	r								
PN2 0x40\h	15:0	PN2	R	0x00	Part number (MSB). Example, 3335 for NAFE33352B40BS part number					
PN1 0x41\h 15:0 PN1 R 0x00 Part number (MidLSB). Example, 2B40 for NAFE33352B40										
PN0_REV 0x42\h	15:8	PN0	R	0x00	Part number (LSB). Example, 00 for NAFE33352B40BS					
	7:0	REVISION_ID	R	0xB0	Revision					

Table 26. 24-bit user registers - serial number

24-bit user registers - seri	al number												
REGISTER(24-bit) BIT ORDER BIT NAME RW RESET SHORT DESCRIPTION													
SERIAL1 0x43\h 23:0 SN1 R 0x [23:0] Unique serial number (MSB)													
SERIAL0 0x44\h	23:0	SN0	R	0x	[23:0] Unique serial number (LSB)								

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7.20 SPI and controls

7.20.1 SPI signal pins

The SPI-compatible serial interface reads the conversion data and internal register content, configures the device, and controls the DAC and ADC. The serial interface consists of four signals: CSB, SCLK, MOSI, and MISO. One external pin is used as a SPI address, such that the host can address two devices without using a separate CSB pin. In addition, the DRDY and SYNC signals allow handshaking and data synchronization between the host and the device. The conversion data are provided with an optional CRC code to improve data integrity. The DAC word can be written with and without an 8-bit CRC appended at the end of data.

CSB (active low) is an input pin that enables the communication between the host and the chip. CSB must remain low entire data transaction. When CSB is set to high, the serial interface is reset, SCLK input and command inputs are ignored.

SPI ADDR is an additional SPI address pin, in addition to CSB.

SCLK is a serial interface clock that can operate up to 32 MHz. It is a noise-filtered, Schmitt-triggered input used to clock data in/out of the chip. Serial input data is latched in the falling edge of SCLK and serial data outputs from the chip are updated on the rising edge of SCLK.

MOSI is the serial data input to the chip. MOSI is used to input commands and register data to the chip.

MISO is the serial data output from the chip. MISO is contained in the internal registers data, ADC results, status byte, and/or 8-bit CRC if CRC_EN and/or STATUS_EN set to 1, respectively. When CSB is high, MISO is in high-impedance, 3-state mode. MISO is updated on the rising edge of the SCLK.

DRDY (active low to high) is an output pin that displays the conversion status. DRDY is driven from low-to-high when the conversion result is ready for reading. It stays high for a finite duration.

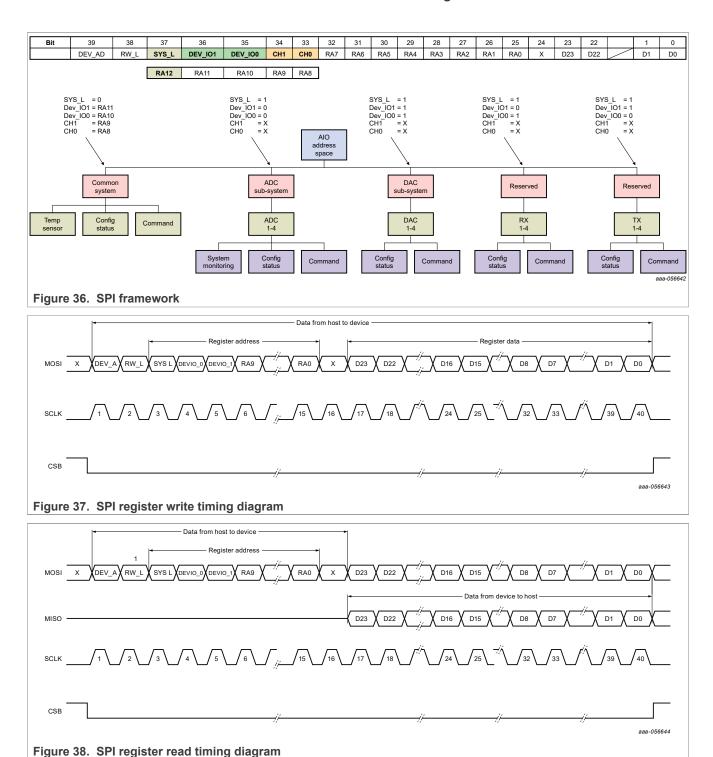
SYNC is an external pin used to synchronize the data conversion to external events. Start any conversion mode can be either (not both) used SPI command or asserting low-to-high transition on the SYNC pin given that the ADC_SYNC bit in the SYS_CONFIG0 register is set to 1. Upon the rising edge of the SYNC. The details of how to use this signal is described in a later section.

INTB (active low) is an output pin that notifies there is a global alarm interrupt has occurred.

7.20.2 SPI communication protocols

The SPI user communication protocol is described in the following section. The SPI host must always start with DEV_AD bit either 0 or 1 to match with the device ADDR0's pin to initiate the communication with that device. The following bits are: RW bit (read or write transaction), SYS_L bit, 2-bit Dev_IO, 2-bit Ch, 8 RA bits (addressable up to 8192 location) and D is data from host to device or device to host depending on write or read operation, respectively. SYS_L and Dev_IO are used to access different sub-system registers of the chip, for example, ADC, DAC, and common.

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7.20.3 SPI command

SPI commands are dedicated SPI address with predefined functions for reducing SPI transactions on frequent data accesses and controls.

CMD_RELOAD: Only reloads OTP contents to shadow registers. OTP contents consist of NAFE33352 trims parameters and offset and gain calibration coefficients. This command does not reset user registers.

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CMD_CLEAR_REG: Only clear user-accessible registers except the clock source select,

CK_SRC_SEL[1:0] does not get clear even if they are part of user's registers and user can change this register after PORB while any conversion is in active. For instance, CK_SRC_SEL was held other value than 0 before the command was issued, it would stay the same after this command was issued.

Table 27. Common system commands

15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0	Common system commands	Mnemonic
DEV_AD	RW_L	SYS_L =	Dev_IO1	DEV_IO0	RA9	RA8	RA7	RA6	RA5	RA4	RA3	RA2	RA1	RA0	х	Command description	
Х	0	0	0	0	0	0	0	0	0	1	0	0	1	0	х	CMD_CLEAR_ALRM: Clear global alarm	CMD_CLEAR_ALARM
Х	0	0	0	0	0	0	0	0	0	1	0	1	0	0	х	CMD_RESET: (HW reset, same as RSTB pulled low)	CMD_RESET
х	0	0	0	0	0	0	0	0	0	1	0	1	0	1	X	CMD_CLEAR_REG: (SW clears all user registers to default values except SYS_CONFIG0 register).	CMD_CLEAR_REG
X	0	0	0	0	0	0	0	0	0	1	0	1	1	0	х	CMD_RELOAD: Reload stored contents from on-chip non-volatile memory.	CMD_RELOAD
Х	0	0	0	0	0	0	0	0	0	1	0	1	1	1	Х	Reserved	Reserved
X	1	0	0	0	0	0	0	0	0	0	0	1	1	0	x	CMD_CALC_CRC_ CONFG: Calculate the CRC sum for all 16- bit user configuration registers and save the result to CONF_REGS_ CRC register.	CMD_CALC_CRC_CONFG
X	1	0	0	0	0	0	0	0	0	0	0	1	1	1	х	CMD_CALC_CRC_COEF: Calculate the CRC sum for all 24-bit CAL coefficient and threshold registers and save the result to COEF_REGS_CRC register.	CMD_CALC_CRC_COEF
X	1	0	0	0	0	0	0	0	0	0	1	0	0	0	х	CMD_CALC_CRC_ FAC: Calculate all factory OTP trim registers and save the result to TRIM_ REGS_CRC register (save factory sum in memory somewhere: OTP's PA: TDB).	CMD_CALC_CRC_FAC
X	Х	0	0	0	0	0	0	0	0	Х	Х	Х	Х	Х	х	TBA	
Х	1	0	0x200-0xF	FF		1	1		ı	ı	ı		1	1	х	Common system's register read via SPI	
Х	0	0	0x200-0xF	FF											х	Common system's register write via SPI	

Table 28. ADC system command

15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0	ADC0-3 (CH1 = 0, CH0 = 0) sub-system's commands : Dev_IO1 = 0, Dev_IO0 = 0 => ADC	Mnemonic
DEV_AD	RW_L	SYS_L=1	Dev_IO1	Dev_IO0	CH1	СН0	RA7	RA6	RA5	RA4	RA3	RA2	RA1	RA0	Х	Command description	
Х	0	1	0	0	0	0	0	0	0	0	0	0	0	0	Х	CMD_CH0: To select the logical channel CH0	CMD_CH0
Х	0	1	0	0	0	0	0	0	0	0	0	0	0	1	Х	CMD_CH1: To select logical channel CH1	CMD_CH1
Х	0	1	0	0	0	0	0	0	0	0	0	0	1	0	Х	CMD_CH2: To select logical channel CH2	CMD_CH2
Х	0	1	0	0	0	0	0	0	0	0	0	0	1	1	Х	CMD_CH3: To select logical channel CH3	СМД_СНЗ
Х	0	1	0	0	0	0	0	0	0	0	0	1	0	0	Х	CMD_CH4: To select logical channel CH4	CMD_CH4

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Table 28. ADC system command...continued

Table 2	B. ADC	c system	comm	anaco	ntınu	ed											
Х	0	1	0	0	0	0	0	0	0	0	0	1	0	1	Х	CMD_CH5: To select logical channel CH5	CMD_CH5
X	0	1	0	0	0	0	0	0	0	0	0	1	1	0	Х	CMD_CH6: To select logical channel CH6	CMD_CH6
Х	0	1	0	0	0	0	0	0	0	0	0	1	1	1	х	CMD_CH7: To select logical channel CH7	CMD_CH7
Х	0	1	0	0	0	0	0	0	0	1	0	0	0	0	х	CMD_ADC_ABORT: Abort the current conversion immediately	CMD_ADC_ABORT
Х	0	1	0	0	0	0	0	0	0	1	0	0	1	0	х	CMD_END: Stop ADC at the end of the current conversion	CMD_ADC_END
Х	0	1	0	0	0	0	0	0	0	1	0	0	1	1	х	CMD_CLEAR_ DATA: Clear all ADC0 channel data	CMD_CLEAR_DATA
X	1	1	0	0	0	0	0	0	0	0	0	0	0	0	х	CMD_SS: One-shot conversion on the selected channel. When bit ADC_SYNC=1, the start conversion is triggered by SYNC pulse. If bit ADC_SYNC=0, the last edge of this SPI command is used to trigger the conversion start. (SS: Single-channel Single-reading)	CMD_SS
x	1	1	0	0	0	0	0	0	0	0	0	0	0	1	x	CMD_SC: Continuous conversion on the selected channel until CMD_ABORT or CMD_END. If bit ADC_SYNC = 1, the SYNC pulse is used to start the conversion. Similar to all other conversion modes, the last edge of this SPI command is used to trigger the conversion start when bit ADC_SYNC = 0. (SC: Single-channel continuous-reading)	CMD_SC
x	1	1	0	0	0	0	0	0	0	0	0	0	1	0	x	CMD_MM: Multichannel conversions in Autonomous mode. The sequencer starts conversion by sequencing on the enabled channel set forth in the MCH_ EN[7:0] register, from CH0 to CH7. When bit ADC_ SYNC = 1, SYNC pulse is used to start the first conversion only, the subsequent channel increment and conversion is autonomous. If a SYNC pulse is issued before completion of the current conversion, ADC aborts the conversion immediately and moves to the first enabled channel. The same behavior is expected with CMD_ ABORT in this mode. (MM: multichannel multireading)	CMD_MM
X	1	1	0	0	0	0	0	0	0	0	0	0	1	1	х	CMD_MC: Similar to CMD_SSEQ with infinite looping until	CMD_MC

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Table 28. ADC system command...continued

Table 2	8. ADC	system	comm	andco	ntinu												
																CMD_ABORT or CMD_END is issued. (MC: Multichannel continuous reading)	
X	1	1	0	0	0	0	0	0	0	0	0		0	0	X	CMD_MS: Multichannel conversions in Host- driven mode. If bit ADC_SYNC = 1, each conversion is started by the rising edge of the SYNC pulse. If bit ADC_SYNC = 0, issue this SPI command repeatedly to trigger conversion start for each enabled channel. If bit ADC_ SYNC = 1, each SYNC pulse edge is used as a trigger for conversion start on the next enabled channel. Upon completion of each ADC conversion, the pointer is auto- incremented to the next enabled channel and awaits for the arrival of SYNC edge. The ADC loops back to thefirst enabled channel when the last enabled channel is completed. Issue CMD_END or CMD_ ABORT exit this mode. If a SYNC pulse is issued before completion of the conversion on the current channel, ADC aborts the conversion immediately and stay at the current channel (this is contrary to channel pointer behavior in MM and MC modes). (MS: Multichannel single- reading)	CMD_MS
X	1	1	0	0	0	0	0	0	0	0	0	1	0	1	X	CMD_BURST_DATA: Burst read the enabled data channels from CH_DATA from CH0 to CH7 sequentially (determined by MCH_ EN[7:0] bits)	CMD_BURST_DATA
Х	Х	1	0	0	Х	Х	0	0	0			[1]				ТВА	
Х	1	1	0	0	Х	Х	0x20-0xFF									ADC0 sub-system's register read via SPI	
X	0	1	0	0	X	X	0x20-	0x20-0xFF								ADC0 sub-system's register write via SPI	

[1] Command future expansion

Table 29. DAC system command

i abio	-0	57.0	System	COIIIIII	arra												
15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0	DAC0-3 (CH1 = X, CH0 = X) sub-system's commands : Dev_IO1 = 1, Dev_IO0 = 1 => DAC	Mnemonic
DEV_AD	RW_L	SYS_L = 1	Dev_IO1	Dev_IO0	CH1	СНО	RA7	RA6	RA5	RA4	RA3	RA2	RA1	RA0	Х	Command description	
(0	1	1	1	0	0	0	0	0	0	0	0	0	0	X	CMD_WGEN_STOP: Stop the auto_waveform generator	CMD_WGEN_STOP
X	0	1	1	1	0	0	0	0	0	0	0	0	0	1	Х	CMD_WGEN_START: Command to start auto- generation DAC waveform output	CMD_WGEN

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Table 29. DAC system command...continued

Table 2	29.	DAC	system	comma	andd	contin	ued										
X	0	1	1	1	0	0	0	0	0	0	0	0	1	0	X	CMD_CLEAR_DAC0: Command to set DAC output to a mid-scale level similar at POR. It also resets the slew rate state machine when it is progress. While wave gen is in progress, this command is ignored. Midscale level at user's 18-bit = 'h00000;	CMD_CLR_DAC0
x	0	1	1	1	0	0	0	0	0	0	0	0	1	1	X	CMD_AO_ABORT: Abort the running AO overcurrent protection FSM after a detected overcurrent in VO or CO mode. CMD_AO_ABORT: Exit the running AO overcurrent protection FSM after clearing the sticky status for AO overcurrent, AO_SHRT_S and AO_VRLOAD_S and overwriting AO mode field of AO_config with the previous mode (VO or CO mode) and updating DAC value with user register DAC value. Then go to Idle state. CMD_AO_ABORT is ignored if the AO overcurrent protection FSM is in an Idle state.	CMD_AO_ABORT
x	0	1	1	1	0	0	0	0	0	0	0	1	0	0	x	CMD_AO_ABORT_HIZ: Abort the running AO overcurrent protection FSM after a detected overcurrent in VO or CO mode. CMD_ AO_ABORT_HIZ Exit the AO overcurrent FSM after clearing the sticky status for AO overcurrent, AO_SHRT_ S and AO_OVRLOAD_S and resetting user programmed AO_MODE to HIZ (overwrite the AO_MODE field of SPI register to HiZ). Then go to Idle state. CMD_AO_ ABORT_HIZ is ignored if the AO_overcurrent protection FSM is in an idle state.	CMD_AO_ABORT_HIZ
x	0	1	1	1	0	0	0	0	0	0	0	1	0	1	x	CMD_CISW_ABORT: Abort the running CISW input overcurrent protection FSM after a detected overcurrent on CISW input. CMD_CISW_ABORT Exit the CISW overcurrent protection FSM after clearing the overcurrent sticky status bits CISW_SHRT_S and CISW_OVRLOAD_S, disengaging CISW current limiter and overwriting CISW_ON bit register to 1. Then go to Idle state. CMD_CISW_ABORT is ignored if the CISW overcurrent protection FSM is in an Idle state.	CMD_CISW_ABORT
x	0	1	1	1	0	0	0	0	0	0	0	1	1	0	x	CMD_CISW_ABORT_ HIZ: Abort the CISW input overcurrent protection FSM after triggered by an overcurrent detection on CISW input. CMD_CISW_ ABORT_HIZ exit the CISW overcurrent protection FSM after clearing the overcurrent sticky status CISW_SHRT_S and CISW_OVRLOAD_S, overwriting, and overwriting the user-programmed CISW switch control (AIO_CONFIG. CISW_ON) configuration to open the switch. Then go to Idle state. CMD_CISW_ABORT_HIZ is ignored if the	CMD_CISW_ABORT_ HIZ

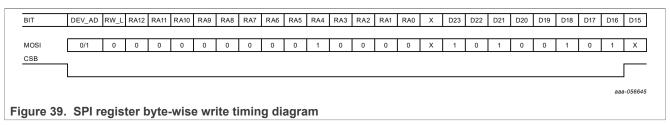
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Table 29. DAC system command...continued

													CISW overcurrent protection FSM is in an idle state.	
X	0	1	1	1	0	0	0	0	0		Command future expansion			
х	1	1	1	1	0	0	0x20-	-0xFF					DAC0 sub-system's register read via SPI	
х	0	1	1	1	0	0	0x20-	-0xFF					DAC0 sub-system's register write via SPI	

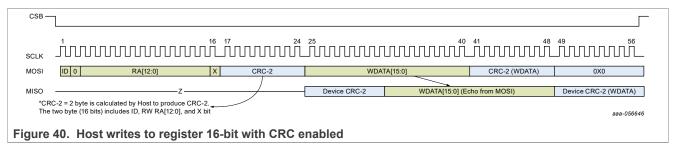
7.20.4 SPI byte-wise write command

The second bit after the first SPI bit frame RW_L is 0, which indicates this is a write transaction. A SPI write command is used to configure the internal registers of the chip. The register values are updated every eighth clock cycle with a byte of data starting from the MSB. A minimum of eight SCLKs are needed to write the first byte of data in a multibyte register. For example, if the user needs to update the first MSB-byte (bit 23:16) of the register that has 24-bit data width and bits 15 to 0 retain the old value of the register, then eight SCLKs are needed. The example below shows the host partial write value 0xA5 to bit 23 to bit 16 of register 0x0010.

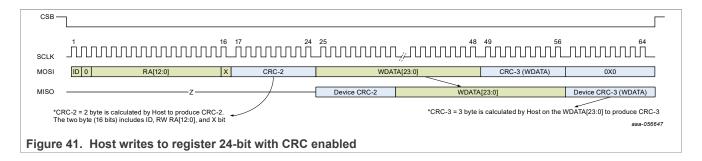


7.20.5 Register write with CRC enabled

Figure 40 and Figure 41 show host writes 16-bit and 24-bit internal register respectively. There are two CRC bytes sent from a host named CRC-2. The first CRC byte is calculated by the host from the first 16-bit data word which includes device ID bit, RWL bit, RA bits, and do not care bit (0). The second CRC byte is calculated from the 16-bit WDATA[15:0] or WDATA[23:0] if the host writes to the 16-bit register or 24-bit register, respectively. There is always an extra empty byte (eight extra SCLKs) required to send after the second CRC byte. If the data sent by the host is not corrupted, the device needs extra clocks to check/verify with the on-chip CRC logic. After the CRC byte is received and a match is found with the device-calculated CRC, then the register update will take place. The controller can decide to drive an extra seven more clock cycles to receive the calculated CRC data from the device. Alternatively, it can terminate the SPI frame by deassert the CSB to high without affecting the register being updated.

