Driving DC and Stepper Motors

Featuring the MC33879A

1 Introduction

The MC33879A is a configurable octal switch which drives a variety of loads. This application note illustrates how to use the MC33879A to drive a DC motor or a stepper motor. The configurations in this application note use the FRDM-33879A-EVB kit as the MC33879A evaluation platform.

Freescale analog ICs are manufactured using the SMARTMOS process, a combinational BiCMOS manufacturing flow integrating precision analog, power functions, and dense CMOS logic together on a single cost-effective die.

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2 Overview

The first step in configuring the MC33879A as a DC or stepper motor driver is to understand how to build various H-Bridge configurations with the available drain and source outputs of the internal MOSFETs.

A DC motor requires one full H-Bridge (also described as two half-bridges) and a stepper motor requires two full H-Bridges. The MC33879A has eight internal MOSFETs, consequently providing eight drain outputs and eight source outputs. Each full H-Bridge requires four MOSFETs, so the MC33879A can drive either two DC motors or one stepper motor at a time.

Figure 1 through Figure 4 show various MOSFET configurations.



Figure 1. High-side (left) and Low-side (right) Configurations





Figure 3. Full H-Bridge Configuration



Figure 4. Dual H-Bridge Configuration

3 DC Motor Configuration Example

3.1 DC Motor Basics

Driving a DC motor requires one full H-Bridge. A full H-Bridge consists of two high-side MOSFETs and two low-side MOSFETs. In this example, MOSFETs 7 and 8 are high-side and MOSFETs 5 and 6 are low-side. Unlike a gate driver driving external MOSFETs, the MC33879A has internal MOSFETs. This means the gates of the MOSFETs are inside the device and only the sources and drains of these MOSFETs are accessible externally.

The sources and drains can be used to build custom H-Bridges. The setup block diagram in Figure 5 shows a sample configuration of a full H-Bridge using the MC33879A. The drains of the high-side MOSFETs (D7 and D8) are connected to power, while the sources of the low-side MOSFETs (S5 and S6) are connected to ground.

The source of the left high-side MOSFET (S8) is connected to the drain of the left low-side MOSFET (D5). This connection (shown in red) is connected to the positive terminal of the DC motor. Likewise, the source of the right high-side MOSFET (S7) is connected to the drain of the right low-side MOSFET (D6). This connection (shown in blue) is connected to the negative terminal of the DC motor. The connection between the red and blue bars represents the DC motor.



Figure 5. DC Motor Setup Block Diagram

Figure 6 through Figure 9 show the various ways of driving the motor using a full H-Bridge. When the switch on the gate is in the closed position, the MOSFET is turned on. When the switch on the gate is in the open position and grayed out, the MOSFET is turned off. The bright green line shows the flow of current through the H-Bridge.

To drive a DC motor in the forward direction, one high-side MOSFET (8) and the diagonal low-side MOSFET (6) must be turned on. This causes current to flow through the DC motor, making it spin in the forward direction. To drive the motor in the backward direction, the configuration is mirrored so the other high-side MOSFET (7) and the other low-side MOSFET (5) are turned on, while the other two MOSFETs are off. This causes current to flow in the opposite direction, making the motor spin in the backward direction. Figure 6 shows both the forward and backward configurations and results.

NOTE

H-Bridges are symmetric, so the S8/D5 vertex may be connected to the negative terminal of the DC motor, while the S7/D6 vertex is connected to the positive terminal of the DC motor. All this does is reverse the forward and backward directions.



Figure 6. DC Motor Forward (left) and Backward (right) Configurations

Either both high-side MOSFETs or both low-side MOSFETs must be turned on while the other two are off to brake the motor. This cuts off all current flowing through the motor, forcing it to stop abruptly. Figure 7 shows both braking methods.



Figure 7. DC Motor Braking Configurations

Alternatively, if a softer stop is desired, the motor can be allowed to "free run." In this situation, all MOSFETs are turned off and the motor is left to slowly wind down on its own. This is depicted in Figure 8.



Figure 8. DC Motor Free Run Configuration

CAUTION

Do not use the three configurations shown in Figure 9. These conditions create shoot-through current that could damage the system. When a high-side MOSFET and a low-side MOSFET are connected to each other and are both on at the same time, power and ground are shorted together.



Figure 9. Shoot-through Current Configuration

3.2 Experimental Setup

To use the MC33879A and SPIGEN to drive a DC motor, first configure the FRDM-KL25Z to act as a Freedom SPI Dongle (FSD). See the FRDM 33879A-EVB user guide for instructions to configure the FRDM-KL254Z as an FSD, as shown in Figure 10.



Figure 10. FRDM-33879A-EVB System Setup

When connecting the DC motor as the load, use the configuration shown in Figure 11. On the SW2 block, switches 7 and 8 are closed and switches 1 - 6 are open. On the SW3 block, switches 5 and 6 are closed while switches 1 - 4 and switches 7 and 8 are open.

NOTE

The source and drain settings of MOSFETS 1 - 4 do not affect this particular DC motor example, since this example only uses MOSFETs 5 and 6. However, to avoid shorting power to ground, it is best to leave any unused switches open rather than closed.



Figure 11. DC Motor Switch and Connector Configuration

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Figure 12 shows the two H-Bridges that are constructed using the FRDM-33879A-EVB



Figure 12. Stepper Motor H-Bridges Using the FRDM-33879A-EVB

3.2.1 Using SPIGen

If not already having done so, go to www.freescale.com/FRDM-33879A-EVB and find the Jump Start section. Download the SPIGen software and the **FRDM-33879A-EVB-SPIGEN.spi** SPIGen configuration file.