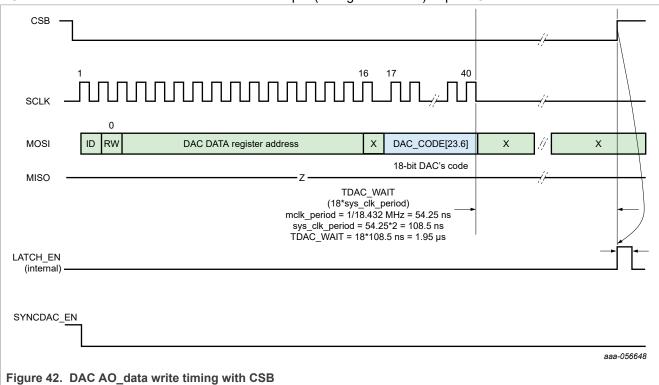


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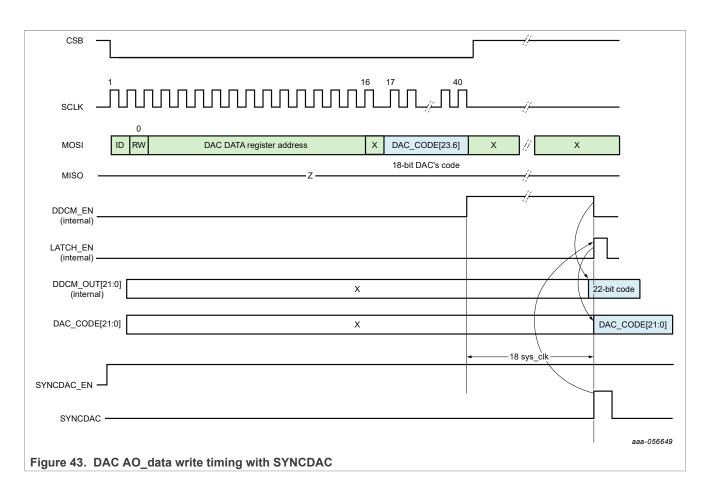


7.20.6 DAC conversion timing

The DAC needs min 18 system clocks of wait time between the last SCLK edge and CSB/SYNDAC (depending on which one is being used) going high at the end of the SPI frame. This time is specified as TDAC_wait in the EC table and violation of it leads to erroneous output (voltage or current) at pin AO.



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7.20.7 CRC

CRC-8 generator

The NAFE33352 provides assurance of the integrity of the data communication. It can append 8-bit CRC data after the data is transferred or revived. The CRC_EN is bit 7 in the SYS_CONFIG0 register, and its default 0 means CRC_EN is off. The following polynomial is always used in this chip:

$$y = x^8 + x^2 + x + 1$$
 equivalent to the binary number is 100000111.

The CRC byte is an error detection byte that detects communication errors to and from the host and device. The CRC byte is the division remainder of the payload data of the CRC polynomial in which the polynomial function is $X^8 + X^2 + X + 1$. The 9-bit binary coefficients are: 100000111b. The payload data are either 2 or 3 bytes depending on the data transfer operation.

When CRC is enabled, the CRC byte only appends after the 16-bit command (2 bytes) and after the ADC data.

16-bit command byte: The host computes the CRC over the 16-bit command byte and appends the CRC to the command on the third byte. The device performs the CRC calculation and compares the result to the CRC byte transmitted by the host. If the host and the device CRC values match, the command executes. Otherwise, the command does not execute, and the device asserts a CRC interrupt by pulling the INTB pin to the ground.

To generate the checksum, the data is left shifted by eight bits to create a number ending in eight Logic 0s. The polynomial is aligned such that its MSB is next to the leftmost Logic 1 of the data. An exclusive OR (XOR) function is applied to the data to produce a new, shorter number. The polynomial is again aligned so that its MSB is adjacent to the leftmost Logic 1 of the new result. The procedure is repeated until the new result is less than the polynomial.

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7.21 Diagnostic features

The AIO-AFE includes a robust protection circuit and advanced diagnostic feature for self-condition monitoring and system-level condition monitoring.

7.21.1 Input diagnostics

In addition to typical open and short detection, the programmable output can also be used for various types of input impedance measurement.

7.21.2 Input underrange and overrange

Every configured logical channel has the feature to detect ADC under- or overrange condition with user-programmable thresholds. In addition to the status registers, an OR'ed of overrange/underrange could also be set as interrupt (INTB) for flexibility.

7.21.3 Voltage supplies rails monitoring

The AIO-AFE on-demand can read and monitor the following values: HVDD, HVSS, and VDD, VLDO.

When these values are read, a global alarm is issued if the read value is out of the programmed window threshold.

The HVDD, HVSS, and VDD also have a dedicated UVLO detect circuit for POR.

7.21.4 Thermal shutdown

The AIO-AFE includes a thermal shutdown circuit to protect the device for overtemperature. The thermal shutdown circuit asserts the global alarm for warning purposes if the temperature exceeds 145 °C. The thermal shutdown turns off the chip for protection purposes if the temperature exceeds 165 °C.

The AIO-AFE integrates a temperature sensor that allows continuous monitoring of the die temperature by reading the DIE_TEMP register. In addition, a user-programmable alarm threshold can provide early overtemperature warning.

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7.21.5 Monitoring with global alarm

The AIO-AFE provides a flexible and configurable global alarm to allow the user to configure it based on the specific application and need.

For device and input monitoring, various alarms and interrupts are available including programmable alarm thresholds for (1) temperature alarm, (2) channel-based overrange, and underrange alarms.

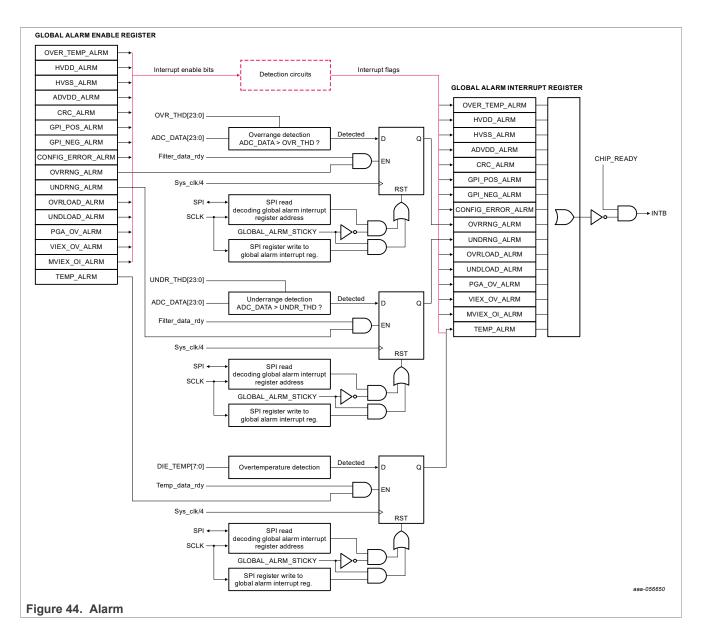
The global alarm enable register bits act as mask for the corresponding flags defined in global alarm interrupt registers.

The GLOBAL_ALRM_STICKY determines the alarm-clearing behavior. If configured STICKY, user need to clear the alarm bit by writing 1 to the bit position. If not cleared, STICKY alarm does not respond to events anymore. Alarm bit changes as per the live event in NON-STICKY mode.

Table 30. Alarm and interrupt

Table 30. Alailli allu liiteli		T	T=		Ta
GLOBAL ALARM ENABLE 0x32\h	15	OVER_TEMP_ALRM	RW	0x0	Overtemperature warning at 145 °C.
	14	HVDD_ALRM	RW	0x0	Enable alarm for HVDD supply detect below preset threshold.
	13	HVSS_ALRM	RW	0x0	Enable alarm for HVSS supply detect below preset threshold.
	12	DVDD_ALRM	RW	0x0	Enable alarm for DVDD supply detect below preset threshold.
	11	Reserved	RW	0x0	Unused
	10	GPI_POS_ALRM	RW	0x0	Enable alarm for rising edge detected at any of the GPI pins.
	9	GPI_NEG_ALRM	RW	0x0	Enable alarm for falling edge detected at any of the GPI pins.
	8	CONFIG_ERROR_ALRM	RW	0x0	Enable alarm for register configuration error.
	7	OVRRNG_ALRM	RW	0x0	Enable alarm when one or more data channels are overrange.
	6	UNDRNG_ALRM	RW	0x0	Enable alarm when one or more data channels are underrange.
	5	OVRLOAD_ALRM	RW	0x0	Enable alarm when one or more data channels are overloaded or underloaded.
	4	EXTCLK_FREQ_ALRM	RW	0x0	Enable alarm when XTAL or EXTCLK frequency varies with internal CLK by 20%.
	3	PGA_OV_ALRM	RW	0x0	Enable alarm when one or more data channels are overvoltage stressing the PGA.
	2	VIEX_OV_ALRM	RW	0x0	Enable alarm when excitation voltage source is overloaded.
	1	VIEX_OI_ALRM	RW	0x0	Enable alarm when excitation current source is overloaded.
	0	TEMP_ALRM	RW	0x0	Enable programmable temperature alarm, the triggering threshold is set in THRS_TEMP register bits.
GLOBAL ALARM INTERRUPT 0x33\h	15	OVER_TEMP_INT	RW	0x0	Flag asserts when Device detects temperature at or above 145 °C.
	14	HVDD_INT	RW	0x0	Flag asserts when HVDD supply is detected below the preset threshold.
	13	HVSS_INT	RW	0x0	Flag asserts when HVSS supply is detected below preset threshold.
	12	DVDD_INT	RW	0x0	Flag asserts when DVDD supply is detected below preset threshold.
	11	Reserved	RW	0x0	Unused
	10	GPI_POS_INT	RW	0x0	Flag asserts when rising edge is detected at any of the GPI pins.
	9	GPI_NEG_INT	RW	0x0	Flag asserts when falling edge is detected at any of the GPI pins.
	8	CONFIG_ERROR_INT	RW	0x0	Flag asserts when register configuration error occurs.
	7	OVRRNG_INT	RW	0x0	Flag asserts when one or more data channels are overrange.
	6	UNDRNG_INT	RW	0x0	Flag asserts when one or more data channels are underrange.
	5	OVRLOAD_INT	RW	0x0	Flag asserts when one or more data channels are overloaded or underloaded.
	4	EXTCLK_FREQ_INT	RW	0x0	Flag asserts when XTAL or EXTCLK frequency varies with internal CLK by 20%.
	3	PGA_OV_INT	RW	0x0	Flag asserts when one or more data channels are overvoltage stressing the PGA.
	2	VIEX_OV_INT	RW	0x0	Flag asserts when excitation voltage source is overloaded.
	1	VIEX_OI_INT	RW	0x0	Flag asserts when excitation current source is overloaded.
	0	TEMP_INT	RW	0x0	Flag asserts when the device detects temperature above the program threshold set in THRS_TEMP register bits.

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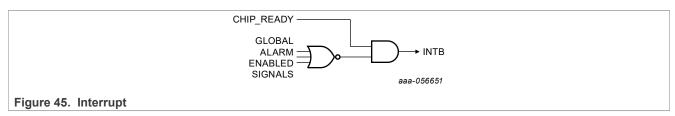
7.21.5.1 Interrupts

The INTB pin of the chip is a NOR function of the internal 15-bit of global alarm interrupt registers. Each of these global alarm interrupt register bits can be written 1 or 0, respectively, to enable or disable the SPI's register write command to global alarm enable register (Address = 0x2E\h).

Note: Using SPI write to enable all the CH_DATA readback could be prepended with a channel-specific status byte by enabling STATUS_EN, each of the status bits is OR's of all 15 channels.

The logic equivalence is shown in Figure 45.

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Note: The status byte is only prepended when reading out the ADC data with the SYS_CONFIG0 bit 6th set to

Each individual status bit is concatenated in a single byte listed in Table 31.

Table 31. Status byte description

Status bit function	Representation base		Bit index
	channel	global	
ADC underloaded or overloaded	Х		7
ADC over user set threshold	Х		6
ADC under user set threshold	Х		5
VIEX_OV_ALRM or VIEX_OI_ALRM	Х		4
PGA is overloaded	Х		3
Current die temperature over user set threshold		Х	2
Clock alarm error		Х	1
Result of 3-bit logical OR of HVDD_ALRM, HVSS_ALRM, and HVDD_ALRM signals		Х	0

These status bits behave independently of the SYS_CONFIG.3 state. They behave depending on what CMD xy was issued:

Command CMD_SS: Status becomes sticky until the host initiates another conversion, then the status updates accordingly. The host can clear this channel base status by issuing CMD_CLEAR_DATA or CMD_CLEAR_REG.

Commands CMD_MM, CMD_MC, and CMD_SC: During multichannel or continuous conversions, these status bits are updated accordingly per/channel based on its live status. Therefore, the last conversion channel base status bits are not cleared until the host wants to clear them by issuing CMD_CLEAR_DATA or CMD_CLEAR_REG.

This behavior applies for channel-base status during active conversion. The 5-MSB status bits are ADC underload, ADC overload, ADC underrange, ADC overrange, VIEX over-/under-, and PGA overload.

Global alarm interrupt register (Address 0x2F\h) can be configured as non-sticky or sticky behavior via programing SYS_CONFIG0.3 (bit 3). Programming SYS_CONFIG0.3 = 0, non-sticky, and SYS_CONFIG0.3 = 1, sticky behavior to all 15-bit of global alarm interrupt register (GAI). When the sticky option is selected, each GAI register bit is set by hardware if there is an interrupt event occurs respect to each functional bit that described in the global alarm interrupt register. The host needs to clear whatever bit is set by writing 1, if the host again needs to see the next interrupt event.

Note: Writing 1 to the bit that is 0 does not alter it to 1.

7.21.5.2 Latched and not-latched alarm

When the non-sticky option is selected, the content of the GAI register reflects whatever the current chip or channel conversion status at the time the host reads this register. The functionality of the INTB pin depends on how the host programs the SYS_CONFIG0.3 bit. For example, SYS_CONFIG0.3 = 1, sticky, INTB is deasserted low until all interrupts are clear. Whereas when SYS_CONFIG0.3 = 0, non-sticky, INTB is low whenever there is

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an interrupt occurring and high whenever there is no interrupt at all. INTB might be toggling, meaning interrupt comes and goes regardless if the host keeps reading the GAI register.

The interrupt logic equation is shown below:

$$INTB = \sim (|glb_alarm_intr_flags||reset_int_flag_r);$$
 (21)

Note: The reset_int_flag_r is set after the POR. It might also be set if a POR glitch has occurred. Then, the INTB is asserted low.

It is recommended that the host reads the SYS_STATUS0 register to see if the CHIP_READY is set before communication to the chip. Upon reading this register, INTB will be clear and deasserted high, waiting for the next interrupt event.

• CRC_ERROR status can now be read via SPI through SYS_STATUS0 register (bit 12) and it is clear on read. The CRC_ERROR flag can also be routed out to GPIO2 when SYS_CONFIG0 bit 0 is set to 1. GPIO2 now has dual function: when SYS_CONFIG0.0 = 0: general-purpose I/O and 1: CRC_ERROR flag output.

7.21.6 Configuration or loading error

When a user-configuration error or chip error is detected, CONFIG_ERROR_INT is asserted. A chip-configuration error could be triggered by command CMD_RELOAD during readback of the on-chip NVM module, the readback data was found inconsistent between two reads.

7.22 Channel-based configuration

The AIO-AFE has:

- · Configurable analog output
- Configurable analog input
- Digital GPIOs (two can take analog inputs)
- · On-chip scaled reference voltages for built-in self-test (BIST) functions

The eight logical channels are used to configure the main parameters of the input channels, such as PGA gain, mux selection, calibration coefficients, data rate, and digital filters. With the channel-based configurations, the user may switch among the configured channels without the need to perform multiple SPI transactions to set up various configurations before each ADC conversion.

7.23 Use of factory-calibrated coefficients

The AIO-AFE part is supplemented with factory-calibrated coefficients (CAL). The coefficients are calibrated at the NXP factory and stored in the non-volatile memory. Each gain and offset coefficient is full 20-bit.

To use the factory coefficients, the user needs to pick the appropriate coefficient pointer in the CH_CONFIG registers.

Table 32. Factory calibration

Table 92. I actory calibration					
Pointer	Gain register	ADDR\h	Offset register	ADDR\h	NVM stored coefficient and setting
0	GAIN_COEF0[23:0]	50	OFFSET_ COEF0[23:0]	58	VOUT, single-ended, measured at AIO-GND
1	GAIN_COEF1[23:0]	51	OFFSET_ COEF1[23:0]	59	COUT, Rs = 50Ω , singled-ended, measured at AIO-GND
2	GAIN_COEF2[23:0]	52	OFFSET_ COEF2[23:0]	5A	Voltage Input, via VSA, sourced from calibrated AIO-GND
3	GAIN_COEF3[23:0]	53	OFFSET_ COEF3[23:0]	5B	Current Input, Rs = 50 Ω , via CSA, CISW, sourced at AIO-GND

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Table 32. Factory calibration...continued

Pointer	Gain register	ADDR\h	Offset register	ADDR\h	NVM stored coefficient and setting
4	GAIN_COEF4[23:0]	54	OFFSET_ COEF4[23:0]	5C	ADCP-ADCN (GPIO0-GPIO1) differential
5	GAIN_COEF5[23:0]	55	OFFSET_ COEF5[23:0]	5D	Voltage Input, via AI1P, PGA = 1
6	GAIN_COEF6[23:0]	56	OFFSET_ COEF6[23:0]	5E	Voltage Input, via Al1N, PGA = 1
7	GAIN_COEF7[23:0]	57	OFFSET_ COEF7[23:0]	5F	Voltage Input, via AI1P-AI1N, PGA = 16

7.24 Input-pin termination and protection diodes

An external 5 k Ω or higher series resistor is recommended for every analog input pin (Alxx).

Note: The protection diodes, at each analog input, with the external series $5 \text{ k}\Omega$ resistor serves as surge protection and fast-transient immunity. A low-leakage architecture is used to minimize the diode leakage to be less than 1 nA at room.

7.25 Current output source

The programmable current source could also be used as an excitation source for input impedance measurement, biasing of RTD, or built-in self-test (BIST) for channel readback.

As the excitation V/I source is generated from VREF, the measurement associated with it is ratiometric. This is desirable as the drift of VREF is less of a concern.

7.26 GPIOs

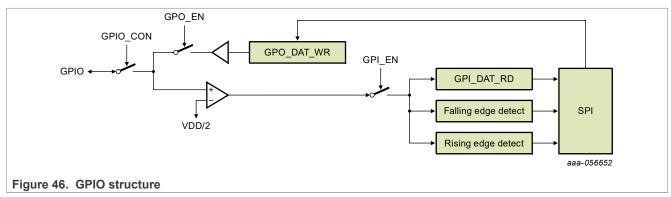
The GPIO control and data registers are organized by 4x10 bits register.

GPI DATA (0x23\h): Read(R) only register and it detects a level logic from the pad.

GPIO_CONFIG0 (0x24\h): Read/Write(R/W) GPO_EN register. It enables an output path.

GPIO CONFIG1(0x25\h): R/W GPIO CON register. It connects the internal I/O to the pad.

GPIO_CONFIG2 (0x26\h): R/W GPI_ENABLE. It enables the input path to allow reading data from the pad, looping back from GPO_DATA register and, or GPIO edges detection.



While $GPI_EN = 1$ and $GPIO_CON = 1$, any transition from $0 \ge 1$ (positive edge) or $1 \ge 0$ (negative edge) the edge-detection register (GPI_EDGE_POS at 0x27 and GPI_EDGE_NEG at 0x28) is set to 1. This edge-detection register is defined as sticky by nature and requires the host to clear it by writing 1 to the bit that is set to 1.

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7.27 Chip reset

The AIO-AFE has two types of reset mode: Chip POR, and Command RESET.

When in reset, all HV-input pins and GPIO pins are in High-Z input mode, and the internal voltage reference is used. Also, ADC digital filters are cleared, all user registers are set to their default values, and all OTP shadow register content is reloaded. The input clock source defaults back to internal RC oscillator.

Command CMD RESET is the same as a hardware reset.

Command CMD_CLEAR_REG operates similarly to software reset. It clears all user-accessible registers to default values except SYS_CONFIG0.9:8, CK_SRC_SEL[1:0].

Command CMD_RELOAD will reload the stored content from the on-chip non-volatile memory to the shadow register.

7.28 Analog input and output ranges

7.28.1 Input types and ranges

The AIO-AFE covers any combination of the input type signals and multiple ranges. The input types combination includes bipolar and unipolar signals, as well as single-ended and differential signals.

The input ranges are a function of the channel gain (CH_GAIN) and are determined by the following equation:

Input range =
$$\pm 10 V/CH$$
 GAIN (22)

All the analog input ranges and types have the full range or overload range 1.25 times the nominal or linear range.

The max overload differential range is ± 25 V for CH_GAIN = 1 and the correspondent max linear range is ± 20 V. Linear differential voltage input ranges:

• ±20 V; ±0.25 V

The max overload single-ended range is ± 12.5 V for CH_GAIN = 1 and the correspondent max linear range is ± 10 V.

Linear single-ended voltage input ranges:

±10 V; ±0.125 V

In addition, the AFE fits exactly the input current ranges with the most common external resistors value.

- ±20 mA; 0 mA to 20 mA; 4 mA-20 mA
- 25 Ω; 50 Ω; 100 Ω; 200 Ω; 250 Ω; 500 Ω;

The AIO-AFE provides a high-input impedance of 1 GOhm and low-input leakage current. In combination with its low noise and low offset drift, PGA allows accurate measurement of RTD and TC. The NAFE33352 provides a precise programmable current excitation source to enable the measurement of resistance and RTD sensor.

<u>Table 33</u> reports the nominal ranges, the max and min values, full-scale range, and resolution for the different input type signals and PGA gain setting.

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Table 33. HV input ranges and resolutions

Nominal range values (V)					
Туре	PGA gain setting				
	1	16			
Bipolar DIFF	±20.00000	±1.25			
BipolarSE	±10.00000	±0.625			
Unipolar DIFF	±10.00000	±0.625			
Unipolar SE	±10.00000	±0.625			
Min and max values (V)					
Туре	PGA gain setting				
	1	16			
Bipolar DIFF	±25.00000	±1.5625			
BipolarSE	±12.50000	±0.7812			
Unipolar DIFF	±12.50000	±0.7812			
Unipolar SE	±12.50000	±0.7812			
Full range scale (V)					
Туре	PGA gain setting				
	1	16			
Bipolar DIFF	50	±1.5625			
BipolarSE	25	±0.7812			
Unipolar DIFF	25	±0.7812			
Unipolar SE	12.5	±0.7812			
Resolution (V)					
Туре	PGA gain setting				
	1	16			
Bipolar DIFF	3.0e-6	186.3e-9			
BipolarSE	3.0E-6	186.3E-9			
Unipolar DIFF	3.0E-6	186.3E-9			
Unipolar SE	3.0E-6	186.3E-9			

7.28.2 Analog output ranges

Analog output to ADC code output transfer function.

$$DAC_{code} = -AO_v * \frac{2^N}{5*VREF}$$
 (23)

$$AO_V = -Code^* \frac{5^*VREF}{2^N} \tag{24}$$

N is the DAC resolution. Up to 18-bit.

DAC codes span from -2^(N-1) to 2^(N-1)-1.

Table 34 reports the case for 18-bit resolution.

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Vref = 2.5 V; DAC resolution = 18 bit;

Voltage AO FSR = 25 V; AOV resolution $\pm 10 \text{ V} = 95.36 \,\mu\text{V}$

Current AO FSR = 50 mA; AIV resolution ±20 mA = 190 nA

Table 35 reports the case for 16-bit resolution.

Vref = 2.5 V; DAC resolution = 16 bit;

Voltage AO FSR = 25 V; AOV resolution $\pm 10 \text{ V} = 381.5 \,\mu\text{V}$

Current AO FSR = 50 mA; AIV resolution ±20 mA = 762.9 nA

Table 34. 18-bit bipolar range

Voltage target output	Digital code (18-bit)	Voltage output (V)
12.5	131071	-12.499905
10	104858	-10.000038
5	52429	-5.000019
1 VLSB	1	-0.000095
0	0	0.000000
-1 VLSB	-1	0.000095
-5	-52429	5.000019
-10	-104858	10.000038
-12.5	-131072	12.500000
Current target output	Digital code	Current output (A)
0.025	131071	-0.025000
The state of the s		0.02000
0.02	104858	-0.020000
0.02 0.004		
	104858	-0.020000
0.004	104858 20972	-0.020000 -0.004000
0.004 190 nA	104858 20972 1	-0.020000 -0.004000 190e-9
0.004 190 nA 0	104858 20972 1 0	-0.020000 -0.004000 190e-9 0.000000
0.004 190 nA 0 190e-9	104858 20972 1 0	-0.020000 -0.004000 190e-9 0.000000 190 nA

Table 35. 16-bit bipolar range

Voltage target output	Digital code (16-bit)	Voltage output (V)
12.5 V	32767	-12.499619
10 V	26214	-9.999847
5 V	13107	-4.999924
1 VLSB	1	-0.000381
0 V	0	0.000000
-1 VLSB	-1	0.000381
-5 V	-13107	4.999924
-10 V	-26214	9.999847
-12.5 V	-32768	12.500000

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Table 35. 16-bit bipolar range...continued

Current target output	Digital code	Current output (A)
25 mA	32767	-24.999E-3
20 mA	26214	-20.000E-3
4 mA	5243	-4.000E-3
1 ILSB	1	-762.939E-3
0 mA	0	000.000E+0
-1 ILSB	-1	762.939E-9
-4 mA	-5243	4.000E-3
-20 mA	-26214	20.000E-3
-25 mA	-32768	25.000E-3

The user can set the analog output to the unipolar range by setting AIO_CONFIG.UNIPOLAR_AO_MODE = 1\b. The following are the transfer function and ranges:

 $LSBV = 25 V/(2^{N})$

AOV = 18.75 - DAC_CODE * LSBV

LSBI = $0.05 \text{ A}/(2^{N})$

AOI = 0.0375 - DAC_CODE * LSBI

Table 36. 18-bit unipolar voltage output range

DI decimal	DI HEX 2C	Voltage output (V)
131071	01FFFF	6.250095
117965	01CCCD	7.499981
96993	017AE1	9.500027
55050	00D70A	13.500023
0	000000	18.750000
-39322	036666	22.500038
-70779	02EB85	25.500011
-112722	0247AE	29.500008
-131072	020000	31.250000

Table 37. 18-bit unipolar current output range

DI Decimal	DI HEX 2C	Current Output (A)
131071	01FFFF	0.012500
117965	01CCCD	0.015000
91750	016666	0.020000
13107	003333	0.035000
0	040000	0.037500
-65536	030000	0.050000
-91750	02999A	0.055000
-117965	023333	0.060000
-131072	020000	0.062500

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7.29 Device calibration

The AIO-AFE products include 32 user-accessible calibration coefficient registers divided into three groups:

- Gain: GAIN_COEF0[23:0] to GAIN_COEF7[23:0]
- Offset: OFFSET_COEF0[23:0] to OFFSET_COEF7[23:0]
- Extra-CAL COEFF: EXTAR_COEF0[23:0] to EXTRA_COEF7[23:0]

To reduce the calibration error, the bit-width of gain, offset, and self-calibration coefficient registers are 24-bit wide, the same as the main ADC. The DAC uses the 18 MSB of this coefficient.

The above user-calibration coefficients can be read and written by the user. During device power-up or reset, the factory-calibrated coefficients that were stored in non-volatile memory (NVM) are loaded into these registers, if available.

In general, there are three categories of calibration coefficients:

- · System offset and gain calibration coefficients for voltage or current input
- · System offset and gain calibration coefficients for resistance and RTD input
- · Self-calibration values

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Table 38 describes the calibration coefficients registers.

Table 38. Calibration coefficients registers

Pointer	Gain register	ADDR\h	Offset register	ADDR\h	NVM stored coefficient and setting
0	GAIN_COEF0[23:0]	80	OFFSET_COEF0[23:0]	90	VOUT, single-ended, measured at AIO-GND
1	GAIN_COEF1[23:0]	81	OFFSET_COEF1[23:0]	91	COUT, Rs = 50Ω , single-ended, measured at AIO-GND
2	GAIN_COEF2[23:0]	82	OFFSET_COEF2[23:0]	92	VIN, via VSA, sourced at AIO-GND
3	GAIN_COEF3[23:0]	83	OFFSET_COEF3[23:0]	93	CIN, Rs = 50 Ω , via CSA, CISW, sourced at AIO-GND
4	GAIN_COEF4[23:0]	84	OFFSET_COEF4[23:0]	94	CIN, Rs = 25 Ω, via Al1P-Al1N, CISW, PGA = 16
5	GAIN_COEF5[23:0]	85	OFFSET_COEF5[23:0]	95	VIN, via AI1P, PGA = 1
6	GAIN_COEF6[23:0]	86	OFFSET_COEF6[23:0]	96	VIN, via AI1N, PGA = 1
7	GAIN_COEF7[23:0]	87	OFFSET_COEF7[23:0]	97	VIN, via AI1P-AI1N, PGA = 16

Table 39. Optional coefficient registers

- and the second of the second	table of optional conficient ogistere					
SELF-CAL REGISTER	NVM stored parameter	Nominal value	Stored format	Setting description		
OPT_COEF0[23:0]	VREFPADC	2.5	(VREF/5)*2 ² 4	REFP_ADC-REFN_ADC pin voltage		
OPT_COEF1[23:0]	ADCP-VCM GAIN	_	_	_		
OPT_COEF2[23:0]	ADCP-VCM OFFSET	_	_	_		
OPT_COEF3[23:0]	ADCN-VCM GAIN	_	_	_		
OPT_COEF4[23:0]	ADCN-VCM OFFSET	_	_	_		
OPT_COEF5[23:0]	_	_	_	_		
OPT_COEF6[23:0]	RTD_OFFSET1	0	(OFFSET/ FSR)*2 24	250 μA, PGA = 16 V/V		
OPT_COEF7[23:0]	RTD_GAIN1	1	Ga*2 ² 4/4	250 μA, PGA = 16 V/V		

7.29.1 Offset and gain calibration

The ideal transfer characteristic is:

$$y = x \tag{25}$$

The actual transfer characteristic is:

$$\mathbf{y} = G_a \cdot \mathbf{x} + O_a \tag{26}$$

Where Ga and Oa are the actual gain and actual offset respectively. The calibrated transfer characteristic is:

$$\mathbf{y} = G_a \cdot G_c \cdot \mathbf{x} + G_c \cdot (O_a - O_c) \tag{27}$$

Where Gc and Oc are the correction gain and offset coefficients, respectively.

$$\begin{cases} G_c = \frac{1}{G_a} \\ O_c = O_a \end{cases}$$
 (28)

7.29.2 Voltage and current input gain and offset calibration procedures

This section describes the steps for performing offset and gain digital calibration for voltage or current input.

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7.29.2.1 Steps for gain CAL

- 1. Set $O_c = 0$
- 2. Set $G_c = 1$
- 3. Put a voltage source equals to x1, about +100 % of full-scale.
- 4. Read $y_1 = G_a \cdot 1 \cdot x_1 + 1 \cdot (O_a + 0)$
- 5. Put a voltage source equals to x2, about -100 % of full-scale.
- 6. Read $y_2 = G_a \cdot 1 \cdot x_2 + 1 \cdot (O_a + 0)$
- 7. Calculate $G_a = \frac{y_2 y_1}{(x_2 x_1)}$
- 8. Set $G_c = \frac{1}{G_a}$

7.29.2.2 Steps for offset CAL

- 1. Plug $y_1 = G_a \cdot x_1 + O_a$
- 2. Calculate $O_a = (y_1 G_a \cdot x_1)$
- 3. Set $Q_c = Q_a$

7.29.3 Resistance and RTD input gain and offset calibration procedures

This section describes the steps in performing offset and gain digital calibration for resistance and RTD input.

7.29.3.1 Steps for resistance gain CAL

- 1. Set $O_c = 0$
- 2. Set $G_c = 1$
- 3. Put a resistance value equal to x1, about +80 % of full-scale range.
- 4. Read $y_1 = G_a \cdot 1 \cdot x_1 + 1 \cdot (O_a + 0)$
- 5. Put a resistance value equal to x2, about 0 % of full-scale range (for example, short-circuit the input).
- 6. Read $y_2 = G_a \cdot 1 \cdot x_2 + 1 \cdot (O_a + 0)$
- 7. Calculate $G_a = y_2 y_1 (x_2 x_1)$
- 8. Set $G_c = 1G_a$

7.29.3.2 Steps for resistance offset CAL

- 1. Plug $y_1 = G_a \cdot x_1 + O_a$
- 2. Calculate $O_a = (y_1 G_a \cdot x_1)$
- 3. Set $O_c = O_a$

7.29.4 ADC digital gain and offset calibration coefficients

Offset calibration registers are 24-bit wide and their values are in two's complement format with a minimum negative value equal to 80_0000\h and a maximum positive value equal to 7F_FFFF\h. A register value equal to 000000h has no offset correction.

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$$Offset = 10/2^{24} \cdot 1/GAIN \cdot \left(mod\left(hex2dec(COEF) + 2^{23}, 2^{24}\right) - 2^{23}\right)$$
(29)

Gain Calibration registers are 24-bit wide and their values are straight binary format and map a gain range from 0 to 3.9999976158142. The unity gain value is 40_000\h. Table 40 shows full range of gain factor correction.

$$Gain = COEF / 2^{22} \tag{30}$$

The AFE output equation with internal digital calibration is:

$$AFE_{OUT} = (ADCOUT + CAL_OFFSET) \cdot CAL_GAIN$$
(31)

Table 40. Analog input

ANALOG INDUT. OFFOFT VOLTAGE					
ANALOG INPUT - OFFSET VOLTAGE					
Offset calibration coefficient (hexadecimal)	Offset calibration coefficient (decimal)	Offset calibration PGA = 1 (V)			
7FFFFF	8388607	24.999970			
40000	4194304	12.5000000			
000001	1	0.0000030			
000000	0	0.000000			
FFFFF	-1	-0.0000030			
C00000	-4194304	-12.5000000			
800000	-8388608	-25.0000000			
ANALOG INPUT - OFFSET CURRENT					
7FFFFF	8388607	49.999940			
400000	4194304	25.0000000			
000001	1	0.000060			
000000	0	0.000000			
FFFFF	-1	-0.0000060			
C00000	-4194304	-25.0000000			
800000	-8388608	-50.0000000			

7.29.5 DAC digital gain and offset calibration coefficients

Offset calibration registers are 18-bit registers and their values are in two's complement format.

Table 41. Gain and offset coefficients

ANALOG OUTPUT - GAIN COEFFICIENTS				
Gain calibration coefficient (hexadecimal)	Gain calibration coefficient (decimal)	Gain calibration factor = Gain_coeff./(2 ¹⁶)		
03FFFF	262143	3.999847		
020000	131072	2.000000		
010001	65537	1.0000153		
010000	65536	1.000000		
00FFFF	65535	0.999847		
008000	32768	0.5000000		
000000	0	0.000000		

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Table 41. Gain and offset coefficients...continued

ANALOG OUTPUT - OFFSET VOLTAGE		
Offset calibration coefficient (hexadecimal)	Offset calibration coefficient (decimal)	Offset calibration voltage out (V)
01FFFF	131071	12.4999046
010000	65536	6.2500000
000001	1	0.0000954
000000	0	0.0000000
03FFFF	-1	-0.0000954
030000	-65536	-6.2500000
020000	-131072	-12.5000000
ANALOG OUTPUT - OFFSET VOLTAGE		
Offset calibration coefficient (hexadecimal)	Offset calibration coefficient (decimal)	Offset calibration voltage out (V)
01FFFF	65536	24.9998093
010000	1	12.5000000
000001	0	0.0001907
000000	-1	0.0000000
03FFFF	-65536	-0.00019107
030000	-131072	-12.5000000
020000	65536	-25.0000000

7.30 Noise performance

The AIO-AFE noise performance of the analog input depends on the device configuration: data rate, PGA gain, digital filter order, and Settling mode configuration. Two significant factors that affect noise performance are data rate and PGA gain. Decreasing the data rate results in a proportional decrease of total noise because the equivalent noise bandwidth of the digital filter is reduced proportionally with the data rate. Increasing the gain reduces input referred noise because the noise of the PGA is lower than the noise of the ADC. Noise performance also depends on the shape of the digital filter because the order of the digital filter decreases the equivalent noise bandwidth, which results in lower noise.

<u>Table 42</u> lists the noise performance of gain equals 1 and 16 (corresponding input full-scale ranges of ±25 V and ±1.563 V) as input-referred values.

The noise performance data are in units of µVRMS (RMS = root mean square) under the conditions listed.

The data shown in the noise performance tables represent typical AFE performance in normal settling at Ta = 25 °C and internal 2.5 V reference voltage. The noise data is acquired with inputs shorted and consecutive ADC readings for a period of 10 seconds or 1024 data points, whichever occurs first. Repeated noise measurements may yield higher or lower noise performance results because of the statistical nature of noise.

Table 42 reports the noise performance versus data rate and PGA gain setting.

ENOB is calculated from the RMS noise applying the following formula:

$$ENOB = MIN \left(LOG \left(Full - scale \ range / \ Noise_RMS, \ 2 \right), \ 24 \right)$$
(32)

$$Full-scale\ range = 10/PGA \tag{33}$$

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Table 42. Noise µVrms (24-bit option)

Code	Data rate	2,304,000	Estimate noise (µ	ıVrms) vs PGA gain setting
		OSR	1	16
0	288000	8	27947.0	1746.7
1	192000	12	7546.2	471.7
2	144000	16	2984.8	186.6
3	96000	24	819.4	51.4
4	72000	32	345.9	21.9
5	48000	48	141.2	9.4
6	36000	64	102.9	7.0
7	24000	96	79.9	5.5
8	18000	128	68.8	4.7
9	12000	192	56.1	3.8
10	9000	256	48.6	3.3
11	6000	384	39.7	2.7
12	4500	512	34.4	2.3
13	3000	768	28.1	1.9
14	2250	1024	24.3	1.7
15	1125	2048	17.2	1.2
16	562.5	4096	12.2	0.8
17	400	5760	10.3	0.7
18	300	7680	8.9	0.6
19	200	11520	7.3	0.5
20	100	23040	5.2	0.4
21	60	38400	4.1	0.3
22	50	46080	3.8	0.3
23	30	76800	3.0	0.2
24	25	92160	2.8	0.2
25	20	115200	2.5	0.2
26	15	153600	2.3	0.2
27	10	230400	1.9	0.1
28	7.5	307200	1.8	0.1
			I	1

Table 43. ENOB (24-bit option)

14010 101 1110D (1 1 1010 option)					
Code	Data rate	2,304,000	Estimate ENOB vs PGA gain setting		
		OSR	1	16	
0	288,000	8	10.8	10.8	
1	192000	12	12.7	12.7	
2	144000	16	14.0	14.0	
3	96000	24	15.9	15.9	
4	72000	32	17.1	17.1	

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Table 43. ENOB (24-bit option)...continued

Code	Data rate	2,304,000	Estimate ENOE	Estimate ENOB vs PGA gain setting	
		OSR	1	16	
5	48000	48	18.4	18.4	
6	36000	64	18.9	18.8	
7	24000	96	19.3	19.1	
8	18000	128	19.5	19.3	
9	12000	192	19.8	19.6	
10	9000	256	20.0	19.8	
11	6000	384	20.3	20.1	
12	4500	512	20.5	20.3	
13	3000	768	20.8	20.6	
14	2250	1024	21.0	20.8	
15	1125	2048	21.5	21.3	
16	562.5	4096	22.0	21.8	
17	400	5760	22.2	22.1	
18	300	7680	22.4	22.3	
19	200	11520	22.7	22.6	
20	100	23040	23.2	23.1	
21	60	38400	23.5	23.4	
22	50	46080	23.7	23.5	
23	30	76800	24.0	23.9	
24	25	92160	24.0	24.0	
25	20	115200	24.0	24.0	
26	15	153600	24.0	24.0	
27	10	230400	24.0	24.0	
28	7.5	307200	24.0	24.0	

Table 44. Noise µVrms (16-bit option)

Code	Data rate	2,304,000	Estimate Noise (µVrms) vs PGA gain setting	
		OSR	1	16
0	288000	8	27948.3	1746.8
1	192000	12	7551.3	472.0
2	144000	16	2997.4	187.4
3	96000	24	864.4	54.2
4	72000	32	442.1	27.9
5	48000	48	309.4	19.6
6	36000	64	293.9	18.6
7	24000	96	286.7	18.0
8	18000	128	283.8	17.8
9	24000	192	281.0	17.6

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Table 44. Noise µVrms (16-bit option)...continued

Code	Data rate	2,304,000	Estimate Noise	(μVrms) vs PGA gain setting
		OSR	1	16
10	9000	256	279.6	17.5
11	6000	384	278.1	17.4
12	4500	512	277.4	17.4
13	2250	1024	276.4	17.3
14	1125	2048	275.8	17.2
15	562.5	4096	275.6	17.2
16	300	7680	275.4	17.2
17	225	10240	275.4	17.2
18	150	15360	275.4	17.2
19	100	23040	275.3	17.2
20	50	46080	275.3	17.2
21	30	76800	275.3	17.2
22	25	92160	275.3	17.2
23	15	153600	275.3	17.2
24	12.5	184320	275.3	17.2
25	10	230400	275.3	17.2
26	5	460800	275.3	17.2
27	2.5	921600	275.3	17.2
28	1.25	1843200	275.3	17.2

Table 45. ENOB (16-bit option)

Code	Data rate	2,304,000	Estimate ENOB vs PG	A gain setting
		OSR	1	16
0	288000	8	10.8	10.8
1	192000	12	12.7	12.7
2	144000	16	14.0	14.0
3	96000	24	15.8	15.8
4	72000	32	16.0	16.0
5	48000	48	16.0	16.0
6	36000	64	16.0	16.0
7	24000	96	16.0	16.0
8	18000	128	16.0	16.0
9	12000	192	16.0	16.0
10	9000	256	16.0	16.0
11	6000	384	16.0	16.0
12	4500	512	16.0	16.0
13	2250	1024	16.0	16.0

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Table 45. ENOB (16-bit option)...continued

Code	Data rate	2,304,000	Estimate ENC	OB vs PGA gain setting
		OSR	1	16
14	1125	2048	16.0	16.0
15	562.5	4096	16.0	16.0
16	300	7680	16.0	16.0
17	225	10240	16.0	16.0
18	150	15360	16.0	16.0
19	100	23040	16.0	16.0
20	50	46080	16.0	16.0
21	30	76800	16.0	16.0
22	25	92160	16.0	16.0
23	15	153600	16.0	16.0
24	12.5	184320	16.0	16.0
25	10	230400	16.0	16.0
26	5	460800	16.0	16.0
27	2.5	921600	16.0	16.0
28	1.25	1843200	16.0	16.0

8 Limiting values

This section specifies the absolute maximum ratings and safe operating conditions for the NAFE3352 device.