The SPIGen configuration file contains examples for controlling a motor using the configuration in Figure 10. The following steps show how to run a batch file which spins the motor for three seconds and brakes for two seconds. There are many other example single commands and batch files which can be sent to the MC33879A via SPIGen to control the motor in various ways.

First, install and open SPIGen. Open the SPIGen file found on the FRDM-33879A-EVB webpage. The interface is shown in Figure 13. Make sure the USB cable on the FRDM board is connected to the KL25Z port, not the SDA port. If it connects properly, the RGB LED on the FRDM board turns blue and SPIGen indicates the SPI Dongle is connected.

RDM-33879A-EVB-SPIGEN.spi - SPIGe	'n						
	FRDM-33879A-EVB SPI Generator ×						
File Edit View Configuration US	File Edit View Configuration US8 to SPI Dongle Help						
🗄 🗋 🎽 🖬 🐰 🖻 🛍 🕼 🕘 🖕							
SPI Words			부 × SPI Word Sent				
		15 14 13 12 11 10	9 8 7 6 5 4 3 2 1 0				
			SPI Word Received				
		15 14 13 12 11 10	9 8 7 6 5 4 3 2 1 0				
			= 0 = 1				
	Word To Send						
🖃 🗁 Generic		Length In Bits: 🔘 8 💿 16 🔘 2	4 🔘 32 🔘 40 💮 Binary 🖲 Hex				
Single Command			Þ				
⊕-/ <u>→</u> MC33813							
⊕ / GD3000			Send Once Send				
⊕-/ <u>→</u> MC33816			Continuously				
	CDT Word Copping Log	Eutra Dina	O vide Commande				
🖃 🦢 МСЗЗНВ2001	SP1 Word Session Log		Quick commands				
MC33PT2000		EN High Low	ALL OFF				
		IN5 High Low	ALL_ON ALL_ON				
		IN6 High Low	DC_CW DC_bake1				
		High Low	DC_brake2				
		High Low	0N1 0N2				
			ON3 ON4				
		High Low	ON5 ON6				
		High Low	0N7 0N8				
		High Low	SM_CCWa_17_35 SM_CCWb_28_35 +				
	Disable Logging (Improves Speed)	Hign Low	Saura Dalata				
	Save Clear	Set Defaults	Save Delete				
Ready	I SP	I Dongle Firmware Ver: 5.3.0 Word Sent: 0x00	000000000 Word Rcvd: 0x000000000 CAP NUM SCRL				

Figure 13. SPIGen Interface

In the Generic->Single Command->Extra Pins section, shown in Figure 14, set **EN** high to enable the device and **IN5/IN6** low to disable PWMing on outputs 5 and 6. Even if PWMing is later used, it is best to start off by setting these two inputs low.

RDM-33879A-EV8.spi - SPiGen						
FRDM-33879A-EVB SPI Generator ×						
File Edit View Configuration USB to SPI Dongle Help						
SPI Words			# ×			
		15 14 13 12 11 10 9	9 8 7 6 5 4 3 2 1 0 SPI Word Received			
		15 14 13 12 11 10 9	9 8 7 6 5 4 3 2 1 0			
Device View 3 × Generic Generic MC3814 MC3814 MC3816 MC33916 MC33978 MC33972000	Word To Send	Extra Pins Extra Pins Extra Pins EN High Low N6 High Low High Low High Low High Low High Low High Low High Low High Low High Low	4 32 40 Bnary @ Hex 0 9 SP10 Send Once Send 0 SP11 Send Once Continuously Quak Commands Quak Commands ALL_OFF DC_COW D			
	Save Clear	Set Defaults	Deele			
Ready	I SPI	I Dongle Firmware Ver: 5.3.0 Word Sent: 0x00	00000000 Word Revd: 0x000000000 CAP NUM SCRL ,;;			

Figure 14. Input Signals Setup

In the Generic->Batch Commands->Batch Name section, shown in Figure 15, select the **DC_single_brake** batch. This batch file spins the motor for some time before braking it.

FRDM-33879A-EVB.spi - SPIGen					- 0 X
Au	FF	RDM-33879A-EVB SPI	Generator		×
File Edit View Configuration	USB to SPI Dongle Help				
E 🗋 🚅 🔒 l 🐰 ங 🛍 l 🖨 🎯 .	,				
SPI Words					ů ×
			15 14 13 12 11 10 9 8	SPI 3 7 6 5 4 3 2	1 0
			15 14 13 12 11 10 9 8	3 7 6 5 4 3 2	1 0
				= 0	= 1
Device View # ×	Ratch Command Social Log	a			
a	bacch command bession Log	ALL_OFF		DC_CW	
Generic		ALL_ON DC_brake1	<	* Wait 3 s DC brake1	Send Once
Batch Commands		DC_brake2 DC_CCW		* Wait 2 s	Send
■ Image: MC33813		DC_CW DC_free	Move Up		Continuously
MC33814		ON1 ON2	Hove Down		
🖶 🦢 MC33909		ON3 ON4	Add Pause		
MC33978 MC33PT2000		ON5 ON5	Add Wait		
		ON7	Clear All		
I		SM_CCWa_17_35	FN High ==> I ow ==>		
I		SM_CCWc_28_46	IN5 High ==> Low ==>		
I		SM_CWa_17_35	IN6 High ==> Low ==>		
I		SM_CWC_28_46	High ==> Low ==>		
I		SM_CWd_28_35	(High ==>) Low ==>		
I			High ==> Low ==>		
I			High ==> Low ==>		
I			High ==> Low ==>		
I	Disable Logging (Improves Speed)		(righ ==>) Low ==>	Patch Name	
I	Log SPI Words Sent and Received			DC_single_brake	-
I	Save Clear			ALL	
				DC_ALL	
				DC_single_free	
Ready		SPI Dongle Fin	mware Ver: 5.3.0 Word Sent: 0x000000	0 PWM_DC_CCW	CAP NUM SCRL
				SM_CCW	
				SM CW	

Figure 15. DC Motor Batch Files

Clicking Send Continuously sends the batch file multiple times, causing the motor to turn on and off continuously (see Figure 16).

RDM-33879A-EVB.spi - SPIGen		×	
	FRDM-33879A-EVB SPI	Generator	×
File Edit View Configuration USB to SP	Dongle Help		
SPI Words			a x
			SPI Word Sent
		15 14 13 12 11 10 9 8 7 6 5	4 3 2 1 0
			SPI Word Received
		15 14 13 12 11 10 9 8 7 6 5	4 3 2 1 0
			= 0 = 1
Device View			
Batch Con	mand Session Log Commands Available	Commands To S	iend
Generic	ALL_ON DC_brake1	* Wait 3s	Send Once
Batch Commands	DC_brake2 DC_CCW	*Wait 2 s	Send
	DC_CW DC_free	Move Up	Continuously
	ON1 ON2	Prove bown	
н 🗁 MC33909	ON3 ON4	Add Pause	
⊕ → MC33978 ⊕ → MC33PT2000	ON5 ON6	Add Wait	
	ON7 ON8	Clear All	
	SM_CCWa_17_35 SM_CCWb_28_35	EN High ==> Low ==>	
	SM_CCWc_28_46 SM_CCWd_17_46	INS High ==> Low ==>	
	SM_CWa_17_35 SM_CWb_17_46	IN6 High ==> Low ==>	
	SM_CWc_28_46 SM_CWd_28_35	High ==> Low ==>	
		High ==> Low ==>	
		High ==> Low ==>	
		High ==> Low ==>	
		High ==> Low ==>	
Disabl	e Logging (Improves Speed)	Batch Name	
Log S	1 words sent and keceived	DC_single_bra	
S	Ve Clear	Save	Delete
Ready	SPI Dongle F	irmware Ver: 5.3.0 Word Sent: 0x000000000 Word Row	d: 0x0000000000 CAP NUM SCRL

Figure 16. Running the DC Motor Via Batch File

To stop the sequence, click **Stop** (see Figure 17).

FRDM-33879A-EVB.spi - SPIGen			
; File Edit View Configuration USB to SPI Dongle Help	FRDM-33879A-EVB SPI	Generator	×
[SFI Words		15 14 13 12 11 10 9 8 15 14 13 12 11 10 9 8	P SPI Word Sent 7 6 5 4 3 2 1 0 SPI Word Resolved SPI Word Resolved SPI Word Resolved 1 0 1 7 6 5 4 3 2 1 0 9 0 = 0 = 1 1 1 1
Dense View # × → Generic The second of the	Commands Available ALL_OFF ALL_ON DC_brake1 DC_brake2 DC_Gree DC_Free ON1 ON3 ON4 ON4 ON5 ON5 ON5 SM_CCV0_28_35 SM_CCV0_28_35 SM_CCV0_27_46 SM_CCV0_27_46 SM_CCV0_27_46 SM_CCV0_27_46 SM_CCV0_27_46 SM_CV0_27_46 SM_CV0_27_46 SM_CV0_27_46 SM_CV0_28_35 SM_C	> > Move Lon Move Don Add Pase Add Wat Clear Al DIS High ==> Low ==> DIS High ==> Low ==> DIS High ==> Low ==> High ==> Low ==>	ommands To Send CC_WWat3 5 CC_ptrake1 Weat2 4 Stop
Ready	SPI Dongle Fir	mware Ver: 5.3.0 Word Sent: 0x00C0	Word Rovd: 0x0050 CAP NUM SCRL

Figure 17. Stopping the DC Motor Batch File

Using the same hardware setup configuration as in Figure 11, other commands may be used to control the motor. Table 1 gives a list of DC motor batch files available in the SPIGen file for the FRDM-33879A-EVB.

Table 1 Additional DC Motor Batch Files

Batch Command	Sequence	Description
DC_ALL	 Turn motor on CW Wait two seconds Brake type 1 Wait 500 ms Turn motor on CCW Wait two seconds Brake type 2 Wait 500 ms Turn motor on CW Wait two seconds Let free-wheel Wait one second Turn motor on CCW Wait two seconds Let free-wheel Wait one second Wait two seconds Let free-wheel Wait two seconds Wait two seconds 	Demonstrates all SPI-controlled features of the DC motor control
DC_single_brake	 Turn motor on Wait three seconds Brake type 1 Wait two seconds 	Turns motor on (spins clockwise), then stops motor by braking with type 1 brake
DC_single_free	Turn motor onWait three secondsLet free-wheelWait two seconds	Turns motor on (spins clockwise), then stops motor by free-wheeling
PWM_DC_CCW	 Turn #8 on Set IN6 high Wait 95 ms Set IN6 low Wait five ms 	Simulates PWMing with SPIGen to spin motor counter-clockwise
PWM_DC_CW	 Turn #7 on Set IN5 high Wait 95 ms Set IN5 low Wait five ms 	Simulates PWMing with SPIGen to spin motor clockwise

Table 2 lists DC motor quick commands. Quick commands can be used to send individual SPI messages. These commands (shown in Figure 18) can be sent once or continuously.