8.1 Absolute maximum rating

Table 46. Absolute maximum rating

ABSOLUTE MAXIMUM RATING			
Description	MIN	MAX	UNITS
HVDD to AGND	-0.3	33	V
AGND to HVSS	-0.3	33	V
HVDD to HVSS	-0.3	55	V
AVDD to AGND	-0.3	5.5	V
DVDD to DGND	-0.3	5.5	V
AGND to DGND	-0.3	0.3	V
Screw terminal AIO to HVDD (include in series external diodes and sense resistor)	-70	36	V
Screw terminal AIO to HVSS, with external diode and series 50 Ω sense resistor	-36	65	V
Al1P, Al1N, Vsense, IsenseP, IsenseN to HVDD include 5 kΩ external current limiting resistor	-70	36	V
Al1P, Al1N, Vsense, IsenseP, IsenseN to HVSS, with external 5 kΩ resistor in series for current limit with a duration of less than one hour	-36	65	V
CISW to HVSS, or CISW to HVDD if the internal CISW switch is off	-60	60	V
CISW to GND, when CISW ON and AFE are functionally operating	-36	36	V
GPIO0 GPIO4 to DGND	-0.3	VDVDD+0.3	V
OSCIN to DGND	-0.3	VDVDD+0.3	V
SCLK, DIN, DOUT, CSB, ADCDRDY, SYNCDAC, SYNCADC, INTB to DGND	-0.3	VDVDD+0.3	V
LDOCAP to DGND	-0.3	2.1	V
REFEXT/REFNR, REFDACBUF, REFADCBUF to AGND	-0.3	VAVDD+0.3	V

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Table 46. Absolute maximum rating...continued

ABSOLUTE MAXIMUM RATING			
Description	MIN	MAX	UNITS
AGNDADCREF, AGNDDACREF to AGND	-0.3	0.3	V
COMPIN, HARTIN to HVVD	_	0.3	V
HVSS to COMPIN, HARTIN	_	0.3	V

8.2 Safe operating area

The safe operating area of the NAFE33352 represents the max power dissipation and maximum ambient temperature allowable to meet the maximum operating junction temperature, Tjmax = 150 °C.

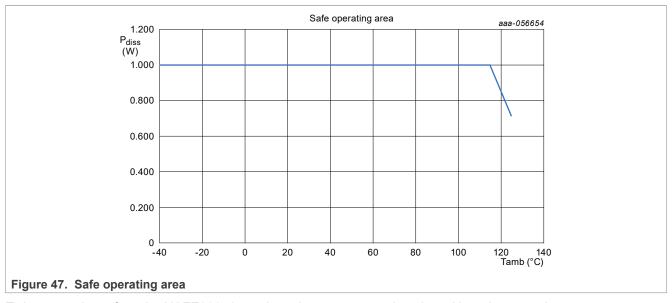
The system designers should design their system in order to not exceed the maximum operating junction temperature, T_{ij} Timax = 150 °C.

The junction temperature is a function of ambient temperature, thermal resistance, and power dissipation and is given by the following equation:

$$Ti = Tamb + Rth*Pdis$$
 (34)

So, given the package thermal resistance, the Tamb and Pdis should fit in the safe operating area, as reported in Figure 47.

Example: Tjmax = 150 °C, Rth = 35 °C/W, Pdismax = 1W



To increase the safety, the NAFE33352 monitors the temperature junction with an integrated temperature sensor and provides an automatic warning alarm in case the Tj is over 145 °C.

9 Thermal characteristics

Table 47. Thermal characteristics

All voltages are with respect to ground unless otherwise noted. Exceeding these ratings may cause a malfunction or permanent damage to the device.

Thermal characteristics					
Description		Symbol	MIN	MAX	UNITS
Operating temperature	_	_	_	_	°C

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Table 47. Thermal characteristics...continued

All voltages are with respect to ground unless otherwise noted. Exceeding these ratings may cause a malfunction or permanent damage to the device.

Thermal characteristics							
Description		Symbol	MIN	MAX	UNITS		
Ambient	_	Та	-40	125			
Junction	_	Tj	-40	150			
Storage temperature	_	TSTO	-55	150	°C		
Peak package reflow temperature	[1] [2]	TPPRT	_	260	°C		
Junction to board (bottom exposed pad soldered to board)	[3]	RθJB	-	20	°C/W		
Junction to ambient with four-layer board	[4] [5]	RθJA	_	35	°C/W		

- [1] Pin soldering temperature limit is for 10 seconds maximum duration. Not designed for immersion soldering. Exceeding these limits may cause a malfunction or permanent damage to the device.
- [2] NXP's Package Reflow capability meets Pb-free requirements for JEDEC standard J-STD-020C. For Peak Package Reflow Temperature and Moisture Sensitivity Levels (MSL), go to www.nxp.com, search by part number (remove prefixes/suffixes) and enter the core ID to view all orderable parts and parametric.
- [3] Thermal resistance between the die and the printed circuit board per JEDEC JESD51-8. Board temperature is measured on the top surface of the board near the package.
- [4] Junction temperature is a function of die size, on-chip power dissipation, package thermal resistance, mounting site (board) temperature, ambient temperature, air flow, power dissipation of other components on the board, and board thermal resistance.
- [5] Per JEDEC JESD51-6 with the board (JESD51-7) horizontal.

10 Electrical specifications

This section describes the electrical characteristics of analog inputs, outputs, and common system parameters. It also covers the SPI timing specifications.

10.1 Analog output

Table 48. Analog output electrical characteristics

VHVDD = -VHVSS = 15 V, VAVDD = VDVDD = 3.3 V, V typical values are at Ta = 40 $^{\circ}$ C, DAC at 100 ksps, analog output (AO) is connected to an external 1 $k\Omega$ load resistor connected to ground. The parameters are characterized to their linear ranges, unless otherwise stated.

PARAMETER	SYMBOL	CONDITIONS	MIN	TYP	MAX	UNIT		
VOLTAGE OUTPUT RANGE								
Voltage full-scale range	VOUT	±12.5 V full range	_	±12.5	_	V		
Voltage linear range	VOUT		-10	_	10	V		
	VO	LTAGE OUTPUT INITIAL ACCURACY WITHOUT CALIBRATION						
Total unadjusted error	VTUE	TUE [V/V] = (GEv+OE+INL)/FS						
Total unadjusted error at room temperature	VTUE_Ai	Initial accuracy without CAL coefficients. Internal reference. Ta = 40 °C. AO_TCC = 00\b	_	1.1	1.6	%FS		
Total unadjusted error over temperature	VTUE_OTi	Initial accuracy without CAL coefficients. Internal reference. Ta = -25 °C to 105 °C. AO_TCC = 00\b	_	1.2	1.7	%FS		
Offset error	VOFF_Ai	Initial offset error without factory CAL coefficients. Internal reference. Ta = 40 °C. AO_TCC = 00\b	-30	-15	0	mV		
Gain error	VGE_Ai	Initial gain error without factory CAL coefficients. Internal reference. Ta = 40 °C. AO_TCC = 00\b	0.5	1.0	1.5	%FS		
INL error	VINL_Ai	Initial offset error without factory CAL coefficients. External voltage reference. Ta = 40 °C. AO_TCC = 00\b	-0.3	0.2	0.3	mV		
	VOLTAGE O	UTPUT INITIAL ACCURACY WITH USER CALIBRATION COEFFICIENTS						
Total unadjusted error		TUE [V/V] = (GEv+OE+INL)/FS						
Total unadjusted error	VTUE_Auc	Initial accuracy with user calibration. Internal voltage reference, AO_TCC = 00\b. Ta = 40 °C.	_	0.0035	0.01	%FS		
Total unadjusted error over temperature	VTUE_OTuc	Initial accuracy with user calibration. Internal voltage reference, AO_TCC = 00\b. Ta = -25 °C to 105 °C	_	0.02	0.08	%FS		
		Initial accuracy with user calibration at 40 °C, Internal voltage reference, AO_TCC = 00\b. Ta = -40 °C to 125 °C	_	0.025	0.1			

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Table 48. Analog output electrical characteristics...continued

VHVDD = -VHVSS = 15 V, VAVDD = VDVDD = 3.3 V, typical values are at Ta = 40 °C, DAC at 100 ksps, analog output (AO) is connected to an external 1 k Ω load resistor connected to ground. The parameters are characterized to their linear ranges, unless otherwise stated.

ground. The parameters are characterized	to their linear rang	es, uniess otherwise stated.				
PARAMETER	SYMBOL	CONDITIONS	MIN	TYP	MAX	UNIT
Calibrated offset error	VOFF_Auc	Initial calibrated offset error with user CAL coefficients. Internal reference, Ta = 40 °C	-0.1	0.025	0.1	mV
Calibrated gain error	VGE_Auc	Initial accuracy with user calibration. Internal voltage reference, AO_TCC = 00\b. Ta = 40 °C.	_	0.0013	0.005	%FS
	VGE_OTuc	Initial accuracy with user calibration. Internal voltage reference, AO_TCC = 00\b. Ta = -25 °C to 105 °C	_	0.0175	0.07	
		Initial accuracy with user calibration at 40 °C, Internal voltage reference, AO_TCC = 00\b. Ta = -40 °C to 125 °C	_	0.02	0.08	
INL error	VINLuc	Initial calibrated INL error with user CAL coefficients. External voltage reference, Ta = 40°C	-0.3	0.2	0.3	mV
	VOLTAGE OU	TPUT INITIAL ACCURACY WITH FACTORY CALIBRATION COEFFICIENTS				
Total unadjusted error		TUE [V/V] = (GEv+OE+INL)/FS				
Total unadjusted error	VTUE_Afc	Initial accuracy with factory calibration. Internal voltage reference, AO_TCC = 00\b. Ta = 40 °C.	_	0.0375	0.15	%FS
Total unadjusted error over temperature	VTUE_OTfc	Initial accuracy with factory calibration. Internal voltage reference, AO_TCC = 00\b. Ta = -25 °C to 105 °C	_	0.05	0.2	%FS
		Initial accuracy with factory calibration at 40 °C, Internal voltage reference, AO_TCC = 00\b. Ta = -40 °C to 125 °C	_	0.055	0.22	
Calibrated offset error	VOFF_Afc	Initial calibrated offset error with applied factory CAL coefficients. Internal reference, Ta = 40 $^{\circ}$ C	-0.2	0.05	0.2	mV
Calibrated gain error	VGE_Afc	Initial accuracy with factory calibration. Internal voltage reference, AO_TCC = 00\b. Ta = 40 °C.	_	0.035	0.14	%FS
	VGE_OTfc	Initial accuracy with factory calibration. Internal voltage reference, AO_TCC = 00\b. Ta = -25 °C to 105 °C	-	0.0475	0.19	
		Initial accuracy with factory calibration at 40 °C, Internal voltage reference, AO_TCC = 00\b. Ta = -40 °C to 125 °C	-	0.0525	0.21	
Calibrated INL error	VINL_Afc	Initial calibrated INL error with factory CAL coefficients. External voltage reference, Ta = 40 $^{\circ}\text{C}$	-0.3	0.2	0.3	mV
		VOLTAGE OUTPUT DRIFT OVER TEMPERATURE				
Total drift error	VTDE	VTDE [V/V] = (GEv+OE+INL)/FS/(DeltaTemperature)				
Total drift error	VTDE	Internal voltage reference, AO_TCC = 00\b. Ta = -25 °C to 105 °C.	_	2.5	10	ppm/ °C
		Internal voltage reference, AO_TCC = 00\b. Ta = -40 °C to 125 °C.	_	2.5	10	
Offset drift	VOFFd	Internal voltage reference, AO_TCC = 00\b. Ta = -40 °C to 125 °C.	-2	0.5	2	μV/°C
Gain drift	VGEd	Internal voltage reference, AO_TCC = 00\b. Ta = -40 °C to 125 °C.	-8	2	8	ppm/ °C
Gain drift	VGEd	External voltage reference, AO_TCC = 1x\b. Ta = -40 °C to 125 °C.	-2	0.5	2	ppm/ °C
Gain drift over time(2)	VGEd1khr	External voltage reference, AI_TCC = 1x\b. Ta = 125 °C.	-	50	ı	ppm/ 1000h
		Internal voltage reference, AI_TCC = 00\b. Ta = 125 °C.	_	1000	ı	ppm/ 1000h
INL drift	VINLd	External voltage reference, AO_TCC = 00\b. Ta = -40 °C to 125 °C.	-0.5	0.125	0.5	μV/°C
		VOLTAGE OUTPUT				
Voltage headroom		HVDD-AOx	2	-	_	V
Voltage footroom		AOx-HVSS	2	_	_	V
Short-circuit current threshold		Detection time < 5 μs	_	±60	_	mA
Short-circuit current limiter		Programmable timer = 10 μs to 100 μs	±65	_	±80	mA
Overload-circuit current threshold		Detection time < 5 μs	±25	_	_	mA
Overload-circuit current threshold		Detection time < 5 µs (default)	±5	_	_	mA
Overload-circuit current limiter		Timer = 1 ms to 10 ms/ ∞. Programmable within the operating current range	-25	±5	25	mA
Load resistor		delta Vout criteria	1	100	_	kΩ
Capacitive load stability		RL = 1 M Ω with external compensation capacitor 15 pF. Settling time (HS 10 μ s, 0.1 %)	_	_	20	nF
		RL = 1 k Ω with external compensation capacitor 15 pF. Settling time (HS 10 μ s, 0.1 %)	_	_	20	nF
		RL = 1 k Ω with external compensation capacitor 100 pF. Settling time (HS 1 ms, 0.1 %)	_	_	2	μF
DC output impedance		Voltage output enabled, VOUT = ±10 V, IOUT = 0-20 10 mA	_	0.01	_	Ω
·		3 1 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7				

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Table 48. Analog output electrical characteristics...continued

VHVDD = -VHVSS = 15 V, VAVDD = VDVDD = 3.3 V, typical values are at Ta = 40 °C, DAC at 100 ksps, analog output (AO) is connected to an external 1 k Ω load resistor connected to ground. The parameters are characterized to their linear ranges, unless otherwise stated.

ground. The parameters are characterized t						
PARAMETER	SYMBOL	CONDITIONS	MIN	TYP	MAX	UNIT
		Voltage output disabled DIS2 (AOMODE = 0, VSA OFF and AIO connected to VSA)		150	_	kΩ
ILEAK		Voltage output disabled. High-Z	_	1		nA
DC PSRR_HV		Vout 0 V, HVDD/HVSS = ±7 V to ±24 V, AVDD = 3.3 V	_	10		μV/V
DC PSRR_LV		Vout 0 V, HVDD/HVSS = ±15 V, AVDD = 3 V to 3.6 V	_	10	_	μV/V
Input impedance VSENSE		No Output load, VSA = ON, ±10 V	_	1000	_	МΩ
		CURRENT OUTPUT RANGE				
Output current full-scale range	IOUT	±25.0 mA full range	_	±25.0	_	mA
Output current linear range	IOUT	±25.0 mA full range	-20	_	20	mA
	CUI	RRENT OUTPUT INITIAL ACCURACY WITHOUT CALIBRATION				
Total unadjusted error		ITUE [A/A] = (GEa+OE+INL)/FS				
Total unadjusted error at room temperature	ITUE_Ai	Initial accuracy without CAL coefficients. Internal reference. AO_TCC = 01\b. External Rsense = 50 Ω . Ta = 40 °C.	_	0.5	1.00	%FS
Total unadjusted error over temperature	ITUE_OTi	Initial accuracy without CAL coefficients. Internal reference. AO_TCC= 01\b. External Rsense = 50Ω . Ta = $-25 ^{\circ}$ C to $105 ^{\circ}$ C.	_	0.6	1.10	%FS
Offset error	IOFF_Ai	Initial offset error without factory CAL coefficients. Internal reference, Ta = 25°C. External Rsense = 50 Ω .	-70	-30	10	μА
Gain error	IGE_Ai	Initial gain error without factory CAL coefficients. Internal reference, Ta = 25°C. External Rsense = 50 Ω	0.0	1.0	2.0	%FS
INL error	IINL_Ai	Initial INL error without factory CAL coefficients. External reference, Ta = 40 °C. AO_TCC = 01\lb. External Rsense = 50Ω .	-0.6	0.4	0.6	μA
	CURRENT O	UTPUT INITIAL ACCURACY WITH USER CALIBRATION COEFFICIENTS				
Total unadjusted error	ITUE	ITUE [A/A] = (GEa+OE+INL)/FS				
Total unadjusted error	ITUE_Auc	Initial accuracy with user calibration. AO_TCC = 01\b, External Rsense = 50 Ω . Ta = 40 °C.	_	0.0025	0.01	%FS
Total unadjusted error over temperature	ITUE_OTuc	Initial accuracy with user calibration, Internal voltage reference, AO_TCC = 01\b. External Rsense = 50Ω . Ta = $-25 ^{\circ}$ C to $105 ^{\circ}$ C.	_	0.02	0.08	%FS
		Initial accuracy with user calibration, Internal voltage reference, AO_TCC = 01\b. External Rsense = 50Ω . Ta = $-40 ^{\circ}$ C to $125 ^{\circ}$ C.	_	0.025	0.1	
Calibrated offset error	IOFF_Auc	Initial calibrated offset error with user CAL coefficients. Internal reference, external Rsense = $50~\Omega$. Ta = $40~^{\circ}$ C.	-0.5	0	0.5	μA
Calibrated gain error	IGE_Auc	Initial calibrated gain error with user calibration coefficients. AO_TCC = 01\b, external Rsense = 50 Ω . Ta = 40 °C.	-0.0035	-0.0015	0.0005	%FS
	IGE_OTuc	Initial calibrated gain error with user calibration coefficients at 40 °C, Internal voltage reference, AO_TCC = 01\b. External Rsense = 50Ω . Ta = -25 °C to 105 °C.	_	0.0175	0.07	
		Initial calibrated gain error with user calibration at 40 °C, Internal voltage reference, AO_TCC = 01\text{b}. External Rsense = 50Ω . Ta = -40 °C to 125 °C.	_	0.02	0.08	
INL error	IINL_Auc	Initial calibrated INL error with user CAL coefficients. External voltage reference, Ta = 40 °C. External Rsense = 50 Ω	-0.6	0.4	0.6	μА
	CURRENT OU	TPUT INITIAL ACCURACY WITH FACTORY CALIBRATION COEFFICIENTS				
Total unadjusted error	ITUE	ITUE [A/A] = (GEa+OE+INL)/FS				
Total unadjusted error	ITUE_Afc	Initial accuracy with factory calibration. Internal voltage reference, AO_TCC = 01\b, external Rsense = $50~\Omega$. Ta = $40~^\circ$ C.	_	0.0375	0.15	%FS
Total unadjusted error over temperature	ITUE_OTfc	Initial accuracy with factory calibration, Internal voltage reference, AO_TCC = 01\b. External Rsense = 50Ω . Ta = $-25 ^{\circ}$ C to $105 ^{\circ}$ C.	_	0.05	0.2	%FS
		Initial accuracy with factory calibration, Internal voltage reference, AO_TCC = 01\b. External Rsense = 50Ω . Ta = -40 °C to 125 °C.	_	0.055	0.22	
Calibrated offset error	IOFF_Afc	Initial calibrated offset error with factory CAL coefficients. Internal voltage reference, External Rsense = 50 Ω . Ta = 40 °C.	-1.75	0.15	1.75	μА
Calibrated gain error	IGE_Afc	Initial calibrated gain error with factory calibration coefficients. Internal voltage reference, AO_TCC=01\b, External Rsense = $50~\Omega$. Ta = $40~^\circ$ C.	-0.14	0.035	0.14	%FS
	IGE_OTfc	Initial calibrated gain error with factory calibration coefficients at 40 °C, Internal voltage reference, AO_TCC = 01\b. External Rsense = 50 Ω . Ta = -25 °C to 105 °C.	-0.19	0.0475	0.19	
		Initial calibrated gain error with factory calibration at 40 °C, Internal voltage reference, AO_TCC = 01\b. External Rsense = 50 \Omega\$. T = -40 °C to 125 °C.	-0.21	0.0525	0.21	

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Table 48. Analog output electrical characteristics...continued

 $VHVDD = -VHVSS = 15 \ V, VAVDD = VDVDD = 3.3 \ V, typical values are at Ta = 40 \ ^{\circ}C$, DAC at 100 ksps, analog output (AO) is connected to an external 1 k Ω load resistor connected to ground. The parameters are characterized to their linear ranges, unless otherwise stated.

PARAMETER	SYMBOL	CONDITIONS	MIN	TYP	MAX	UNIT
Calibrated INL error	IINL_Afc	Initial calibrated INL error with factory CAL coefficients. External voltage reference, AO_TCC = 11\b. External Rsense = 50Ω . Ta = $40 ^{\circ}$ C.	-0.6	0.4	0.6	μА
		CURRENT OUTPUT DRIFT OVER TEMPERATURE				•
TUE drift		ITDE [A/A] = (GEa+OE+INL)/FS/DeltaTemp				
TUE drift	ITDE	Internal voltage reference, Ta = -25 °C to 105 °C. AO_TCC = 01\b. External Rsense = 50 Ω	_	2.5	10	ppm/ °C
		Internal voltage reference, Ta = -40 °C to 125 °C. AO_TCC = 01\b. External Rsense = 50 Ω	_	2.5	10	
Offset drift	IOFFd	Internal voltage reference, Ta = -40 °C to 125 °C. AO_TCC = 01\b. External Rsense = 50 Ω	-4	1	4	nA/°C
Gain drift	IGEd	Internal voltage reference, Ta = -40 °C to 125 °C. AO_TCC = 01\b. External Rsense = 50 Ω	-8	2	8	ppm/ °C
	IGEd	External voltage reference, Ta = -40 °C to 125 °C. AO_TCC = 02\b. External Rsense = 50 Ω	-2	0.5	2	ppm/ °C
INL drift	IINLd	External voltage reference, Ta = -40 °C to 125 °C. AO_TCC = 11\b. External Rsense = 50 Ω	-0.4	0.1	0.4	nA/°C
		CURRENT OUTPUT				•
Output voltage headroom		(HVDD-AOx), gain error < 0.1 % with 20 mA.	1.5	1.1	_	V
Output voltage footroom		(AOx-HVSS), gain error < 0.1 % with -20 mA.	1.5	1.1	_	V
Load resistor		±20 mA and HVDD and HVSS set to meet the voltage headroom and footroom.	0	_	750	Ω
Inductive load stability		RL = 1 M Ω with external compensation capacitor 15 pF. (HS settling time 20 μ s, 0.1 %)	_	_	200	nH
		RL = 1 k Ω with external compensation capacitor 15 pF. (HS Settling time 20 μ s, 0.1 %)	_	_	200	nH
		RL = 1 k Ω with external compensation capacitor 100 pF. (LP Settling time 100 μ s, 0.1 %)	_	_	100	μН
ILEAK		Output disabled	_	1	_	nA
DC PSRR_HV		lout = 0 mA, HVDD/HVSS = ±7 V to ±24 V, AVDD = 3.3 V	_	0.1	_	μA/V
DC PSRR_LV		lout = 0 mA, HVDD/HVSS = ±15 V, AVDD = 3.0 V to 3.6 V	_	0.1	_	μA/V
Input impedance ISENSE P, N		No output load, Common mode, Rext = 50 Ω	_	250	_	kΩ

10.2 Analog input

Table 49. Analog input electrical characteristics

All specifications are at VHVDD = -VHVSS = 15 V, VAVDD = VDVDD = 3.3 V, internal 2.5 V reference, ADC at 3 kSPS in Normal-settling mode with 500 samples averaging, each HV analog input (AlxP, AlxN, AlCOM) is connected to an external 2.5 k Ω resistor in series with 1 nF capacitor connected to GND. The offset, gain, and INL parametric are single-ended input-referred to the input pin and characterized to their nominal (linear) ranges, the minimum and maximum specifications cover Ta = -40 °C to 125 °C, typical specifications are at Ta = 40 °C, unless otherwise specified.

Total unadjusted error = gain error + offset error + integral non-linearity

TUE = GE + OE + INL

PARAMETER	SYMBOL	CONDITIONS	MIN	TYP	MAX	UNITS
		HV INPUT RANGES				
Voltage input full-scale range (single-	VIN,SE	Single-ended input gain: GSE				
ended)		PGA1: Channel gain = 16 V/V	_	±0.78	_	V
		PGA0: Channel gain = 1 V/V	_	±12.5	_	
		Vsense	_	±12.5	_	
Voltage input linear range (single-ended)	VIN,SE	Single-ended input gain: GSE	_	_	_	V
		PGA1: Channel gain = 16 V/V	-0.625	_	0.625	1
		PGA0: Channel gain = 1 V/V	-10.0	_	10.0	
		Vsense	-10.0	_	10.0	
Voltage input full-scale range (differential)	VIN,DF	Differential input gain: GDF	_	_	_	V
		PGA1: Channel gain = 16 V/V	_	±1.56	_	
		PGA0: Channel gain = 1 V/V	_	±25	_	
Voltage input linear range (differential)	VIN,DF	Differential input gain: GDF	_	_	_	V
		PGA1: Channel gain = 16 V/V	-1.250	_	1.250	1
		PGA0: Channel gain = 1 V/V	-20.0	_	20.0	1

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Table 49. Analog input electrical characteristics...continued

All specifications are at VHVDD = -VHVSS = 15 V, VAVDD = VDVDD = 3.3 V, internal 2.5 V reference, ADC at 3 kSPS in Normal-settling mode with 500 samples averaging, each HV analog input (AlxP, AlxN, AlCOM) is connected to an external 2.5 kΩ resistor in series with 1 nF capacitor connected to GND. The offset, gain, and INL parametric are single-ended input-referred to the input pin and characterized to their nominal (linear) ranges, the minimum and maximum specifications cover Ta = -40 °C to 125 °C, typical specifications are at Ta = 40 °C, unless otherwise specified.

Total unadjusted error = gain error + offset error + integral non-linearity

TUE = GE + OE + INL

PARAMETER	SYMBOL	CONDITIONS	MIN	TYP	MAX	UNITS
	HIGH-V	DLTAGE INPUT ACCURACY WITHOUT CALIBRATION COEFFICIENTS				
Total unadjusted error	TUE	TUE [V/V] = (GEv+OE+INL)/FS				
Total unadjusted error at room temperature	VTUE_Ai	Initial accuracy without CAL coefficients. Single-ended inputs. Internal voltage reference. AI_TCC = 00\b. Ta = 40 °C.	_	0.5	1.0	%FS
Total unadjusted error over temperature	VTUE_OTi	Initial accuracy without CAL coefficients. Single-ended inputs. Internal voltage reference. AI_TCC = 00\b. Ta = -25 °C to 105 °C	_	0.6	1.1	%FS
Offset error	VOE_Ai	Initial accuracy without factory CAL coefficients. Single-ended inputs. Internal voltage reference, Al_TCC = 00\b. Ta = 40 °C	-	_	_	
		Gdiff = 16 V/V	_	2	4	mV
		Gse = 1 V/V	_	20	40	mV
		Vsense	_	20	40	mV
Gain error	VGE_Ai	Initial accuracy without factory CAL coefficients. Internal voltage reference, AI_TCC = 00\b. Ta = 40 °C	_	_	_	
		Gdiff = 16 V/V	<u> </u>	0.2	0.6	%FS
		Gse = 1 V/V	_	0.2	0.6	1
		Vsense	<u> </u>	0.2	0.6	1
INL error	VINL_Ai	Single-ended inputs.	<u> </u>		_	
		External voltage reference, AI_TCC = 00\b. Ta = 40 °C				
		Gdiff = 16 V/V	_	10	50	μV
		Gse = 1 V/V		50	200	
		Vsense	_	50	200	
	HV	NPUT ACCURACY WITH USER CALIBRATION COEFFICIENTS(1)				
Total unadjusted error	VTUE	TUE [V/V] = (GEv+OE+INL)/FS				
Total unadjusted error at room	VTUE_Auc	Initial accuracy after user calibration. Ta = 40 °C. Internal voltage reference, AI_TCC = 00\b.	_	0.005	0.01	%FS
Total unadjusted error over temperature	VTUE_OTuc	Initial accuracy after user calibration at Ta = -25 °C to 105 °C. Internal voltage reference, AI_TCC = 00\b.	_	0.02	0.08	%FS
	VTUE_OTuc	Initial accuracy after user calibration at Ta = -40 °C to 125 °C. Internal voltage reference, AI_TCC = 00\b.	_	0.05	0.1	%FS
Calibrated offset error	VOE_Auc	Initial offset error with user calibration. Single-ended inputs. Ta = 40 °C Internal voltage reference, Al_TCC = 00\b.				•
		Al1P - Al1N, Gdiff = 16 V/V.	_	5	20	μV
		AI1P - VCM, AI1N - VCM, Gse = 1 V/V	_	50	200	1
		Vsense	_	50	200	1
Calibrated gain error	VGE_Auc	Initial gain error with user calibration coefficients, Single-ended inputs. Ta = 40 °C. Internal voltage reference, Al_TCC = 00\b.				
		AI1P - AI1N, Gdiff = 16 V/V.	_	0.0025	0.01	%FS
		AI1P - VCM, AI1N - VCM, Gse = 1 V/V	_	0.0025	0.01	1
		Vsense	_	0.0025	0.01	1
INL error	VINL_Auc	Initial offset error with user calibration. Single-ended inputs. Internal voltage reference,				
		Ta = 40 °C External voltage reference, AI TCC = 00\b.				
		AI1P - AI1N, Gdiff = 16 V/V.	-	10	50	μV
		AITP - VCM, AITN - VCM, Gse = 1 V/V		50	200	- P*
		Vsense	-	50	200	-
	HV IN	PUT ACCURACY WITH FACTORY CALIBRATION COEFFICIENTS(1)				
	VTUE	TUE [V/V] = (GEV+OE+INL)/FS				
Total unadjusted error		[102 [4/4] (OL4.OL.1142]/10	1			1
Total unadjusted error Total unadjusted error at room	VTUE_Afc	Initial accuracy with factory calibration. Ta = 40 °C. Internal voltage reference, AI_TCC = 00\b.	-	0.04	0.15	%FS

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Table 49. Analog input electrical characteristics...continued

All specifications are at VHVDD = -VHVSS = 15 V, VAVDD = VDVDD = 3.3 V, internal 2.5 V reference, ADC at 3 kSPS in Normal-settling mode with 500 samples averaging, each HV analog input (AlxP, AlxN, AlCOM) is connected to an external 2.5 k Ω resistor in series with 1 nF capacitor connected to GND. The offset, gain, and INL parametric are single-ended input-referred to the input pin and characterized to their nominal (linear) ranges, the minimum and maximum specifications cover Ta = -40 °C to 125 °C, typical specifications are at Ta = 40 °C, unless otherwise specified.

Total unadjusted error = gain error + offset error + integral non-linearity

TUE = GE + OE + INL

PARAMETER	SYMBOL	CONDITIONS	MIN	TYP	MAX	UNITS
	VTUE_OTfc	Initial accuracy with factory calibration at Ta = -40 °C to 125 °C. Internal voltage reference, Al_TCC = 00\b.	_	0.1	0.25	%FS
Calibrated offset error	VOE_Afc	Initial offset error with factory calibration. Single-ended inputs. Ta = 40 °C Internal voltage reference, AI_TCC = 00\b.				
		Al1P - Al1N, Gdiff = 16 V/V.	_	5	20	μV
		Al1P - VCM, Al1N - VCM, Gse = 1 V/V	_	50	200	1
		Vsense	_	50	200	1
Calibrated gain error	VGE_Afc	Initial gain error with factory calibration coefficients, Single-ended inputs. Ta = 40 °C. Internal voltage reference, AI_TCC = 00\b.			1	
		AI1P - AI1N, Gdiff = 16 V/V.	_	0.04	0.14	%FS
		AI1P - VCM, AI1N - VCM, Gse = 1 V/V	_	0.04	0.14	1
		Vsense	_	0.04	0.14	1
INL error	VINL_Afc	Initial INL error with factory calibration. Single-ended inputs. Internal voltage reference, Ta = 40 °C External voltage reference, AI_TCC = 00\b.			l	1
		AI1P - AI1N, Gdiff = 16 V/V.	_	10	50	μV
		AI1P - VCM, AI1N - VCM, Gse = 1 V/V	_	50	200	1
		Vsense	_	50	200	1
	· ·	VOLTAGE INPUT DRIFT				-
TUE drift	VTDE	TUE [V/V] = (GEv+OE+INL)/FS/DeltaTemp				
TUE drift VTD	VTDE	Temperature drift error. Single-ended inputs. Internal voltage reference, AI_TCC = 00\b. Ta = -25 °C to 105 °C.	_	3	10	ppm/ °C
		Temperature drift error. Single-ended inputs. Internal voltage reference, AI_TCC = 00\b. Ta = -40 °C to 125 °C.	_	3	10	ppm/
Offset drift VOFFD	VOFFD	Temperature drift error. Single-ended inputs. Internal voltage reference, AI_TCC = 00\b. Ta = -40 °C to 125 °C.	_	_	_	
		Al1P - Al1N, Gdiff = 16 V/V.	_	0.2	0.5	μV/°C
		AI1P - VCM, AI1N - VCM, Gse = 1 V/V	_	2	5	1
		Vsense	_	2	5	1
Gain drift over temperature	VGD	Temperature drift, Single-ended inputs. Ta = -40 °C to 125 °C.				
		Al1P, Al1N, G = 1 and 16 V/V. External voltage reference, Al_TCC = 1x\b.	_	1	2	ppm/
		Al1P, Al1N, G = 1 and 16 V/V. Internal voltage reference, Al_TCC = 00\b.	_	4	8	°C
		Vsense. External voltage reference, AI_TCC = 1x\b.	_	1	2	1
		Vsense. Internal voltage reference, AI_TCC = 00\b.	_	4	8	1
Gain drift over time(2)	VGD1khr	Al1P-VCM, Al1N-VCM, Gse = 1 V/V Al1P-Al1N and Gdiff = 16 V/V. External voltage reference, Al_TCC = 1x\b. Ta = 125 °C.	_	50	_	ppm/ 1000h
		AI1P-VCM, AI1N-VCM, Gse = 1 V/V AI1P-AI1N and Gdiff = 16 V/V. Internal voltage reference, AI_TCC = 00\b. Ta = 125 °C.	_	1000	_	ppm/ 1000h
INL drift	VINLD	INL drift error with factory calibration. External voltage reference, AI_TCC = 00\b. Ta = -40 °C to 125 °C.				
		Al1P - Al1N, Gdiff = 16 V/V.	_	0.03	0.1	μV/°C
		AI1P - VCM, AI1N - VCM, Gse = 1 V/V	_	0.3	1	1
		Vsense	_	0.3	1	1
		HV INPUT CHARACTERISTICS			l	
HV IO DC crosstalk		HV IO victim = 0 V with HV IO adjacent aggressor at ±Full Scale, Ta = 40 °C		1	10	μV/V
HV IO dynamic crosstalk		VAIxP = 10 V switch to VAIyN = -10 V, SCS, data rate = 12 ksps, CH_DELAY = 16.4 µs. Ta = 40 °C.	_	1	10	μV/V
Channel switch time	Tswitch	VIN changes from one input to another input, ADC output code settles within 0.01 % of the final value. ADC is in Single-Cycle Settling mode, 12 kSPS, SINC4 filter	_	<16.4	_	μS
Input voltage noise	Vnoise	Inputs shorted to GND	_	 	_	μVrms

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Table 49. Analog input electrical characteristics...continued

All specifications are at VHVDD = -VHVSS = 15 V, VAVDD = VDVDD = 3.3 V, internal 2.5 V reference, ADC at 3 kSPS in Normal-settling mode with 500 samples averaging, each HV analog input (AlxP, AlxN, AlCOM) is connected to an external 2.5 k Ω resistor in series with 1 nF capacitor connected to GND. The offset, gain, and INL parametric are single-ended input-referred to the input pin and characterized to their nominal (linear) ranges, the minimum and maximum specifications cover Ta = -40 °C to 125 °C, typical specifications are at Ta = 40 °C, unless otherwise specified.