Table 2 Additional DC Motor Quick Commands

Quick Command	Value (Hex)	Description
DC_CCW	0xA0	Turns on #6/#8 for counter-clockwise rotation
DC_CW	0x50	Turns on #5/#7 for clockwise rotation
DC_brake1	0xC0	Turns on #7/#8 for type 1 braking
DC_brake2 0x30 Turns on #5/#6 for type 2 braking		Turns on #5/#6 for type 2 braking
DC_free	0x00	Turns off all outputs for free-wheeling
ON1	0x01	Turns on #1

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Table 2 Additional DC Motor Quick Commands (continued)

ON2	0x02	Turns on #2
ON3	0x04	Turns on #3
ON4	0x08	Turns on #4
ON5	0x10	Turns on #5
ON6	0x20	Turns on #6
ON7	0x40	Turns on #7
ON8	0x80	Turns on #8



Figure 18. Quick Commands

3.2.2 Using mbed

Example source code is available on the mbed[™] website www.mbed.com. The FRDM-KL25Z must be configured as an mbed dongle, to run the mbed examples. Follow the instructions on the mbed website to configure the FRDM-KL25Z, then import the program for running a DC motor here: https://developer.mbed.org/teams/Freescale/code/FRDM-33879A-EVB_Brushed_DC_Motor_Control.

Major sections of the source code are described by the following. The code may be modified using the mbed compiler to fit the needs of the application. Alternatively, if another programming language or compiler is used, the code may also be used as pseudocode.

In the INITS section of the code, all pins are initialized. This includes the four SPI pins; the chip select (cs) is a digital output and is controlled manually. In the DC motor example, the outputs IN5 and IN6 are configured as PWM outputs. Two timers are created: one for changing direction and one for stepping the motor. Additionally, the green and red LEDs of the RGB LED on the FRDM-KL25Z are initialized. The LEDs give a visual indication of the direction of the spinning motor. This is optional but useful for debugging purposes.

```
/*--INITS-----*/
SPI spi(PTD2, PTD3, PTD1); //mosi, miso, clk
DigitalOut cs(PTD0); //cs
DigitalOut en(PTA1); //en
PwmOut in5(PTA12); //in5
PwmOut in6(PTA5); //in6
DigitalOut cw(LED_GREEN); //forward LED
DigitalOut ccw(LED_RED); //backward LED
```

Figure 19. Brushed DC Motor Initialization Code Section

The example defines several constants. Each constant, when sent as a SPI command, turns on one output. As an example, **ON1** has the value of 0x01 which turns on output 1. To turn on multiple outputs at once, the constants can be ORed together (e.g. to turn on outputs 1 and 2 only, the SPI command **ON1 | ON2** would be sent).

CONSTANTS/	
nsigned const ON1 = 0×01 ;	
nsigned const ON2 = $0x02$;	
nsigned const ON3 = $0x04$;	
nsigned const ON4 = 0x08;	
nsigned const ON5 = $0x10$;	
nsigned const ON6 = $0x20$;	
nsigned const ON7 = $0x40$;	
nsigned const ON8 = 0×80 ;	
nsigned const ALL_OFF = 0x00;	

Figure 20. Brushed DC Motor Constant Definitions

The init_spi function initializes the SPI bus. Here the SPI is configured as an 8-bit transfer with the data being valid on the falling edge of the clock. The frequency is set to 4.0 MHz.

Figure 21. Brushed DC Motor init_spi Function

The MC33879A actually communicates via 16-bit SPI messages. However, the KL25Z microcontroller supports 8-bit SPI messages only. Fortunately, since the chip select can be controlled manually, two 8-bit words can be sent to create one 16-bit SPI message. The chip select is pulled low at the beginning of the transfer and is only pulled high again once the second word has been sent.

Figure 22. Brushed DC Motor send_spi Function

The code in the first part of main turns all LEDs off, pulls the chip select high, initializes the SPI, sets IN5 and IN6 low initially, and enables the device. The code making the motor spin is inside the while loop, which runs indefinitely. The first block of code makes the motor spin in a clockwise direction by turning on outputs 5 and 7, and then leaves them on for one second. Then outputs 6 and 8 are turned on while outputs 5 and 7 are turned off again, making the motor spin in a counterclockwise direction for one second. The PWMing function of the device is demonstrated in the next section. Here IN5 is set up to PWM with a period of 100 microseconds and a 50% duty cycle. Once the PWM is set up and started, output 7 is turned on via the SPI. After three seconds, the PWM output is turned off by setting the duty cycle to 0. Then all outputs are turned off. This sequence is then repeated for IN6 and output 8.