Total unadjusted error = gain error + offset error + integral non-linearity

TUE = GE + OE + INL

SYMBOL	CONDITIONS	MIN	TYP	MAX	UNITS
	ADC in Normal Settling mode versus data rate and channel gain		Noise Table		
	ADC in Normal Settling mode, 1.125KSPS, G = 1 V/V	_	16.4	_	1
	VHVDD above positive input linear range of 10 V	3.8	_	_	V
	VHVSS below negative input linear range of -10 V	3.8	_	_	1
CMRRDC	Shorted differential inputs pair. VCM = -1 V to 1 V DC. DRO = 1.125 ksps	_	_	_	dB
	GDIFF = 16 V/V	_	104	_	1
	GDIFF=1 V/V	_	80	_	1
CMRR50/60	Shorted differential inputs pair. VCM = -1 V to 1 V 50 Hz/60 Hz. DRO = 10 sps, SINC4+SINC4 filter	_	-	_	dB
	GDIFF = 16 V/V	_	184	_	1
	GDIFF = 1 V/V	_	160	_	1
PSRRHV	Shorted differential DC inputs at 0 V, VHVDD = 7 V to 24 V, VHVSS = -24 V to -7 V	_	_	_	dB
	GDIFF = 16 V/V	130	136	_	1
	GDIFF=1 V/V	106	112	_	1
PSRRLV	Shorted differential DC Inputs at 0 V, VAVDD = VDVDD = 3 V to 3.6 V	_	_	_	1
	GDIFF = 16 V/V	80	90	_	1
	GDIFF=1 V/V	58	66	_	-
RIN	Al1P, Al1N, G = 1 and G = 16. Ta = 40 °C	_	1000	_	ΜΩ
		_	1	5	nA
-					-
1			· ·		
IOUT			+25		mA
	•	-20		20	mA
					1101
1	_				
TUE_Ai	Isense. Initial accuracy without CAL coefficients. Internal voltage reference.	_	0.5	1.0	%FS
TUE_OTi	Isense. Initial accuracy without CAL coefficients. Internal voltage reference. External 50 Ω sense resistor connected to GND via CISW. AI_TCC = 01\b. Ta = -25 °C to 105 °C	_	0.6	1.1	%FS
OEi	Isense. Initial accuracy without CAL coefficients. Internal voltage reference. External 50 Ω sense resistor connected to GND via CISW. Al_TCC = 01\b. Ta = 40 °C.	_	0.4	0.8	mA
GEi	Isense. Initial accuracy without CAL coefficients. Internal voltage reference. External 50 Ω sense resistor connected to GND via CISW. Al_TCC = 01\b. Ta = 40 °C.	_	0.3	0.8	%FS
INL	Isense. Initial accuracy without CAL coefficients. External voltage reference. External 50 Ω sense resistor connected to GND via CISW. Al_TCC = 01\b. Ta = 40 °C.	_	0.2	0.5	μА
CURRENT IN	PUT ACCURACY WITH USER CALIBRATION COEFFICIENTS(1) - I-SENSE				
TUE	TUE [A/A] = (GEa+OE+INL)/FS				
TUE_ATC	Isense. Initial accuracy with user calibration coefficients, Ta = 40 °C. Internal voltage reference, 50 Ω sense resistor connected to GND via CISW. AI_TCC = 01\b.	_	0.005	0.01	%FS
TUE_OTC	Isense. Initial accuracy with user calibration coefficients, Ta = -25 °C to 105 °C. Internal voltage reference, external Rsense = 50 Ω, AI_TCC = AI_TCC = 0.1\b.	_	0.05	0.1	%FS
OEC	Isense. Initial gain error with user calibration coefficients, Ta = 40 °C. Internal voltage reference. External 50 Ω sense resistor connected to GND via CISW. AI_TCC = 01\b	_	2	5	μА
	Isense. Initial gain error with user calibration coefficients, Ta = 40 °C. Internal voltage reference, external 50 Ω sense resistor connected to GND via CISW. AI_TCC = 01\b	_	0.005	0.01	%FS
	Isense. Initial gain error with user calibration coefficients, Ta = 40 °C. external voltage	_	0.2	0.5	μΑ
	reference, external 50 Ω sense resistor connected to GND via CISW. AI_TCC = 01\b				<u></u>
	CMRRDC CMRR50/60 PSRRHV PSRRLV RIN IL IOUT IOUT CURRENT TUE_Ai TUE_OTi OEi GEi INL CURRENT IN TUE TUE_ATC TUE_OTC	ADC in Normal Settling mode versus data rate and channel gain ADC in Normal Settling mode, 1.125KSPS, G = 1 V/V VHVDD above positive input linear range of 10 V VHVSS below negative input linear range of -10 V CMRRDC Shorted differential inputs pair. VCM = -1 V to 1 V DC. DRO = 1.125 ksps GDIFF = 16 V/V GDIFF=1 V/V Shorted differential inputs pair. VCM = -1 V to 1 V 50 Hz/60 Hz. DRO = 10 sps, SINC4+SINC4 filter GDIFF = 16 V/V GDIFF = 16 V/V GDIFF = 16 V/V GDIFF = 1 V/V PSRRHV Shorted differential DC inputs at 0 V, VHVDD = 7 V to 24 V, VHVSS = -24 V to -7 V GDIFF = 16 V/V GDIFF = 10 INT GDIFF =	ADC in Normal Settling mode versus data rate and channel gain	ADC in Normal Settling mode versus data rate and channel gain Noise Table	ADC in Normal Settling mode versus data rate and channel gain Noise Table

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Table 49. Analog input electrical characteristics...continued

All specifications are at VHVDD = -VHVSS = 15 V, VAVDD = VDVDD = 3.3 V, internal 2.5 V reference, ADC at 3 kSPS in Normal-settling mode with 500 samples averaging, each HV analog input (AlxP, AlxN, AlCOM) is connected to an external 2.5 kΩ resistor in series with 1 nF capacitor connected to GND. The offset, gain, and INL parametric are single-ended input-referred to the input pin and characterized to their nominal (linear) ranges, the minimum and maximum specifications cover Ta = -40 °C to 125 °C, typical specifications are at Ta = 40 °C, unless otherwise specified.

Total unadjusted error = gain error + offset error + integral non-linearity

TUE = GE + OE + INL

PARAMETER	SYMBOL	CONDITIONS	MIN	TYP	MAX	UNITS
Total unadjusted error at room	TUE_ATC	Isense. Initial accuracy with factory calibration coefficients, Ta = 40 °C. Internal voltage reference, 50 Ω sense resistor connected to GND via CISW. Al_TCC = 01\b.	_	0.04	0.15	%FS
Total unadjusted error over temperature	TUE_OTC	Isense. Initial accuracy with factory calibration coefficients, Ta = -25 $^{\circ}$ C to 105 $^{\circ}$ C. Internal voltage reference, external Rsense = 50 $^{\circ}$ A, Al_TCC = Al_TCC = 0.1\b.		0.1	0.22	%FS
Calibrated offset error	OEC	Isense. Initial gain error with factory calibration coefficients, Ta = 40 °C. Internal voltage reference, external 50 Ω sense resistor connected to GND via CISW. AI_TCC = 01\b		2	5	μА
Calibrated gain error		Isense. Initial gain error with factory calibration coefficients, Ta = 40 °C. Internal voltage reference, external 50 Ω sense resistor connected to GND via CISW. Al_TCC = 01\text{lb}		0.04	0.14	%FS
INL error		Isense. Initial gain error with factory calibration coefficients, Ta = 40 °C. external voltage reference, external 50 Ω sense resistor connected to GND via CISW. AI_TCC = 01\lb		0.2	0.5	μА
		CURRENT DRIFT COEFFICIENTS - I_SENSE		1		
TUE drift	TDE	TUE [A/A] = (GEa+OE+INL)/FS/DeltaTemp				
TUE drift	TDE	Isense. External Rsense = $50~\Omega$ connected to GDN via CISW. Ta = -25 °C to 105 °C. Internal voltage reference, AI_TCC = 01\b.	_	3	10	ppm/ °C
		Isense. External Rsense = 50 Ω connected to GDN via CISW. Ta = -40 °C to 125 °C. Internal voltage reference, AI_TCC = 01\b.	_	3	10	ppm/ °C
Offset drift	OD	Isense. External Rsense = 50 Ω connected to GDN via CISW. Ta = -40 °C to 125 °C. Internal voltage reference, Al_TCC = 01\b.	_	0.04	0.1	μΑ/°C
Gain drift over temperature	GD	Isense. External Rsense = $50~\Omega$ connected to GDN via CISW. Ta = -40 °C to 125 °C. External reference, AI_TCC = 1xlb.	_	1	2	ppm/ °C
		Isense. External Rsense = 50 Ω connected to GDN via CISW. Ta = -40 °C to 125 °C. Internal voltage reference, Al_TCC = 01\b.	_	3	8	ppm/ °C
Gain drift over time(2)	GD1khr	Isense. External Rsense = 50Ω connected to GDN via CISW. Ta = $125 ^{\circ}$ C. External reference, AI_TCC = $1x$ lb.	_	50	_	ppm over 1000h
		Isense. External Rsense = $50~\Omega$ connected to GDN via CISW. Ta = $125~^{\circ}$ C. Internal voltage reference, AI_TCC = 01 \b.	_	1000	_	ppm over 1000h
INL drift	INLD	Isense. External Rsense = 50 Ω connected to GDN via CISW. Ta = -40 °C to 125 °C. External voltage reference, AI_TCC = 01\b.	_	0.002	0.004	μΑ/°C
		CISW				
ON resistance over temperature	OVT_RON	Ta = -40 °C to 125 °C. I = ±22 mA.	180	200	220	Ω
ON resistance linear error	LED_RON	Ta = -40 °C to 125 °C. I = ± 22 mA.	-	0.3	_	Ω/ mA/C
ON resistance non-linear error	NLE_RON	Ta = -40 °C to 125 °C. I = ±22 mA.	_	2	_	Ω
OFF input leakage current	IL	CISW = 10 V. Ta = -25 °C to 105 °C	_	1	5	nA
		CISW = 10 V. Ta = -40 °C to 125 °C	_	1	15	
		LV_MUX INPUTS	•		•	•
LV measurement accuracy						
HVDD-GND	HVDD	_	_	2	_	%FS
HVSS-GND	HVSS	_	-	2	_	%FS
DVDD-GND	DVDD	_	<u> </u>	2	<u> </u>	%FS
LDO-GND	LDO	_	_	2	_	%FS
VREF1-GND	VREF1	_	_	2	_	%FS
VREF2-GND	VREF2	_	_	2	_	%FS
VCM-VCM	VCM	0 V through ADC readback.	<u> </u>	30	<u> </u>	μV
-	-	GPIO0 (ADCP), GPIO1 (ADCN) AS ANALOG INPUT	_	L		100
Analog input signal range	GPIO0, GPIO1	Input range w.r.t the GND.	0.5	Ι_	VREF	V
. a.a.ag input oignai rango	3, 100, 0, 101	SINGLE-ENDED SIGNAL: ADCP-VCM, VCM-ADCN			VIXEI	
Offeet error	OESE			2.5		m\/
Offset error	OESE	Without calibration coefficients, single-ended input		2.5		mV

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Table 49. Analog input electrical characteristics...continued

All specifications are at VHVDD = -VHVSS = 15 V, VAVDD = VDVDD = 3.3 V, internal 2.5 V reference, ADC at 3 kSPS in Normal-settling mode with 500 samples averaging, each HV analog input (AlxP, AlxN, AlCOM) is connected to an external 2.5 k Ω resistor in series with 1 nF capacitor connected to GND. The offset, gain, and INL parametric are single-ended input-referred to the input pin and characterized to their nominal (linear) ranges, the minimum and maximum specifications cover Ta = -40 °C to 125 °C, typical specifications are at Ta = 40 °C, unless otherwise specified.

Total unadjusted error = gain error + offset error + integral non-linearity

TUE = GE + OE + INL

PARAMETER	SYMBOL	CONDITIONS	MIN	TYP	MAX	UNITS
		With factory calibration coefficients, single-ended input	_	10	_	μV
		Precision mode (LV_input chop), single-ended input	_	2	_	μV
Gain error	GESE	Without calibration coefficients, single-ended input	_	6000	_	ppm
		With factory calibration coefficients, single-ended input	_	20	_	ppm
		DIFFERENTIAL SIGNAL: ADCP-ADCN				
Offset error	OEDIFF	Without calibration coefficients, differential input	_	2.5	_	mV
		With factory calibration coefficients, differential input	_	10	_	μV
		Precision mode (LV_input chop), differential input	_	2	_	μV
Gain error	GEDIFF	Without calibration coefficients, differential input	_	6000	_	ppm
		With factory calibration coefficients, differential input	_	20	_	ppm

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10.3 Common system

Table 50. Common system EC table

VHVDD = -VHVSS = 15 V, VAVDD = VDVDD = 3.3 V, typical values are at Ta = 40 °C, DAC at 100 ksps, analog output (AO) is connected to an external 1 kΩ load resistor connected to ground. The parameters are characterized to their linear ranges, unless otherwise stated.

ground. The parameters are characterized to tr	ieli ilileai ranges, uni	less ourerwise stateu.				
PARAMETER	SYMBOL	CONDITIONS	MIN	TYP	MAX	UNITS
		TEMPERATURE SENSOR				
Temperature sensor resolution		Die temperature	_	1/64	_	°C
Temperature sensor accuracy		Die temperature	_	±3	_	°C
		INTERNAL VOLTAGE REFERENCE				
Output voltage	VREF	Internal reference, REF_INT		2.496		V
Initial accuracy		Ta = 40 °C with internal reference	-0.5		0.5	%
Temperature coefficient	TCVREF	Ta = -25 °C to 105 °C	_	±4	±10	ppm/°C
		Ta = -40 °C to 125 °C	_	±6	±15	
Long-term stability(2)	LTS		_	1000	_	ppm over 1000h
Load regulation		0.1 mA sourcing and sinking current load	_	1	_	mV/mA
Supply regulation	SVREF	3 V ≤ VAVDD ≤ 3.6 V, Ta = 40 °C	_	10	-	μV/V
		DACREFBUF				
Load regulation		0.5 mA sourcing and sinking current load	_	10	<u> </u>	μV/mA
Supply regulation	SVREF	3V ≤ VAVDD ≤ 3.6 V, Ta = 40 °C	_	10	_	μV/V
	,	ADCREFBUF				
Load regulation		0.5 mA sourcing and sinking current load	_	10	<u> </u>	μV/mA
Supply regulation	SVREF	3 V ≤ VAVDD ≤ 3.6 V, Ta = 40 °C	_	10	_	μV/V
	<u>'</u>	POWER SUPPLIES			'	
High-voltage supply	VHV	VHVDD - VHVSS	14		T -	V
Positive high-voltage supply	VHVDD	Referenced to AGND	7	15	_	V
Negative high-voltage supply	VHVSS	Referenced to AGND	-32	-15	_	V
Low-supply voltage	VVDD	VDD = VAVDD = VDVDD. Referenced to AGND	2.97	3.30	_	V
Low-voltage supply quiescent current	IVDDx		_	6.0	6.6	mA
High-voltage quiescent current	IHVDD	Al off (PGA OFF, all LV buffer, ADC all off), Current output mode 0 mA (PA ON = 1, VSA ON = 1, CSA ON = 1,	_	2.4	2.6	mA
High-voltage quiescent current	IHVSS	CISW_ON = 0) VSENSE_pin = 0 V, HVDD = -HVSS = 15 V,	_	2.3	2.5	mA
Total quiescent power		AVDD = DVDD = 3.3 V, all other settings are POR default.	_	90	99	mW
Low-voltage supply quiescent current	IVDD	Al martial am (AL SVSCEC DCA ONLO AL SVSCEC ADO	_	11.6	13.3	mA
High-voltage quiescent current	IHVDD	_ Al partial on (Al_SYSCFG.PGA_ON=0, Al_SYSCFG.ADC_ off=0), Current output mode 0 mA (PA_ON = 1, VSA_ON = 1,	_	2.7	3.0	mA
High-voltage quiescent current	IHVSS	- CSA_ON = 1, CISW_ON = 0), VSENSE_pin = 0 V, HVDD = -HVSS = 15 V, AVDD = DVDD = 3.3 V, all other settings are	_	2.3	2.5	mA
Total quiescent power		POR default. (LP OPTION)	_	113	127	mW
Low-voltage supply quiescent current	IVDD	AL (AL OVGOEG POA ON A AL OVGOEG ADO -# 0)	_	11.6	15.0	mA
High-voltage quiescent current	IHVDD	AI on (AI_SYSCFG.PGA_ON=1, AI_SYSCFG.ADC_off=0), Current output mode 0 mA (PA_ON = 1, VSA_ON = 1,	_	3.9	4.3	mA
High-voltage quiescent current	IHVSS	- CSA_ON = 1, CISW_ON = 0), VSENSE_pin = 0 V, HVDD = -HVSS = 15 V, AVDD = DVDD = 3.3 V, all other settings are	_	3.5	3.9	mA
Total quiescent power		POR default.	_	149	172	mW
		DIGITAL I/Os				l
Logic HIGH input voltage	VIH		0. 7*VDVDD	_	-	V
Logic LOW input voltage	VIL		_	_	0. 3*VDVDD	V
Input voltage hysteresis			_	0.3	-	V
Logic HIGH output voltage	VOH	IOH = 3 mA	0. 8*VDVDD	_	_	٧
Logic LOW output voltage	VOL	IOL = -3 mA	_	_	0. 2*VDVDD	V
		OSCILLATORS				
Clock frequency accuracy		Internal oscillator -40 °C to 125 °C	_	0.2	1.1	%
Clock frequency Accuracy		Internal oscillator -25 °C to 105 °C	_	0.2	0.9	%
Input clock duty cycle		External clock applied to OSCIN pin. Frequency = 18.432 MHz	45	50	55	%
		- U				

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Table 50. Common system EC table...continued

VHVDD = -VHVSS = 15 V, VAVDD = VDVDD = 3.3 V, typical values are at Ta = 40 °C, DAC at 100 ksps, analog output (AO) is connected to an external 1 $k\Omega$ load resistor connected to ground. The parameters are characterized to their linear ranges, unless otherwise stated.

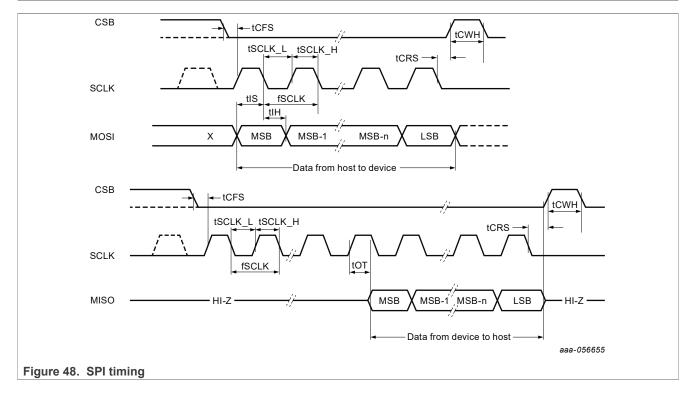
PARAMETER	SYMBOL	CONDITIONS	MIN	TYP	MAX	UNITS	
Oscillator input startup time	SUT OSCIN	18.432 MHz	_	50	_	μS	

10.4 SPI timing specification

Table 51. SPI timing specification

VHVDD = -VHVSS = 15 V, VAVDD = VDVDD = 3.3 V, typical values are at Ta = 40 °C, unless otherwise stated.