Note that the RGB LED on the FRDM-KL25Z changes color depending on which direction the motor is spinning. Even though the LED should be green when going forward and red when going backward, it actually is indigo and pink, respectively, due to the blue LED of the RGB LED being connected to one of the SPI signals.

```
int main(void)
{
             //turn off green LED
//turn off red LED
   cw = 1;
   ccw = 1;
             //set cs high
   cs = 1;
   init spi(); //initialize SPI
   in5 = 0;
             //set in5 PWM low
   in6 = 0;
             //set in6 PWM low
   en = 1;
              //set en high (enable device)
   while(true)
   {
       //SPI only
       cw = 0;
                             //turn on green LED
                             //turn off red LED
       CCW = 1;
                              //5 and 7 ON (forward)
       send_spi(ON5 | ON7);
       wait ms(1000);
                              //wait 1 second
       CW = 1;
                              //turn off green LED
                              //turn on red LED
       CCW = 0;
       send spi(ON6 | ON8);
                              //6 and 8 ON (backward)
                              //wait 1 second
       wait_ms(1000);
       //SPI with PWMing
       CW = 0;
                              //turn on green LED
                              //turn off red LED
       ccw = 1;
       in5.period us(100);
                              //set period for 5
       in5.write(0.5);
                             //set duty cycle for 5
                             //7 ON
       send spi(ON7);
       wait_ms(3000);
in5.write(0);
send_spi(ALL_OFF);
                             //wait 3 seconds
//set duty cycle for 5 (OFF)
                             //turn all outputs off
       CW = 1;
                              //turn off green LED
       CCW = 0;
                              //turn on red LED
       in6.period_us(100);
                             //set period for 6
       in6.write(0.5);
                              //set duty cycle for 6
       send spi(ON8);
                             //8 ON
                             //wait 3 seconds
       wait_ms(3000);
                             //set duty cycle for 6 (OFF)
//turn all outputs off
       in6.write(0);
       send_spi(ALL_OFF);
      //end while()
   }
```

```
} //end main()
```

Figure 23. Brushed DC Motor Main Function

4 Stepper Motor Configuration Example

4.1 Stepper Motor Basics

To drive a stepper motor, two full H-Bridges are required. A full H-Bridge consists of two high-side MOSFETs and two low-side MOSFETs, so two full H-Bridges require a total of eight MOSFETs. In this example, MOSFETs 1, 2, 3, and 4 are high-side and MOSFETs 5, 6, 7, and 8 are low-side. Unlike a gate driver which drives external MOSFETs, the MC33879A has internal MOSFETs. This means the gates of the MOSFETs are inside the device and only the sources and drains of these MOSFETs are accessible externally.

The sources and drains can be used to build custom H-Bridges. The setup block diagram in Figure 24 shows a sample configuration of two full H-Bridges using the MC33879A. The drains of the high-side MOSFETs (D1, D2, D3, and D4) are connected to power while the sources of the low-side MOSFETs (S5, S6, S7, and S8) are connected to ground.

On the first H-Bridge on the left, the source of the left high-side MOSFET (S1) is connected to the drain of the left low-side MOSFET (D8). This connection, shown in red, is connected to one of the terminals on the stepper motor. Likewise, the source of the right high-side MOSFET (S2) is connected to the drain of the right low-side MOSFET (D7). This connection, shown in yellow, is connected to another terminal of the stepper motor. The connections between the red and yellow bars and the green and blue bars represent the stepper motor.



Figure 24. Stepper Motor Setup Block Diagram

The following figures show the various ways of driving the stepper motor using two full H-Bridges. When the switch on the gate is in the closed position, the MOSFET is turned on. When the switch on the gate is in the open position and grayed out, the MOSFET is turned off. The bright green line shows the flow of current through the H-Bridge.

To drive a stepper motor in the forward direction, a certain sequence must be followed. These steps are the following:

- 1. G1, G3, G5, and G7 ON; all others OFF
- 2. G2, G3, G5, and G8 ON; all others OFF
- 3. G2, G4, G6, and G8 ON; all others OFF
- 4. G1, G4, G6, and G7 ON; all others OFF

Figure 25 shows these steps visually.



Figure 25. Stepper Motor Forward Sequence

To drive the stepper motor in the opposite direction, the sequence must be followed backwards. In this case, the steps would be as follows:

- 1. G1, G3, G5, and G7 ON; all others OFF
- 2. G1, G4, G6, and G7 ON; all others OFF
- 3. G2, G4, G6, and G8 ON; all others OFF
- 4. G2, G3, G5, and G8 ON; all others OFF

Figure 26 shows these steps visually.



Figure 26. Stepper Motor Backward Sequence

All other configurations do not make the stepper motor turn. The shoot-through configurations are shown in Figure 27. Any combination of these four shoot-through scenarios should be avoided.



Figure 27. Stepper Motor Shoot-through Configuration

4.2 Experimental Setup

To use SPIGen and the MC33879A to drive a stepper motor, first configure the FRDM-KL25Z to act as a Freedom SPI Dongle (FSD). See the FRDM-33879A-EVB user guide for instructions to configure the FRDM-KL254Z as an FSD, as shown in Figure 28.



Figure 28. FRDM-33879A-EVB System Setup

When connecting the stepper motor as the load, use the configuration in Figure 29. On the SW2 block, switches 1 - 4 are closed and switches 5 - 8 are open. On the SW3 block, switches 5 - 8 are closed while switches 1 - 4 are open.



Figure 29. Stepper Motor Switch and Connector Configuration

Figure 30 shows the two H-Bridges constructed using the FRDM-33879A-EVB.



Figure 30. Stepper Motor H-Bridges Using FRDM-33879A-EVB

4.2.1 Using SPIGen

The SPIGen file (.spi extension) on the www.freescale.com/FRDM-33879A-EVB webpage has examples for controlling a motor with the configuration shown above in Figure 30. The following steps show how to run a batch file which spins the motor in a counterclockwise direction. There are many other example single commands and batch files which can be sent to the MC33879A via SPIGen to control the motor in various ways.

First, install and open SPIGen. Open the SPIGen file found on the FRDM-33879A-EVB webpage. The interface is shown in Figure 31. Make sure the USB cable on the FRDM board is connected to the KL25Z port, not the SDA port. If it connects properly, the RGB LED on the FRDM board turns blue and SPIGen indicating the SPI Dongle is connected.

RDM-33879A-EVB-SPIGEN.spi - SPIG	ien .							
	FRDM-33879A-E	VB SPI Generator	×					
File Edit View Configuration U	: File Edit View Configuration USB to SPI Dongle Help							
SRI Words								
51110103			SPI Word Sent					
		15 14 13 12 11 10	9 8 7 6 5 4 3 2 1 0					
		15 14 12 12 11 10	SPI Word Received					
			= 0 = 1					
Device View A ×								
Generic	Word To Send	Length In Bits: 🔘 8 💿 16 🔘	24 🗇 32 🗇 40 💮 Binary 💿 Hex					
Single Command			þ					
Bach Commands								
H GD3000			Send Once Send					
в 🚰 MC33816			Continuously					
	SPI Word Session Log	Extra Pins	Quick Commands					
MC33HB2001 Registers		EN High Low						
		IN5 High Low	ALL_OFF					
		IN6 High Low	ALL_ON DC_CCW					
		High Low	DC_brake1 DC_brake2					
		High Low	DC_free E ON1					
			ON2 ON3					
		High Low	ON4 ON5					
		High Low	ON7 ON8					
		High Low	SM_CCWa_17_35 SM_CCWb_28_35					
	Disable Logging (Improves Speed)	High Low						
	Save Clear	Set Defaults	Save Delete					
Ready	I sp	Dongle Firmware Ver: 5.3.0 Word Sent: 0x	000000000 Word Rcvd: 0x000000000 CAP NUM SCRU					

Figure 31. SPIGen Interface

Stepper Motor Configuration Example

In the Generic->Single Command->Extra Pins section, shown in Figure 32, set **EN** high to enable the device and **IN5/IN6** low to disable PWMing on outputs 5 and 6.

🚊 FRDM-33879A-EVB.spi - SPIGen				
FRDM-33879A-EVB SPI Generator ×				
File Edit View Configuration U	ISB to SPI Dongle Help			
:] 🧭 🖬 👌 🛍 🖏 🥮 🖉 🚽				
51110103			SPI Word Sent	
		15 14 13 12 11 10	9 8 7 6 5 4 3 2 1 0	
			SPI Word Received	
		15 14 13 12 11 10	9 8 7 6 5 4 3 2 1 0	
			= 0 = 1	
Device View				
	Word To Send			
Generic		Length In Bits: 🔘 8 🔘 16 🔘 2-	4 0 32 0 40 0 Binary O Hex	
Batch Commands			0	
⊕ 👉 MC33813				
MC33816 MC22000			Send Once Send Continuously	
⊕-@ MC33978				
ia-@ MC33PT2000	SPI Word Session Log	Extra Pins	Quick Commands	
		EN High Low		
		IN5 High Low	ALL_OFF ALL_ON	
		IN6 High Low	DC_CCW DC_CW	
		High Low	DC_brake1 DC_brake2	
		High Low	DC_free E ON1	
			0N2 0N3	
		High Low	ON5 ON6	
		High Low	ON7 ON8	
		High Low	SM_CCWa_17_35 SM_CCWb_28_35 ~	
	Disable Logging (Improves Speed)	High Low	Save Dalate	
	Save Clear	Set Defaults	Jave Delete	
Ready	11(-	SPI Dongle Firmware Ver: 5.3.0 Word Sent: 0x00	000000000 Word Rcvd: 0x0000000000 CAP NUM SCRL	

Figure 32. Input Signals Setup

In the Generic->Batch Commands->Batch Name section, shown in Figure 33, select the **SM_CCW** batch. This particular batch file spins the motor in a counterclockwise direction.

RDM-33879A-EVB.spi - SPIGen			
; File Edit View Configuration USB to SPI Dongle I	FRDM-33879A-EVB SPI Generator		×
SPI Words			ά×
	15 14 13 15 14 13	3 12 11 10 9 8 7 6 5 4 3 12 11 10 9 8 7 6 5 4	SPI Word Sent i 3 2 1 0 SPI Word Received i 3 2 1 0
Bettice View 0 X Image: Single Command Batch Command Sesso Image: Single Command MC33813 Image: Single Command MC33814 Image: Single Command MC33918 Image: Single Command MC33978 Image: Single Command MC33972000 Image: Single Command MC33972000	Log Commands Available ALL_OPI DC_brake1 DC_brake1 DC_brake1 DC_CFW DC_CFW DC_CFW DC_CFW DC_CFW DC_WA DC_SW DC_WA DS DS DS </th <th></th> <th>= 0 = 1</th>		= 0 = 1
Ready	SPI Dongle Firmware Ver: 5.3.0	Word Sent: 0x0000000(PWM_DC_CCW	CAP NUM SCRL
		PWM_DC_CW SM_CCW SM_CW	

Figure 33. Stepper Motor Batch Files

By clicking the "Send Continuously" button as shown in Figure 34, the batch file sends multiple times, spinning the motor continuously.