PARAMETER	SYMBOL	CONDITIONS	Min	Тур	Max	Units
SERIAL INTERFACE	'				-	
SCLK frequency	f _{SCLK}	_	_	8	32	MHz
SCLK high-pulse width	t _{SCLK_H}	_	14.5	_	_	ns
SCLK low-pulse width	t _{SCLK_L}	_	14.5	_	_	ns
MOSI setup time	t _{IS}	Time to SCLK falling edge	5	_	_	ns
MOSI hold time	t _{IH}	Time after SCLK falling edge	5	_	_	ns
MISO transition time	t _{OT}	Time after SCLK rising edge	_	10.5	15	nA
CSB high pulse width	t _{CWH}	CSB high pulse width	32	_	_	ns
CSB falling setup time	t _{CFS}	Time before SCLK first rising edge	5	_	25	ns
CSB rising setup time	t _{CRS}	Time before SCLK rising edge	5	_	25	ns
DAC conversion wait time	t _{DAC_WAIT}	Required delay wait time from last falling edge of SCLK to the rising edge of CSB pin when SYNDAC_EN = 0; Required delay wait time from last falling edge of SCLK to the rising edge of SYNDAC pin when SYNDAC_EN = 1;	18	_	_	# of sys clock
SYNCDAC pulse width	t _{SYNCDAC_} PW	SYNCDAC signal pulse width with SYNCDAC_EN = 1	2	_	_	# of sys clock



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Table 52. Internal LDO output for digital core

PARAMETER	SYMBOL	CONDITIONS	MIN	TYP	MAX	UNIT
LDO regulation		2.97 V < VDVDD < 3.63 V, 1 µF bypass cap	_	15	_	mV/V

Table 53. CISW internal resistor

PARAMETER	SYMBOL	CONDITIONS	MIN	TYP	MAX	UNIT
On-resistance initial error	IE_RON	Ta = -40 °C. I = 2 mA	_	200	_	Ω
On-resistance over temp	OVT_RON	Ta = -25 °C to 105 °C. I = ±22 mA.	185	_	215	Ω
On-resistance over temp	OVT_RON	Ta = -40 °C to 125°C. I = ±22 mA.	180	_	220	Ω
On-resistance linear error	LE_RON	Ta = 40 °C. I = ±22 mA.	_	0.3	_	Ω/mA
On-resistance non-linear error	NLE_RON	Ta = 40 °C. I = ±22 mA.	_	±2	_	Ω
On-resistance linear error	LED_RON	Ta = -40 °C to 125 °C. I = ±22 mA.	_	0.2	TBD	Ω/mA/C
On-resistance non-linear error	NLED_ RON	Ta = -40 °C to = 125 °C. I = ±22 mA.	_	±0.02	TBD	Ω/C
Over current threshold - low to high	_	_	_	35	_	mA
Over current threshold - high to low	_	_	_	30	_	
Current limiter settling	_	_	_	20	_	mA
Current limiter settling time	_	_	_	30	_	μS
Iq CISW	_	_	_	10	_	μA

Table 54. Reliability stress

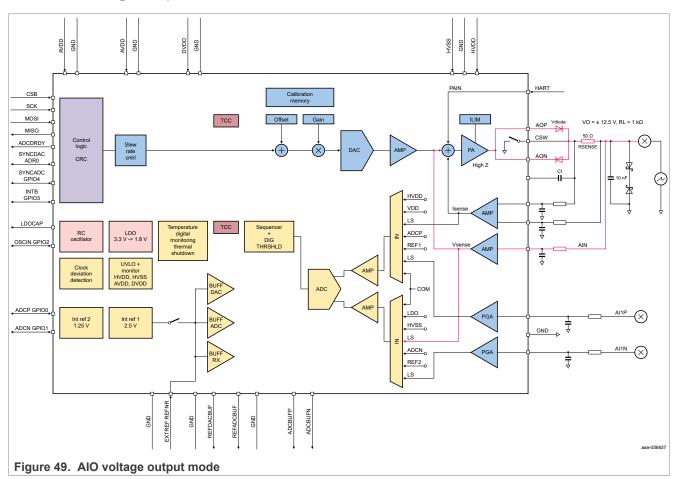
PARAMETER	SYMBOL	CONDITIONS	MIN	TYP	MAX	UNIT
Post-stress VREF voltage drift	HAST	with PreCon, 130 °C/85 % RH up to 384 hours with higher power supplies	-0.75	_	0.75	%
	TMCL	-65 °C to 150 °C temperature cycle at 500 and 1000 cycles read points	-0.75	_	0.75	%
	HTOL	125 °C with highest supply voltages (±26 V, 3.63 V) up to 2000 hrs	-0.75	_	0.75	%
	PreCon	Bake: 125 °C/24 hr, Soak: 30 °C/60 % RH/192 hr, Reflow: 260 °C/3 cyc	-0.75	_	0.75	%
	HTSL	175 °C up to 600 hours	-0.75	_	0.75	%
Post-stress gain error drift	HAST	with PreCon, 130 °C/85 % RH up to 384 hours with higher power supplies	-0.75	_	0.75	%
	TMCL	-65 °C to 150 °C temperature cycle at 500 and 1000 cycles readpoints	-0.75	_	0.75	%
	HTOL	125 °C with highest supply voltages (±26 V, 3.63 V) up to 2000 hrs	-0.75	_	0.75	%
	PreCon	Bake: 125 °C/24 hr, Soak: 30 °C/60 %RH/192 hr, Reflow: 260 °C/3 cyc	-0.75	_	0.75	%
	HTSL	175 °C up to 600 hours	-0.75	_	0.75	%

11 Application information

This section provides various application diagrams in different modes.

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11.1 AIO voltage output mode



11.1.1 Output compliance voltage

The maximum output voltage is defined in Table 48.

The maximum allowable output compliance voltage can be calculated as below:

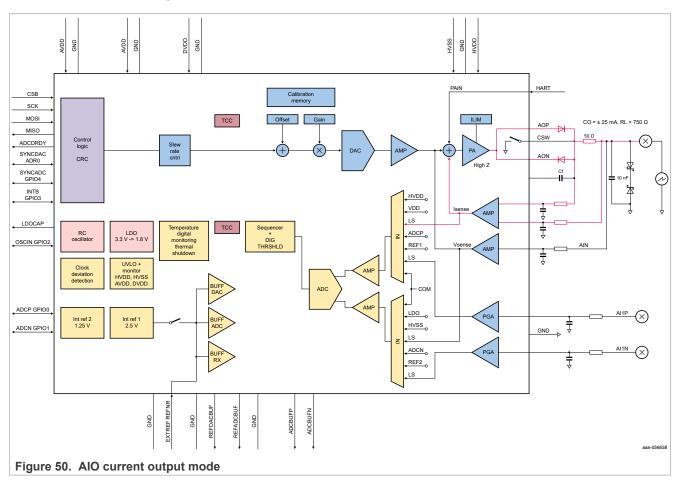
$$Voutmax = HVDD - HEADROOM - Vdiode - I*RSENSE$$
 (35)

$$Voutmin = HVSS + HEADROOM + Vdiode + I*RSENSE$$
 (36)

And $V_{REF} = 2.5 \text{ V}$ with internal reference voltage.

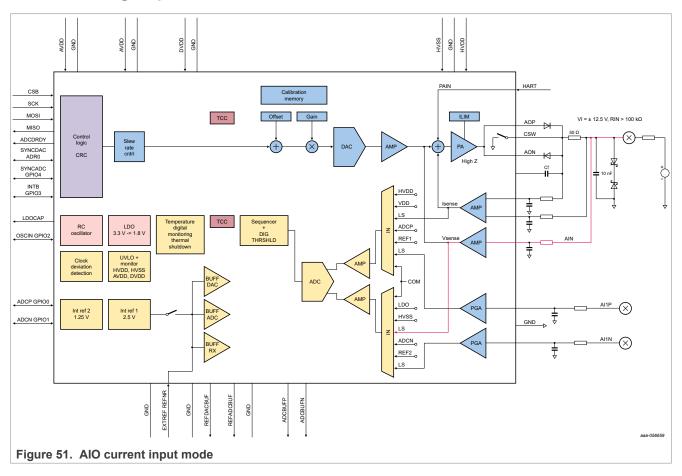
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11.2 AIO current output mode



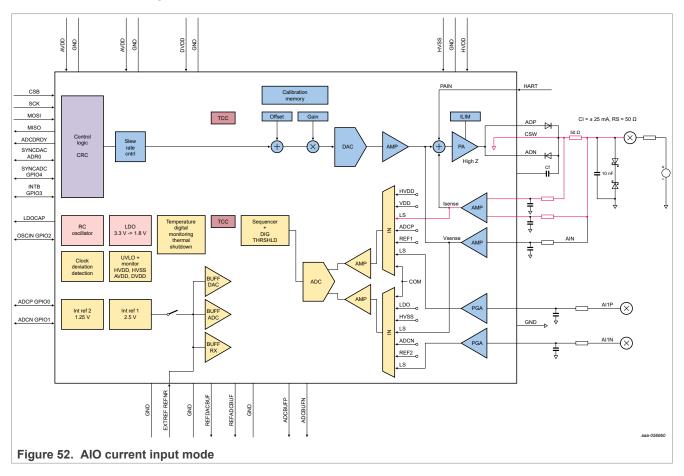
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11.3 AIO voltage input mode



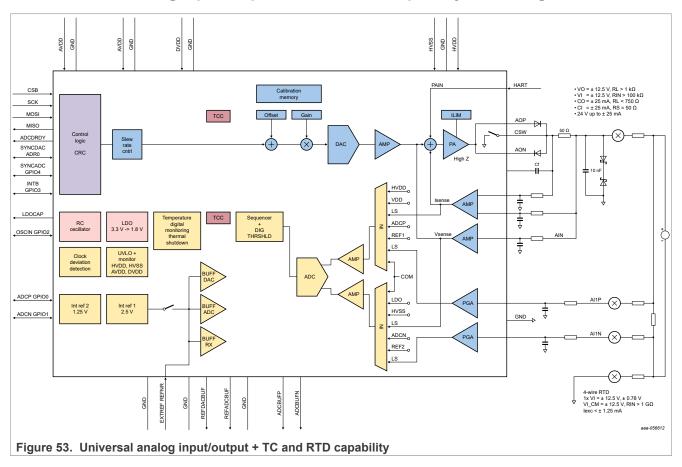
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11.4 AIO current input mode



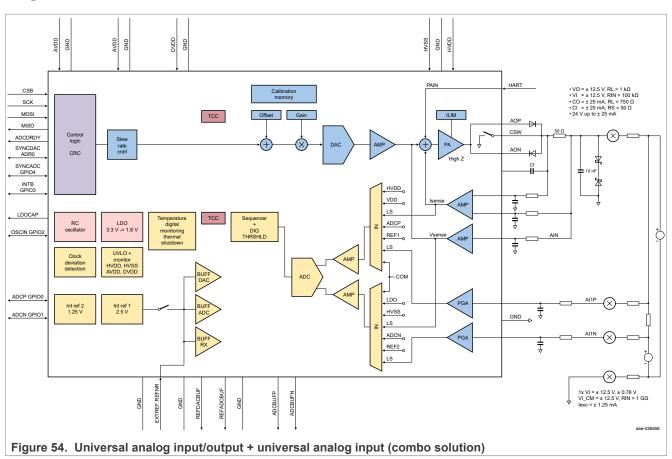
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11.5 Universal analog input/output + TC and RTD capability block diagram



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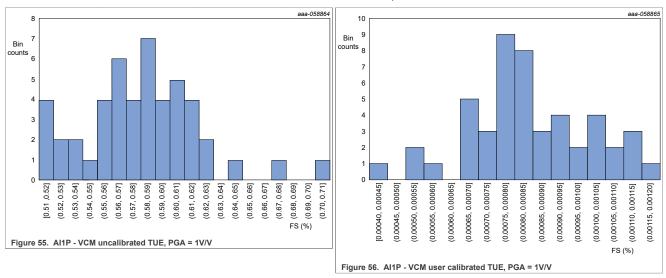
11.6 Universal analog input/output + universal analog input (combo solution) block diagram



12 Typical operating characteristics

Typical operating characteristics

VHVDD = -VHVSS = 15 V, VAVDD = VDVDD = 3.3 V, internal 2.5 V reference, Ta = 40 °C, unless otherwise specified.



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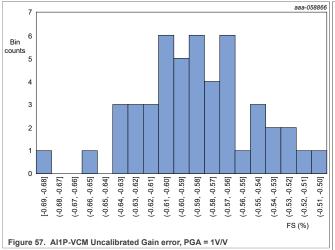
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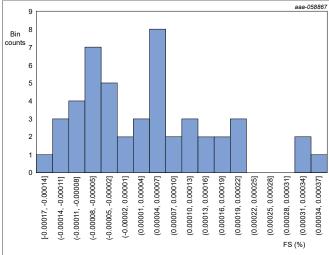
Document feedback

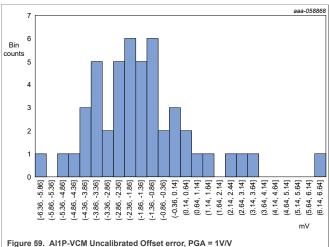
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Typical operating characteristics...continued

VHVDD = -VHVSS = 15 V, VAVDD = VDVDD = 3.3 V, internal 2.5 V reference, Ta = 40 °C, unless otherwise specified.







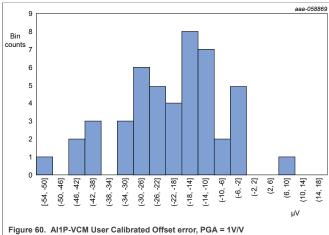
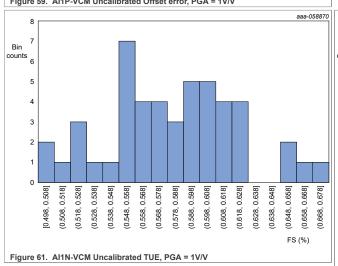
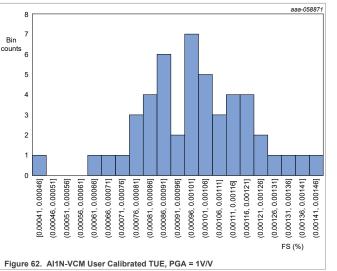


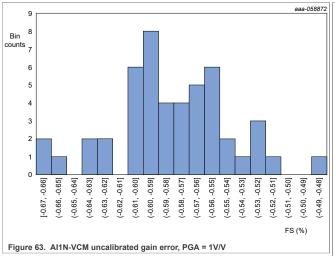
Figure 58. AI1P-VCM User Calibrated Gain error, PGA = 1V/V

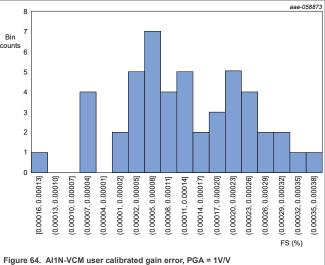


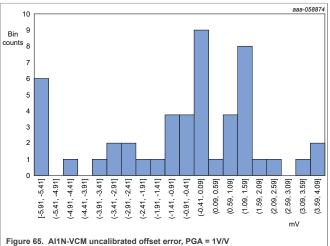


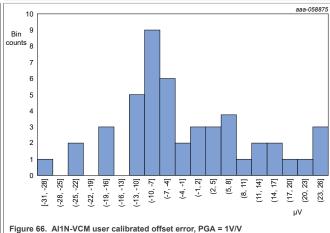
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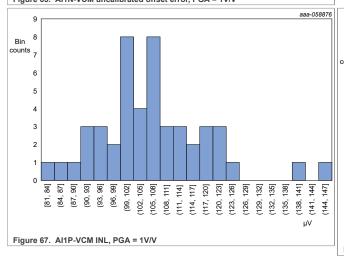
Typical operating characteristics...continued

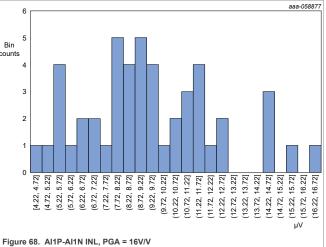






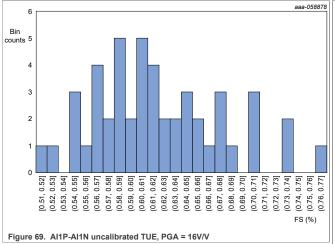


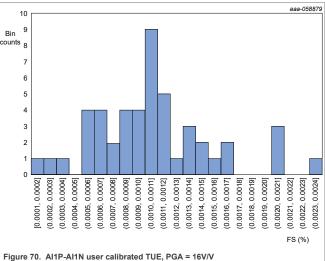


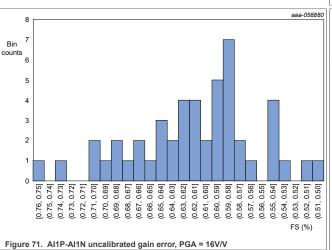


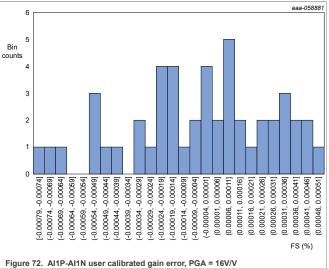
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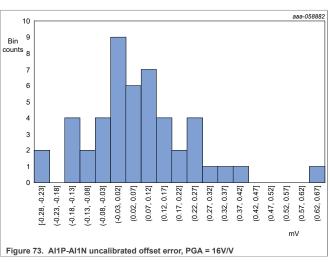
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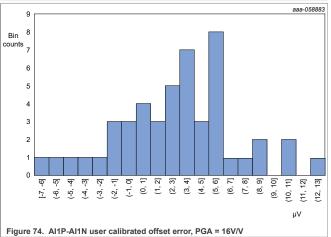








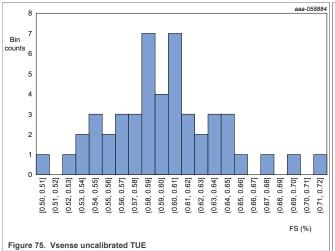


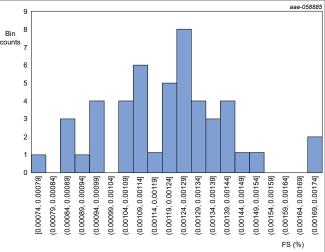


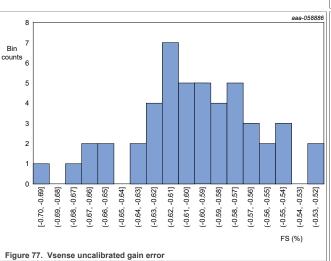
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Typical operating characteristics...continued

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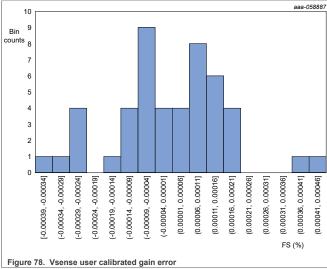
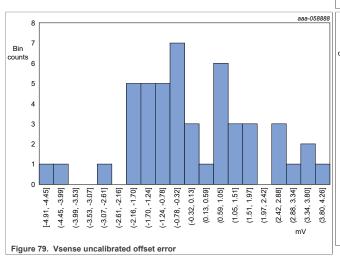
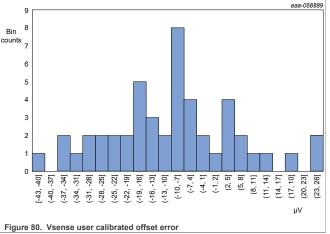


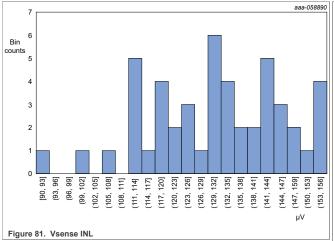
Figure 76. Vsense user calibrated TUE

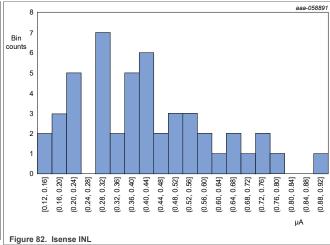


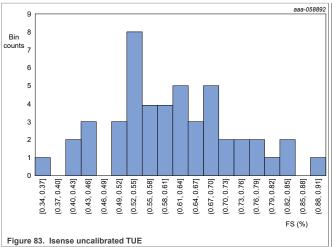


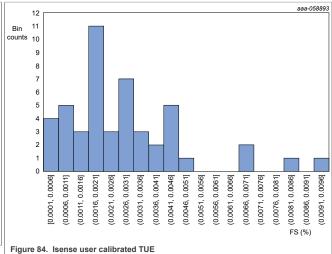
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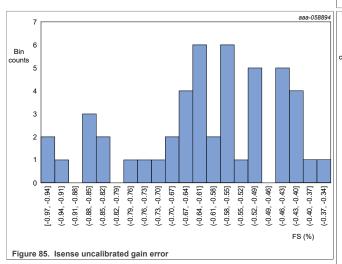
Typical operating characteristics...continued

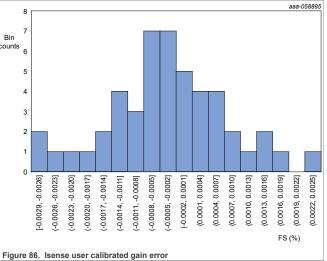






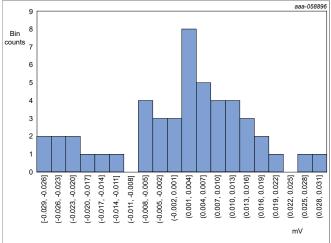






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Typical operating characteristics...continued



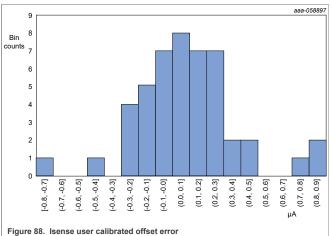
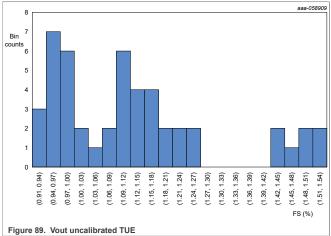
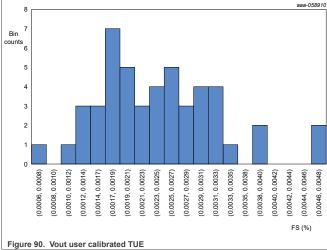
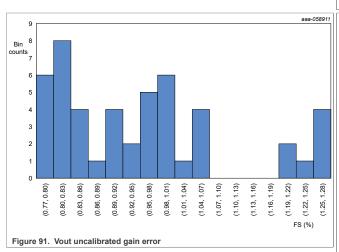
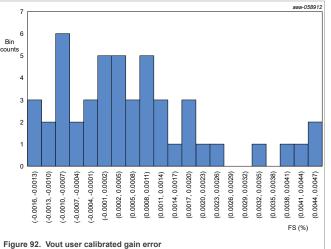