FRDM-33879A-EVB.spi - SPIGen					×
	FI	RDM-33879A-EVB SPI (Generator		×
File Edit View Configuration	USB to SPI Dongle Help				
SEE Words	7				n ×
SPI WOIDS				SPI W	ord Sent
			15 14 13 12 11 10 9 8	7 6 5 4 3 2	1 0
				SPI Word I	Received
			15 14 13 12 11 10 9 8	7 6 5 4 3 2	1 0
				= 0	= 1
Device View 🛛 🕮 🗙					
	Batch Command Session Log	Commands Available		Commands To Send SM CCWa 17 35	
Generic		ALL_ON DC_brake1	<	* Wait 250 ms SM_CCWb_28_35	Send Once
Batch Commands		DC_brake2 DC_CCW	Movello	* Wait 250 ms SM_CCWc_28_46	Send
⊕- MC33813		DC_CW DC_free	Move Down	* Wait 250 ms SM_CCWd_17_46	Continuously
₩ 🍙 MC33816		ON1 ON2		* Wait 250 ms	
		ON3 ON4	Add Pause		
- C33PT2000		ON5 ON6	Add Walt		
		ON7 ON8	Clear All		
		SM_CCWa_17_35 SM_CCWb_28_35	EN High ==> Low ==>		
		SM_CCWc_28_46 SM_CCWd_17_46	IN5 High ==> Low ==>		
		SM_CWa_17_35 SM_CWb_17_46	IN6 High ==> Low ==>		
		SM_CWC_28_46 SM_CWd_28_35	High ==> Low ==>		
			High ==> Low ==>		
			High ==> Low ==>		
			High ==> Low ==>		
			[High ==>] Low ==>]		
	Disable Logging (Improves Speed)			Batch Name	
	Save Clear			Sava Delata	
				Jave Delete	
Ready		SPI Dongle Fin	mware Ver: 5.3.0 Word Sent: 0x000000	0000 Word Rcvd: 0x0000000000	CAP NUM SCRL .:

Figure 34. Running the Stepper Motor Via Batch File

To stop the sequence, click the "Stop" button, as shown in Figure 35.

FRDM-33879A-EVB.spi - SPIGen					- 0 X
	F	RDM-33879A-EVB SPI G	enerator		×
File Edit View Configuration	USB to SPI Dongle Help				
E 🗋 🎽 🖌 🖌 🛍 🕼 🎯	,				
SPI Words					Ф ×
			15 14 13 12 11 10 9 8	SPIW	1 0
				CDT Word D	
			15 14 13 12 11 10 9 8	7 6 5 4 3 2	1 0
				= 0	= 1
Device View # ×	Rateb Command Costion Los				
	SM_CCWc_28_46	ALL_OFF	>	SM_CCWa_17_35	
E- Generic	* Wait 250 ms SM_CCWd_17_46	ALL_ON DC_brake1	<	* Wait 250 ms SM_CCWb_28_35	Send Once
Batch Commands	* Wait 250 ms SM_CCWa_17_35	DC_brake2 DC_CCW		* Wait 250 ms SM_CCWc_28_46	Chur
in-iar MC33813	* Wait 250 ms SM_CCWb_28_35	DC_CW DC_free	Move Op	* Wait 250 ms SM_CCWd_17_46	Stop
MC33816	* Wait 250 ms SM_CCWc_28_46	ON1 ON2	Hove bown	* Walt 250 ms	
🕀 🦢 MC33909	* Wait 250 ms SM_CCWd_17_46	ON3 ON4	Add Pause		
MC33978 MC33PT2000	* Wait 250 ms SM_CCWa_17_35	ON5 ON6	Add Wait		
	* Wait 250 ms	ON7 ON8	Clear All		
	* Wait 250 ms	SM_CCWa_17_35	EN High ==> Low ==>		
	* Wait 250 ms	SM_CCWc_28_46	IN5 High ==> Low ==>		
	* Wait 250 ms	SM_CWa_17_46 SM_CWa_17_35	IN6 High ==> Low ==>		
	*Wait 250 ms	SM_CWc_28_46	(High ==>) Low ==>		
	"Wait 250 ms	SM_CW0_20_35	High ==> Low ==>		
	* Wait 250 ms		High ==> Low ==>		
	SM_CCWd_17_46 * Wait 250 ms		High ==> Low ==>		
	SM_CCWa_17_35 * Wait 250 ms		High ==> Low ==>		
	Disable Longing (Improves Speed)		(righ ==>) Low ==>	Batch Name	
	Log SPI Words Sent and Received			SM_CCW -	
	Save Clear			Save Delete	
Ready		SPI Dongle Firm	ware Ver: 5.3.0 Word Sent: 0x0055	Word Rcvd: 0x0069	CAP NUM SCRL

Figure 35. Stopping the Stepper Motor Batch File

4.2.2 Using mbed

Example source code is available on the mbed website www.mbed.com. The FRDM-KL25Z must be configured as an mbed dongle to run the mbed examples. Follow the instructions on the mbed website to configure the FRDM-KL25Z and then import the program for running a stepper motor here: https://developer.mbed.org/teams/Freescale/code/FRDM-33879A-EVB_Stepper_Motor_Control.

Major sections of the source code are described by the following. The code may be modified using the mbed compiler to fit the needs of the application. Alternatively, if another programming language or compiler is used, the code may also be used as pseudocode.

In the INITS section of the code, all pins are initialized. This includes the four SPI pins; the chip select (cs) is a digital output and is controlled manually. In the stepper motor example, the outputs IN5 and IN6 are configured as digital outputs, because they are not used as PWM signals. Two timers are created: one for changing direction and one for stepping the motor. Additionally, the green and red LEDs of the RGB LED on the FRDM-KL25Z are initialized. They are used to give a visual indication of the direction of the spinning motor. This is optional but useful for debugging purposes.

```
/*--INITS------*/
SPI spi(PTD2, PTD3, PTD1); //mosi, miso, clk
DigitalOut cs(PTD0);
                      //cs
DigitalOut en(PTA1);
                       //en
                       //in5
DigitalOut in5(PTA12);
DigitalOut in6(PTA5);
                       //in6
Ticker timer1;
                       //direction timer
Ticker timer2;
                       //step timer
DigitalOut cw(LED GREEN); //forward LED
DigitalOut ccw(LED RED);
                       //backward LED
```

Figure 36. Stepper Motor Inits Code Section

The example includes four constant definitions. Each constant, when sent as a SPI command, turns on a set of outputs. As an example, **ClockwiseA** has the value of 0x55, turning on outputs 1, 3, 5, and 7. Only four constants are defined because only four commands are needed for the four steps of the stepper motor.