Figure 87. Isense uncalibrated offset error



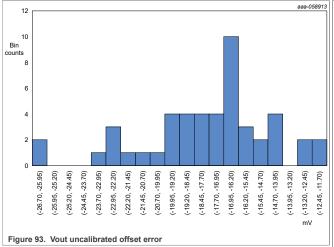


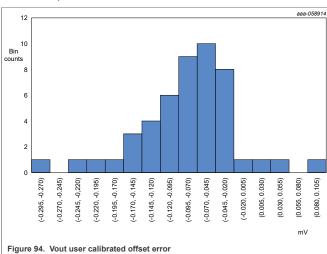


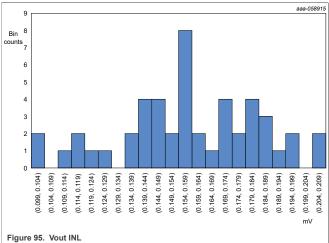


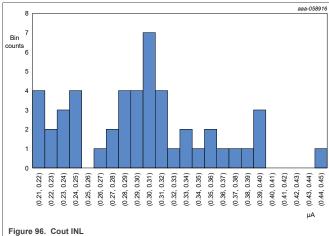
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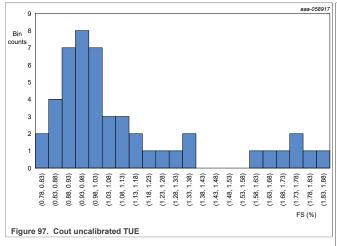
Typical operating characteristics...continued

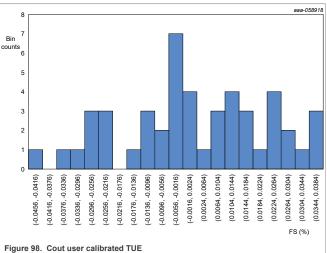








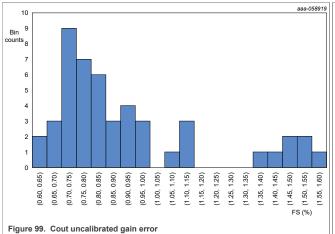


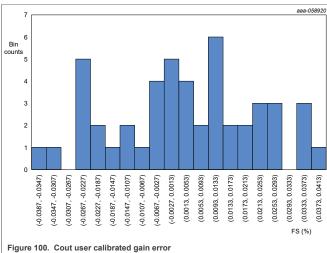


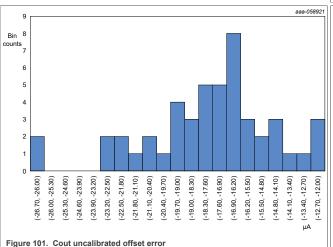
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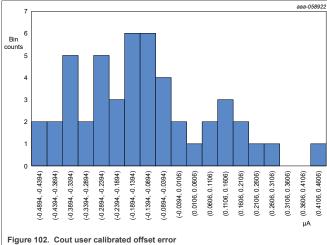
Typical operating characteristics...continued

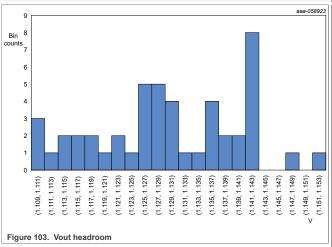
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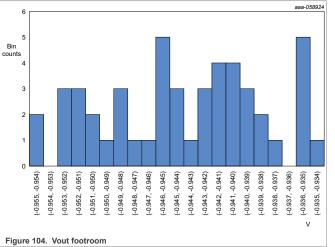








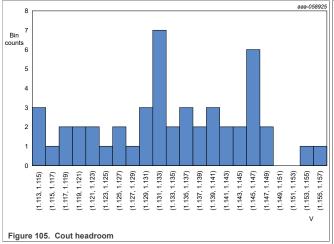


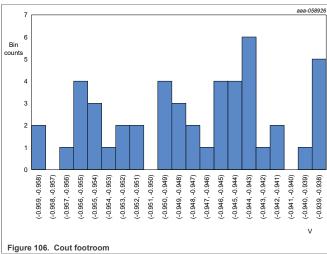


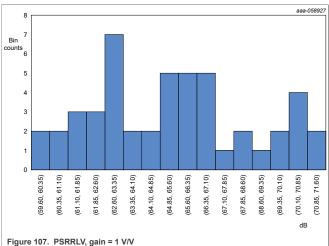
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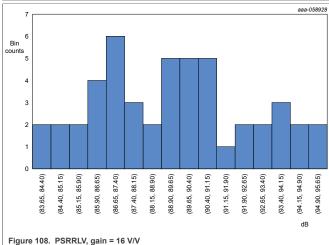
Typical operating characteristics...continued

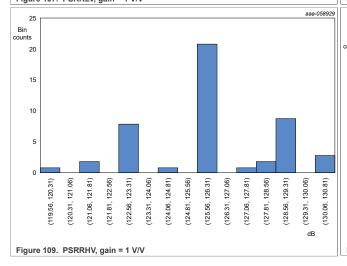
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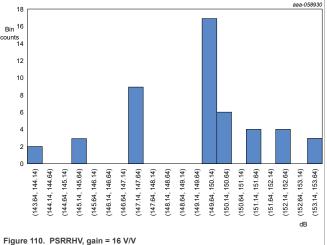








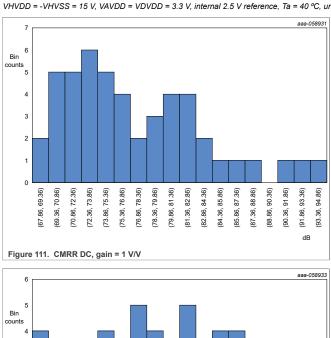


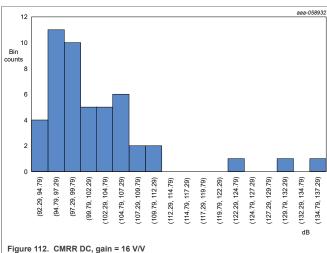


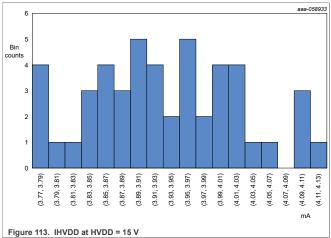
Software Configurable Universal Low-Power AIO-AFE

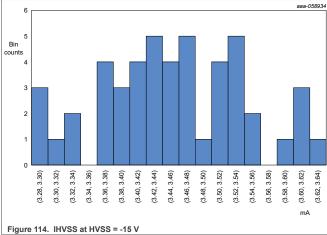
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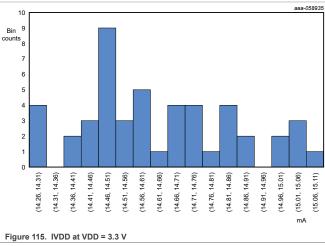
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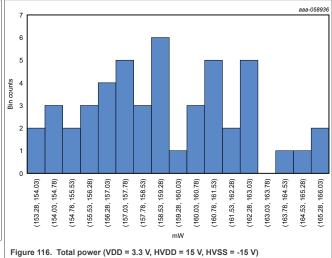








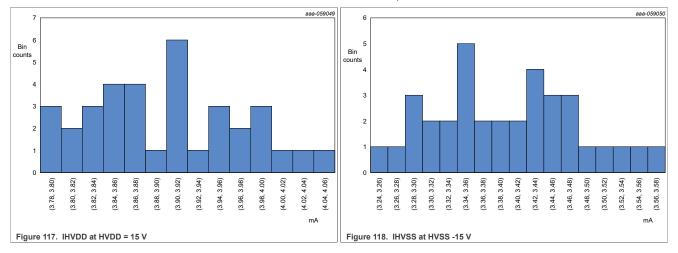




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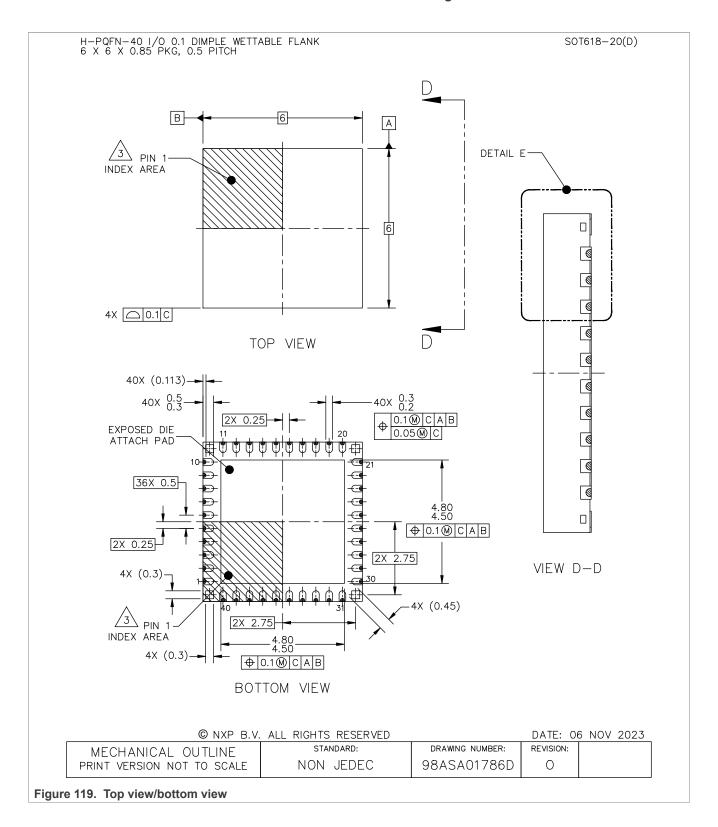
Typical operating characteristics...continued

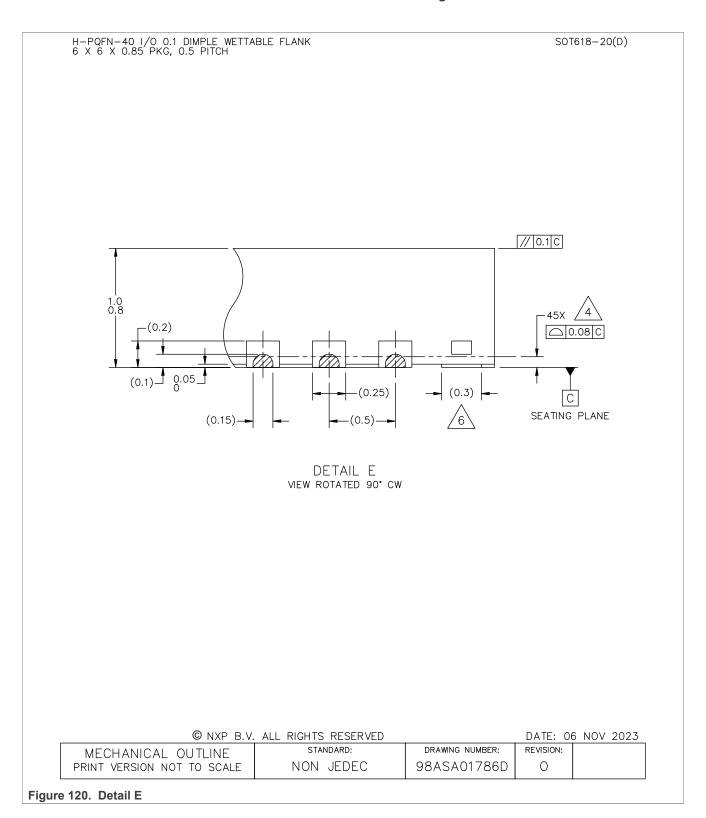
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13 Package outline

HVQFN-40, thermal enhanced thin quad flat package, no leads, dimple wettable flank; 40 terminals, 0.5 mm pitch, $6 \text{ mm} \times 6 \text{ mm} \times 0.8 \text{ mm}$ body





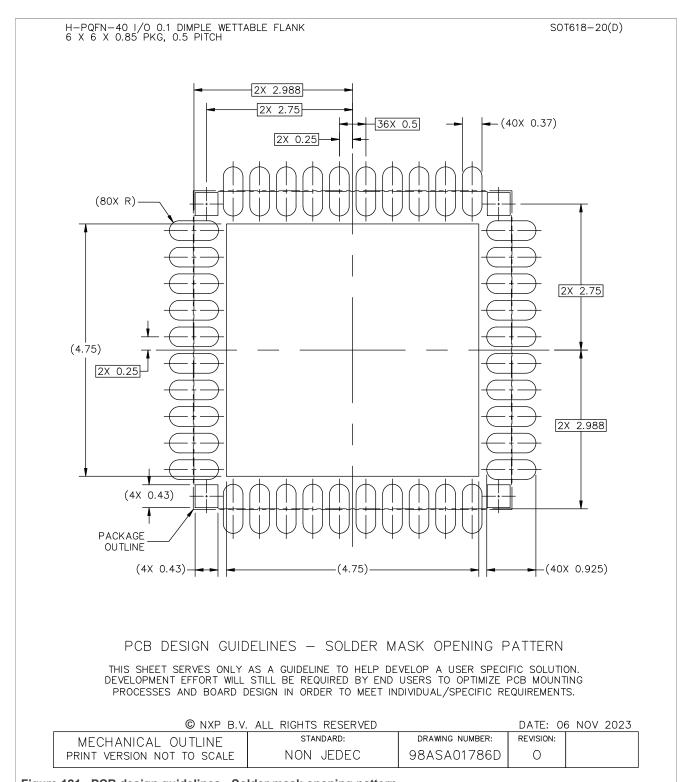


Figure 121. PCB design guidelines - Solder mask opening pattern

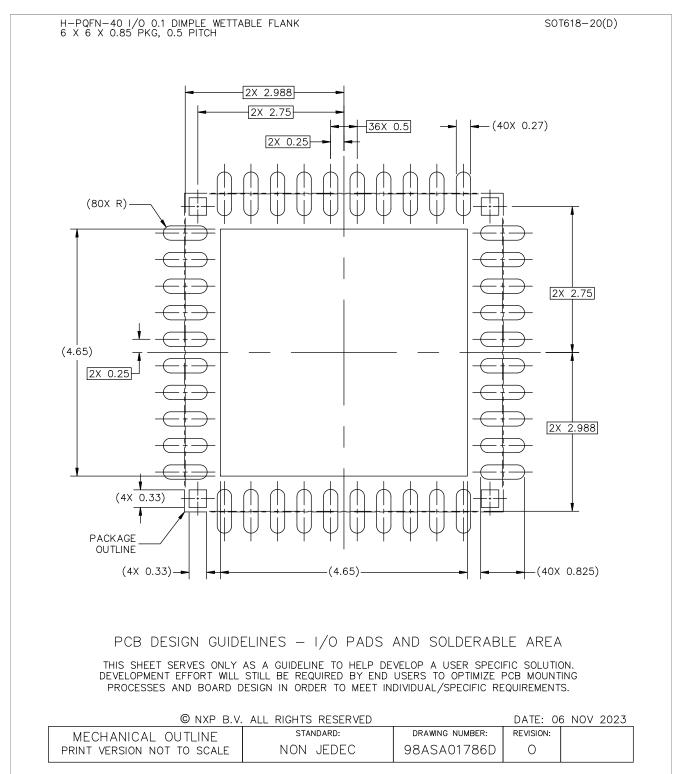
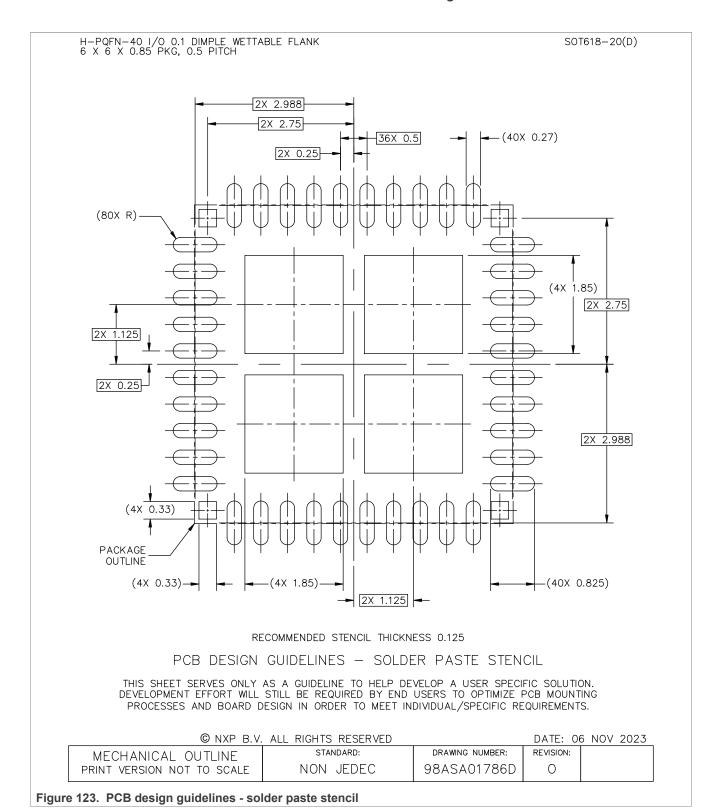


Figure 122. PCB design guidelines - I/O pads and solderable area

Software Configurable Universal Low-Power AlO-AFE



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SOT618-20(D)

H-PQFN-40 I/O 0.1 DIMPLE WETTABLE FLANK 6 X 6 X 0.85 PKG, 0.5 PITCH

NOTES:

- 1. ALL DIMENSIONS ARE IN MILLIMETERS.
- 2. DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994.

 $\sqrt{3}$ PIN 1 FEATURE SHAPE, SIZE AND LOCATION MAY VARY.

 $\sqrt{4}$ Coplanarity applies to leads, anchoring pads and die attach flag.

5. MIN. METAL GAP FOR LEAD TO EXPOSED PAD SHALL BE 0.2 MM.

6. ANCHORING PADS.

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MECHANICAL OUTLINE STANDARD: DRAWING NUMBER: REVISION:

98ASA01786D

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Figure 124. Notes

PRINT VERSION NOT TO SCALE

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15 Revision history

Table 55. Revision history

Document ID	Release date	Description
NAFE33352 v.2.0	5 September 2025	 Updated per CIN# 202509002I Section 1 "General description": Updated input-protection circuit value from '70 V' to '65 V'. Section 7.6.5.1 "PGA input operating ranges": Updated the equation for VCM_{max} and defined values for positive full scale (PFS). Section 7.6.2: Updated the minimum resistance value from 50 kΩ to 2.2 kΩ. Section 7.1 "Overview": Updated linear voltage ranges from ±5 V to ±0.625 V. Updated Table 1 "ESD stress rating and latch-up", Table 15 "Conversion start trigger", Table 34 "18-bit bipolar range", Table 48 "Analog output electrical characteristics", Table 50 "Common system EC table". Updated Figure 50 "AIO current output mode", Figure 51 "AIO current input mode", and Figure 52 "AIO current input mode". Editorial updates
NAFE33352 v.1.0	05 March 2025	Initial version

Software Configurable Universal Low-Power AIO-AFE

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Data sheet status

Document status ^{[1][2]}	Product status ^[3]	Definition
Objective [short] data sheet	Development	This document contains data from the objective specification for product development.
Preliminary [short] data sheet	Qualification	This document contains data from the preliminary specification.
Product [short] data sheet	Production	This document contains the product specification.

- [1] Please consult the most recently issued document before initiating or completing a design.
- [2] The term 'short data sheet' is explained in section "Definitions".
- [3] The product status of device(s) described in this document may have changed since this document was published and may differ in case of multiple devices. The latest product status information is available on the Internet at URL https://www.nxp.com.

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Software Configurable Universal Low-Power AIO-AFE

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