/*CONST	FANTS					*/
unsigned	const	ClockwiseA	=	0x55;	//turn on 1-7,	3-5
unsigned	const	ClockwiseB	=	0x69;	//turn on 1-7,	4-6
unsigned	const	ClockwiseC	=	0xAA:	//turn on 2-8,	4-6
unsigned	const	ClockwiseD	=	0x96;	//turn on 2-8,	3-5

Figure 37. Stepper Motor Constant Definitions

Two variables are defined in the example. The **direction** variable indicates the direction of the motor (0 or 1); **step** indicates the step state (0 through 3).

```
/*--VARIABLES-----*/
unsigned short direction = 1; //direction of motor
unsigned short step = 0; //step of stepper motor
```

Figure 38. Stepper Motor Variable Definitions

The **init_spi** function initializes the SPI bus. In the example the SPI is configured as an 8-bit transfer with the data being valid on the falling edge of the clock. The frequency is set to 4 MHz.

Figure 39. Stepper Motor init_spi Function

The MC33879A actually communicates via 16-bit SPI messages. However, the KL25Z microcontroller supports 8-bit SPI messages only. Fortunately, since the chip select can be controlled manually, two 8-bit words can be sent to create one 16-bit SPI message. The chip select is pulled low at the beginning of the transfer and is only pulled high again once the second word has been sent.

Figure 40. Stepper Motor send_spi Function

The **reverse** function changes the direction of the motor and turns on/off the appropriate LEDs. When the direction is set to 1, the motor is spinning forward so the green LED is turned on and the red LED is turned off.

```
void reverse(void)
{
   direction = !direction; //switch direction
   if(direction)
   {
                   //turn on green LED
//turn off red LED
      CW = 0;
      ccw = 1;
   }
   else
   {
                   //turn off green LED
//turn on red LED
      cw = 1:
      CCW = 0;
   }
}
  //end reverse()
```

Figure 41. Stepper Motor Reverse Function

The **turn_motor** function steps through the four steps required to turn the stepper motor, as described in Section 4.1, Stepper Motor Basics, page 18. The step state is checked, the appropriate SPI command is sent, and then the step is advanced. If the direction is set to forward, the steps advance forward. If the direction is set to backward, the steps are progressed through in the reverse order.

```
void turn motor(void)
{
   switch(step%4)
    {
        case 0:
           send spi(ClockwiseA); //send 0x0055
           if(direction)
               step++;
                                  //if forward, increase step
           else
                                  //if backward, decrease step
               step--;
           break;
        case 1:
           send_spi(ClockwiseB); //send 0x0069
if(direction) step++; //if forward, increase step
else step--; //if backward, decrease step
           break;
        case 2:
           send_spi(ClockwiseC); //send 0x00AA
           if(direction)
                                   //if forward, increase step
               step++;
            else
               step--:
                                   //if backward, decrease step
           break;
        case 3:
           send_spi(ClockwiseD); //send 0x0096
            if(direction)
                                   //if forward, increase step
               step++;
            else
                                  //if backward, decrease step
               step--;
           break;
       default:
           break:
    }
        //end switch
}
   //end turn motor()
```

Figure 42. Stepper Motor turn_motor Function

The code in the first part of main turns all LEDs off, pulls the chip select high, sets the initial direction, initializes the SPI, sets IN5 and IN6 low initially, and enables the device. Finally, the **reverse** function is set to be called every five seconds, meaning the motor changes direction every five seconds. The **turn_motor** function is set to run every 250 ms, because 250 ms is the time between individual steps of the stepper motor.

Note that the RGB LED on the FRDM-KL25Z changes color depending on which direction the motor spins. Even though the LED should be green when going forward and red when going backward, it is actually indigo and pink, respectively, due to the blue LED of the RGB LED being connected to one of the SPI signals.

```
int main(void)
{
            //turn off green LED
   cw = 1:
           //turn or_
//set cs high
   ccw = 1;
             //turn off red LED
   cs = 1;
   reverse(); //set initial direction
   init spi(); //initialize SPI
   in5 = 0;
             //set in5 PWM low (not in use)
   in6 = 0;
             //set in6 PWM low (not in use)
   en = 1;
            //set en high (enable device)
   timer1.attach(&reverse, 5);
                                     //reverse direction every 5 seconds
   timer2.attach us(&turn motor, 250000); //step every 250ms seconds
   while(true){}
   //end main()
}
```

Figure 43. Stepper Motor Main Function

Driving DC and Stepper Motors, Rev. 1.0

5 References

Following are URLs where you can obtain information on related NXP products and application solutions:

Document Number and Description	URL		
FRDM-33879A-EVB Tool Summary Page	http://www.nxp.com/FRDM-33879A-EVB		
MC33879A Datasheet	http://www.nxp.com/files/analog/doc/data_sheet/MC33879.pdf		
SPIGen Tool Summary Page	http://www.nxp.com/SPIGen		
mbed Home Page	www.mbed.org		

6 Revision History

Revision	Date	Description
1.0	1/2016	Initial release



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